



**Rockwell  
International**

**HF-8014A Exciter (622-3473-211)  
and HF-8054A Receiver  
(622-3475-210)**

**supplement**

Collins Defense Communications Division

Printed in USA

523-0773478-001211

1 September 1984

**GENERAL**

This supplement, when used in conjunction with the HF-80 Exciter, Receivers, and Controls Depot Maintenance Instruction Book (Rockwell-Collins part number 523-0772963), will provide complete depot maintenance coverage of the circuit cards in the HF-8014A Exciter (622-3473-211) and HF-8054A Receiver (622-3475-210). These equipments differ from previous configurations in that they contain a direct digital synthesizer (DDS) and parallel data input for control of the frequency synthesizer.

Circuit cards/modules in HF-8014A Exciter (622-3473-211) and HF-8054A Receiver (622-3475-210) are either new, modified versions of those used in non-DDS configurations, or the same as those used in non-DDS configurations. Also, some circuit cards/modules used in non-DDS configurations are not used in the two DDS configurations described in this supplement.

**VOLUME 1 CHANGES**

**FRONT MATTER**

In the list of instruction books on the title page, change entry entitled Control (638-6622-001) 523-0770731 to read:

Control (638-6622-001, -002, -003, -004)

523-0770731

**INTRODUCTION**

**TEST EQUIPMENT AND TOOLS**

Change the entries listed in the table titled "Test Equipment Usage Chart" as shown.

Test Equipment Usage Chart (Cont).

TEST EQUIPMENT CIRCUIT CARD/MODULE	Audio Oscillator	Audio Voltmeter	Frequency Counter	RF Voltmeter	Digital Multimeter	Signal Generator	6-dB Pad	EXTENDERS						Oscilloscope	Switching Device	Variable Attenuator	Pulse Generator	Hybrid Transformer	Line Matching Transformer	Spectrum Analyzer	Distortion Analyzer	40-dB Impedance Matching Pad (638-6476-001, -003)
								(1) 635-0913-001	(1) 635-0915-001	(1) 635-0915-002	(1) 637-2843-001	(7) 635-9686-001	(1) 635-9686-002									
								Control (638-6622-001, -002, -003, -004)					X									
Parallel Input (642-3135-001, -002)					X		X						X									
Parallel Output (642-3137-001, -002)					X		X															

Add the following entries to the end of the table titled "Test Equipment Usage Chart."

Test Equipment Usage Chart (Cont).

TEST EQUIPMENT CIRCUIT CARD/MODULE	Audio Oscillator	Audio Voltmeter	Frequency Counter	RF Voltmeter	Digital Multimeter	Signal Generator	6-dB Pad	EXTENDERS						Oscilloscope	Switching Device	Variable Attenuator	Pulse Generator	Hybrid Transformer	Line Matching Transformer	Spectrum Analyzer	Distortion Analyzer	40-dB Impedance Matching Pad (638-6476-001, -003)
								(1) 635-0913-001	(1) 635-0915-001	(1) 635-0915-002	(1) 637-2843-001	(7) 635-9686-001	(1) 635-9686-002									
								Volume 3														
Parallel Interface (646-6329-001)					X								X									
Frequency Standard/Power Supply (646-5930-001)			X		X		X													X		
DDS Control Interface (646-5905-001)					X								X									
VFO/VCO Module (652-1015-001)			X				X													X		
Injection Blanker Assembly (652-6861-001)	X												X		X							

**EQUIPMENT USED IN**

Change the entries listed in the table titled "HF-80 Exciters, Receivers, and Controls Circuit Card Usage Table" as shown.

HF-80 Exciters, Receivers, and Controls Circuit Card Usage Table (Cont).

EQUIPMENT CIRCUIT CARD/MODULE	HF-8010	HF-8010A	HF-8014	HF-8014A	HF-8050	HF-8050A	HF-8054	HF-8054A	HF-8070	HF-8070A	HF-8090	HF-8091	HF-8092	HF-8093	HF-8094
	622-3389-( )	622-3395-( )	622-3472-( )	622-3473-( )	622-3385-( )	622-3393-( )	622-3474-( )	622-3475-( )	622-3387-( )	622-3394-( )	622-3390-( )	622-3391-( )	622-3392-( )	622-3476-( )	622-3477-( )
Control (638-6622-001, -002, -003, -004)			X	X											
Parallel Input (642-3135-001, -002)		X		X		X		X		X	X	X	X	X	X
Parallel Output (642-3137-001, -002)		X		X		X		X		X	X	X	X	X	X

Add the following entries to the end of the table titled "HF-80 Exciter, Receivers, and Controls Circuit Card Usage Table."

HF-80 Exciters, Receivers, and Controls Circuit Card Usage Table (Cont).

EQUIPMENT CIRCUIT CARD/MODULE	HF-8010	HF-8010A	HF-8014	HF-8014A	HF-8050	HF-8050A	HF-8054	HF-8054A	HF-8070	HF-8070A	HF-8090	HF-8091	HF-8092	HF-8093	HF-8094
	622-3389-( )	622-3395-( )	622-3472-( )	622-3473-( )	622-3385-( )	622-3393-( )	622-3474-( )	622-3475-( )	622-3387-( )	622-3394-( )	622-3390-( )	622-3391-( )	622-3392-( )	622-3476-( )	622-3477-( )
Volume 3															
Parallel Interface (646-6329-001)				X											
Frequency Standard/Power Supply (646-5930-001)				X				X							
DDS Control Interface (646-5905-001)				X				X							
VFO/VCO Module (652-1015-001)				X				X							
Injection Blanker Assembly (652-6861-001)															

**CONTROL (638-6622-001, -002, -003, -004) (523-0770731-101211)**

Change the heading of the instructions section as shown above.

**2.1 General**

Step f is not applicable to -004 status.

In figure 2, for -004 status, delete U27D and term FREQ CHG. U29A output is left unterminated. Paragraph 2.4 and figure 3 are not applicable for -004 status.

**2.7 ALC/TGC**

For -004 status, change the first sentence of the second paragraph to read: The TGC amplifier and control circuit (refer to figure 4) receives reference TGC and produces an output TGC control voltage that is referenced to exciter tune, TGC reset, and rf transmit signals.

In figure 5, for -004 status, delete U27D. Connect U9A bottom lead to an added term at the left entitled "TGC Reset." Terminate U29A output as an open wire. Delete lead from U13E input to "TO TUNE START CIRCUIT." Delete bracket and phrase "TO TUNE START CIRCUIT."

In table 2 (Control, Testing and Troubleshooting Procedures), test 3.g, IF INDICATION IS ABNORMAL column: U27 references are not applicable to -004 status. Test 24, Tune Start, is not applicable for -004 status. This test can be performed, but the tune start signal is actually developed by the parallel interface (646-6329-001). Every place in this test where reference is made to U27, disregard the reference because U27 is not used in -004 status.

**5. REPAIR**

Substitute the following paragraph for the existing one.

Repair of the control card is accomplished using the procedures in Circuit Card Repair instructions (523-0772831) contained elsewhere within this manual.

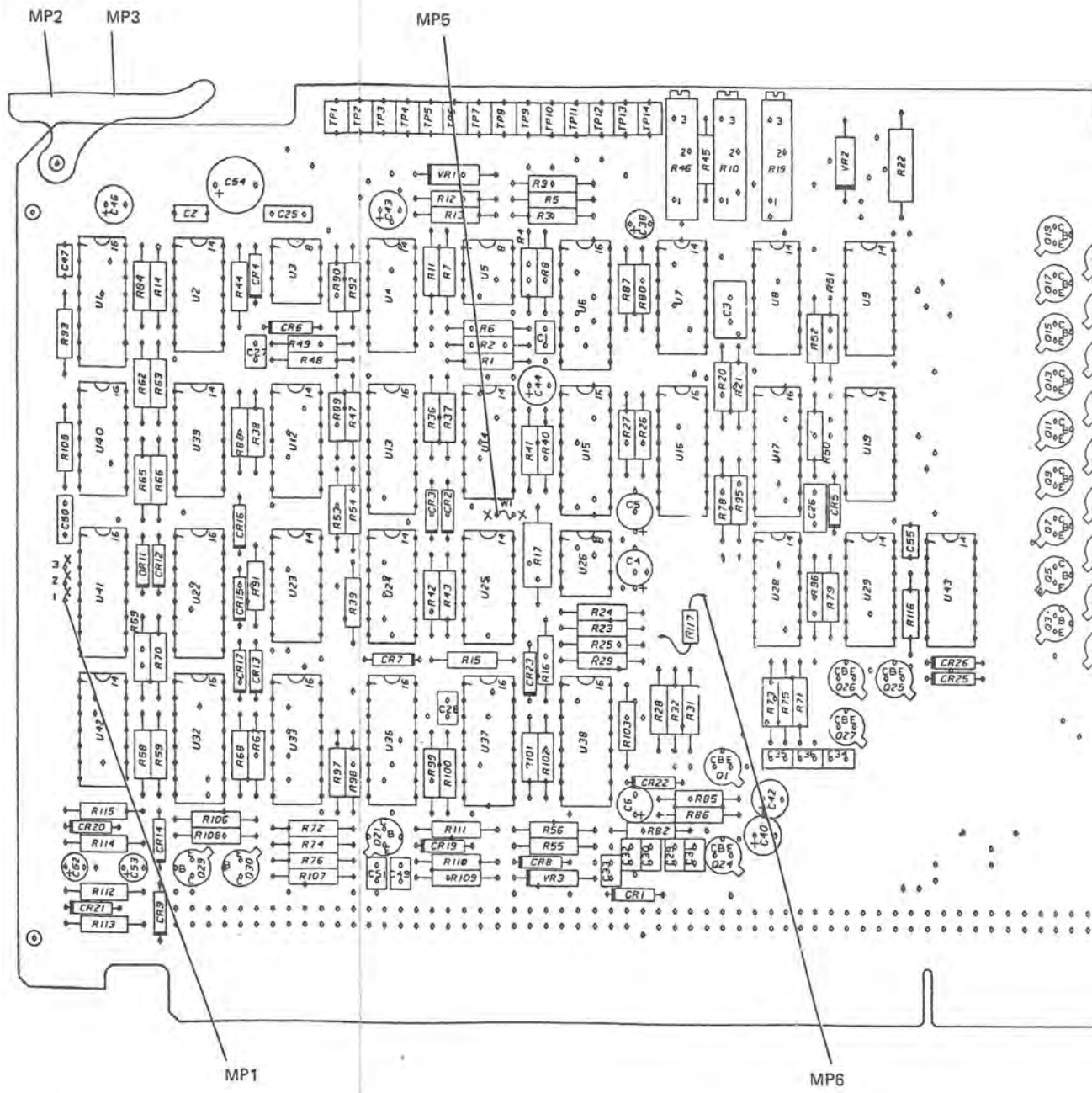
**6. PARTS LIST/DIAGRAMS**

**6.3 Equipment Covered**

Add the following entry to the list:

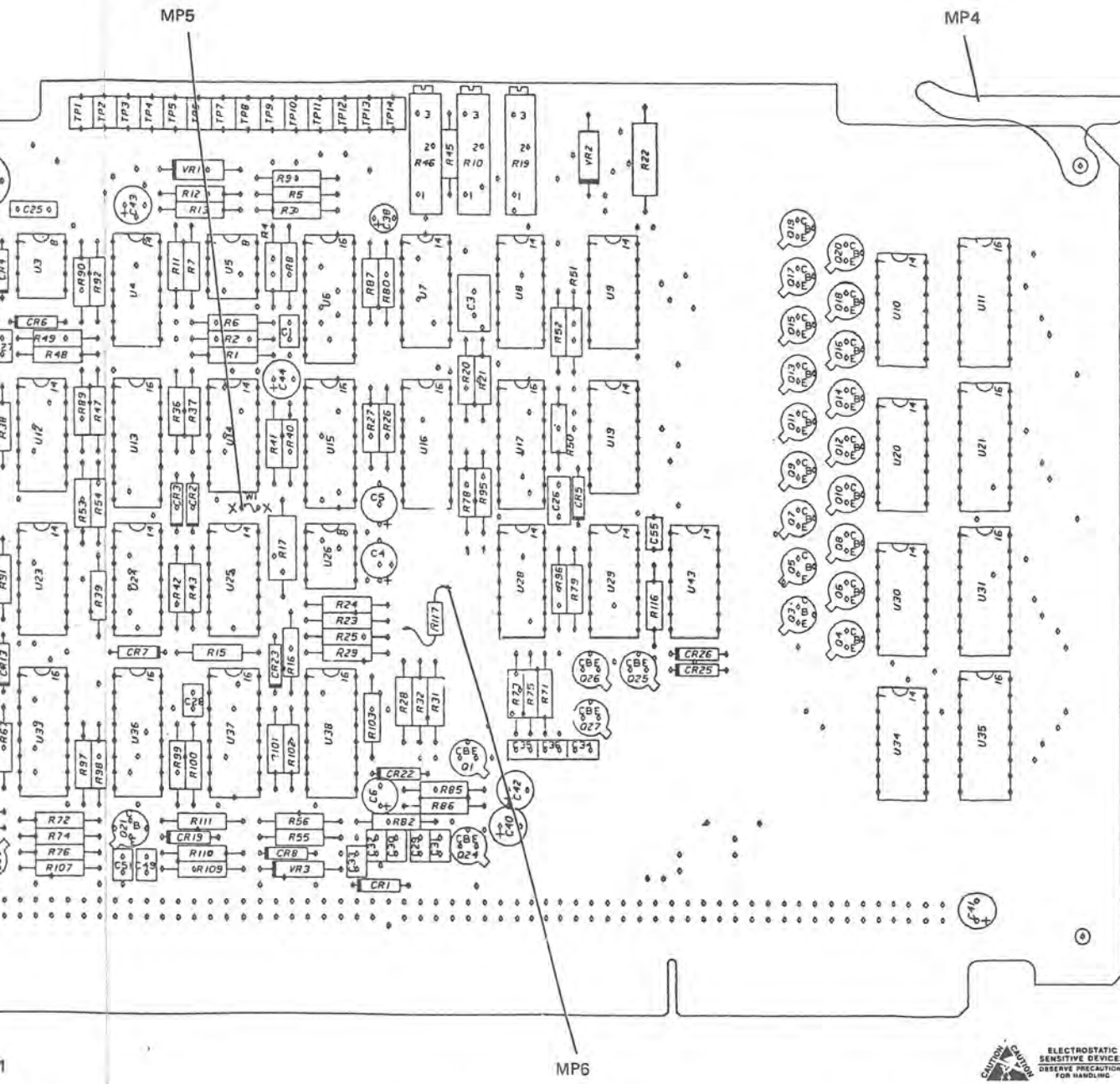
<u>CIRCUIT CARD/ SUBASSEMBLY</u>	<u>COLLINS PART NUMBER</u>	<u>LATEST EFFECTIVITY</u>
Control	638-6622-004	REV N

Add figures 11 and 12 following figure 10.



(-004)

Control (63)  
 Locat  
 Figure 1



(-004)

TPA-7749-019

Control (638-6622-004), Parts  
Location Diagram  
Figure 11 (Sheet 1 of 2)

The parts list for Control (638-6622-004) is the same as that for Control (638-6622-003), except for the following differences.

The listed components are NOT USED on 638-6622-004.

C37  
C39  
C45  
Q28  
R77  
R81  
R83  
U27

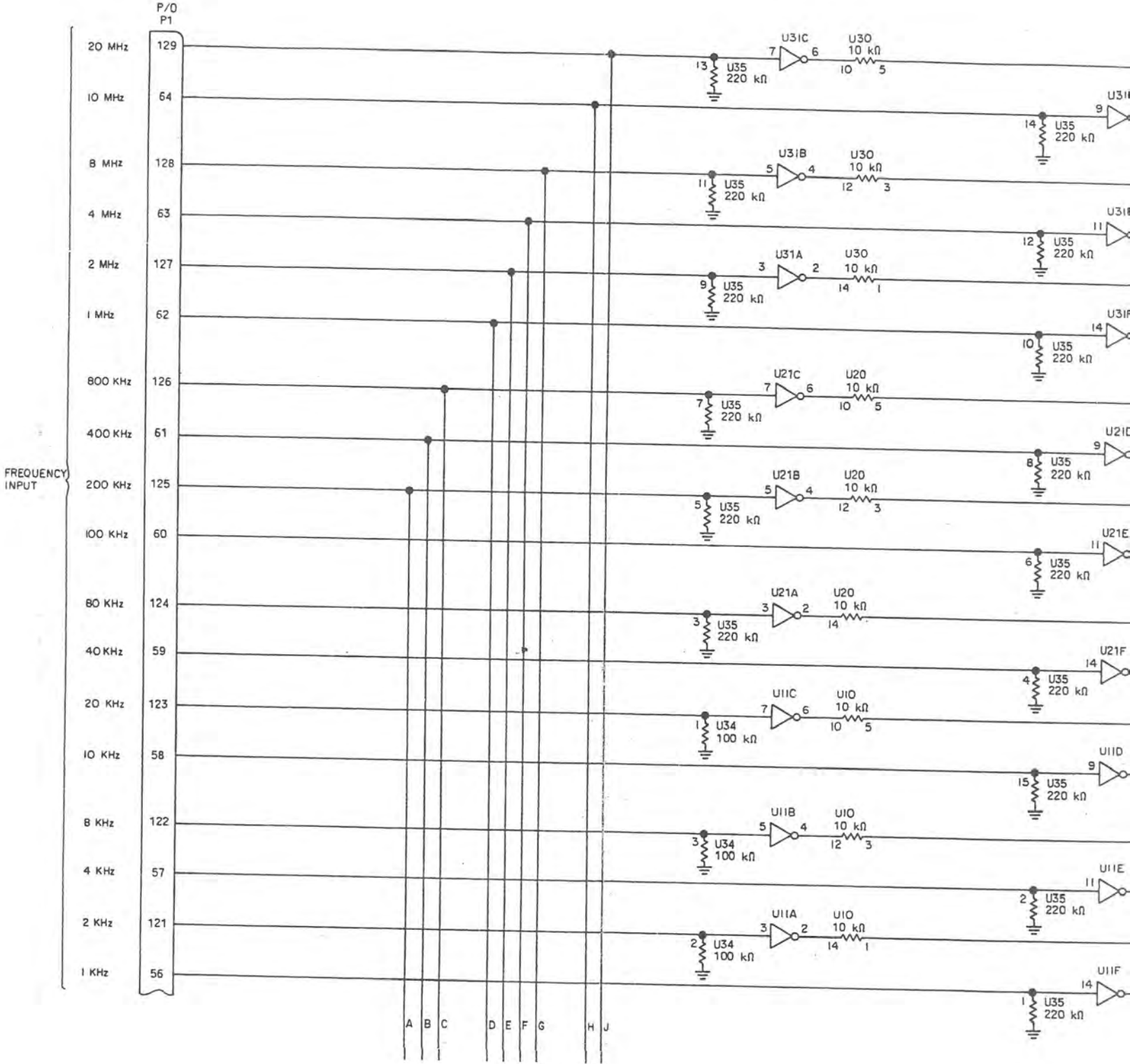
The following components are added to 638-6622-004:

MP6	CONTACT, ELECTRICAL (QTY 1)	372-2601-030
R117	RESISTOR, FIXED CMPSN, 1 MEGO, 10%, 1/4W	745-0857-000

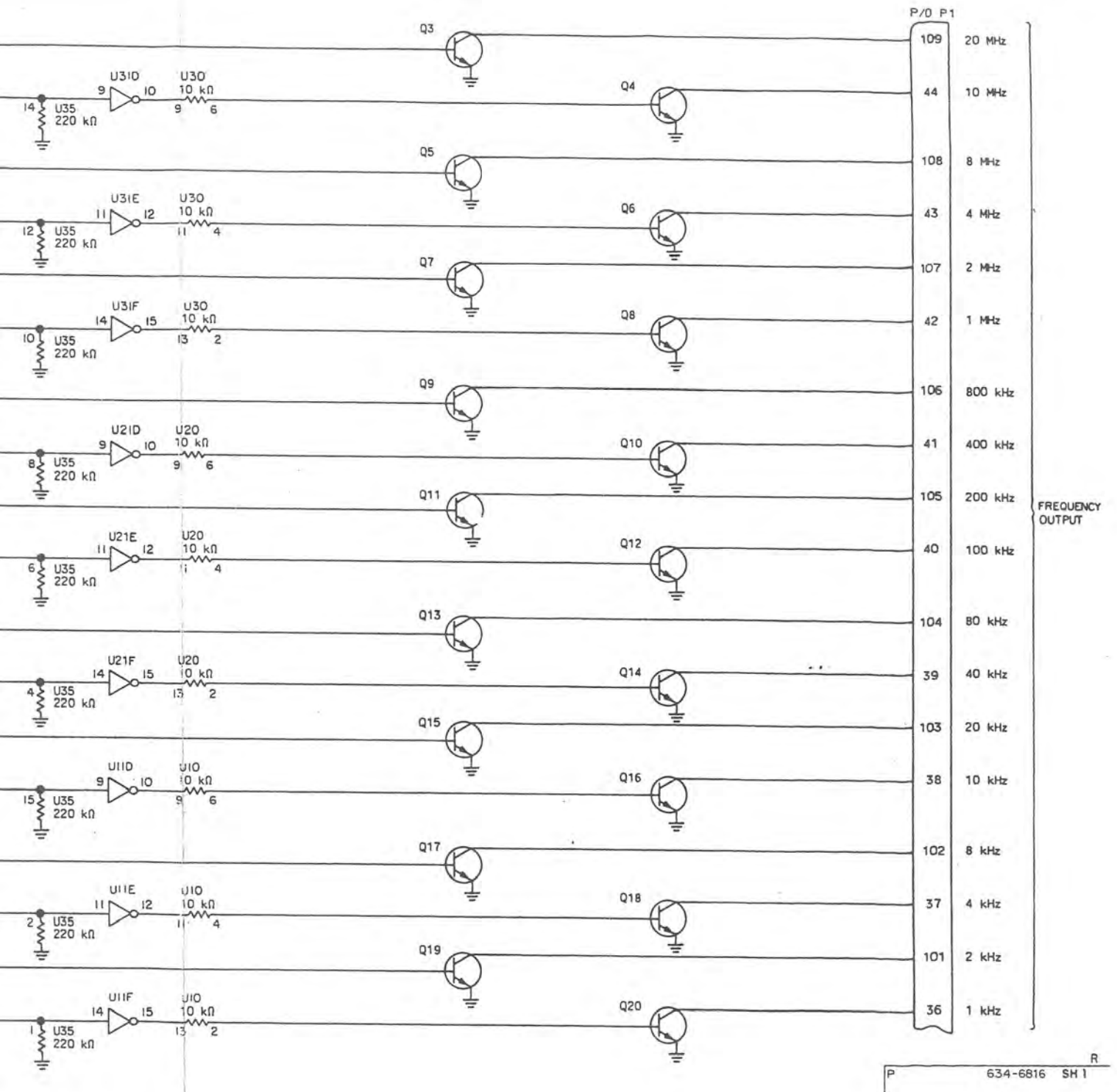
The following components should be changed on both 638-6622-003 and 638-6622-004:

R28	RESISTOR, FIXED CMPSN, 0.18 MEGO, 5%, 1/4W	745-0829-000
-----	--	--------------

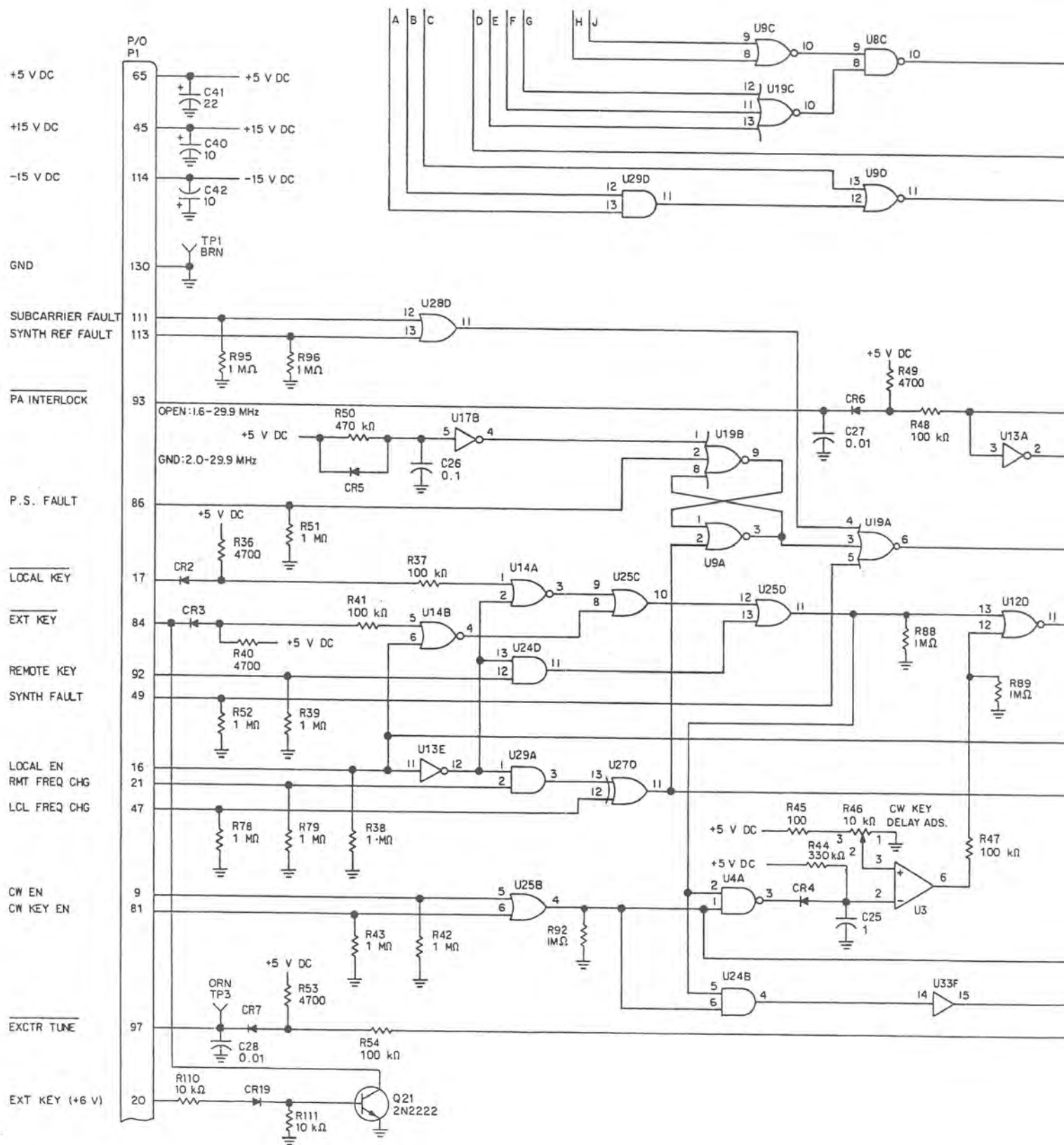


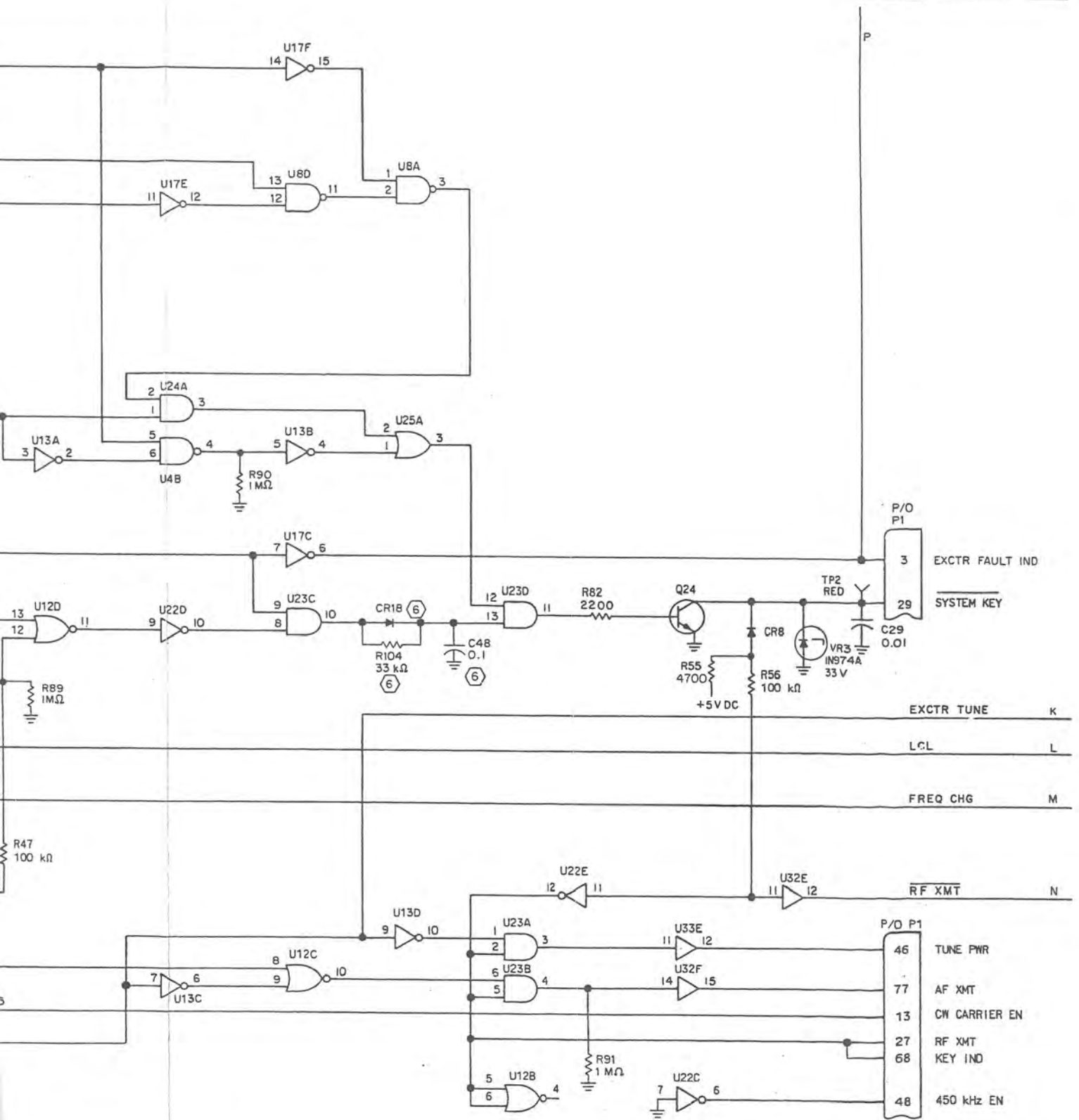






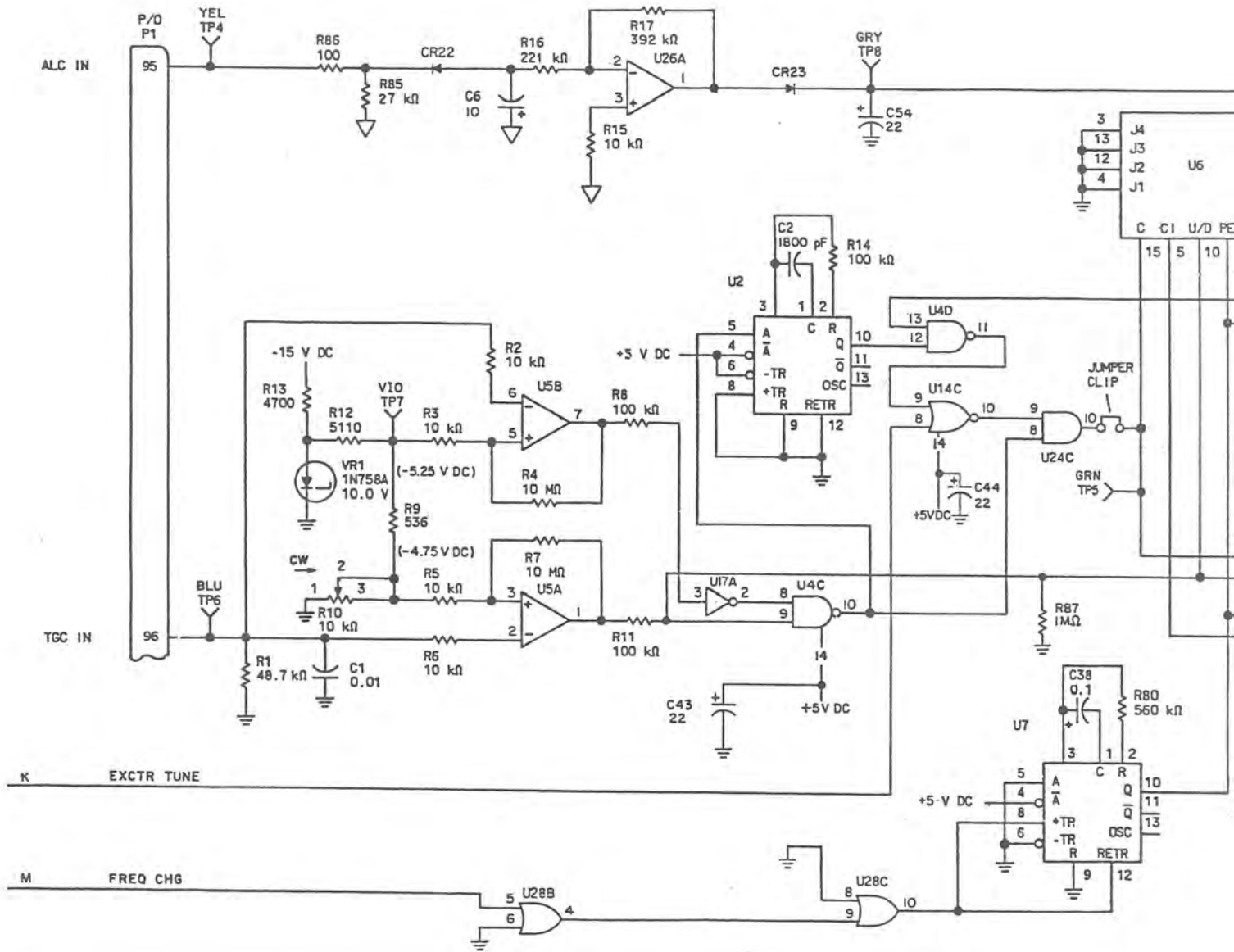
Control (638-6622-004),  
Schematic Diagram  
Figure 12 (Sheet 1 of 4)





634-6816 SH 2

Control (638-6622-004),  
Schematic Diagram  
Figure 12 (Sheet 2)



ALC IN  
P/O P1  
95

TGC IN  
96

K EXCTR TUNE

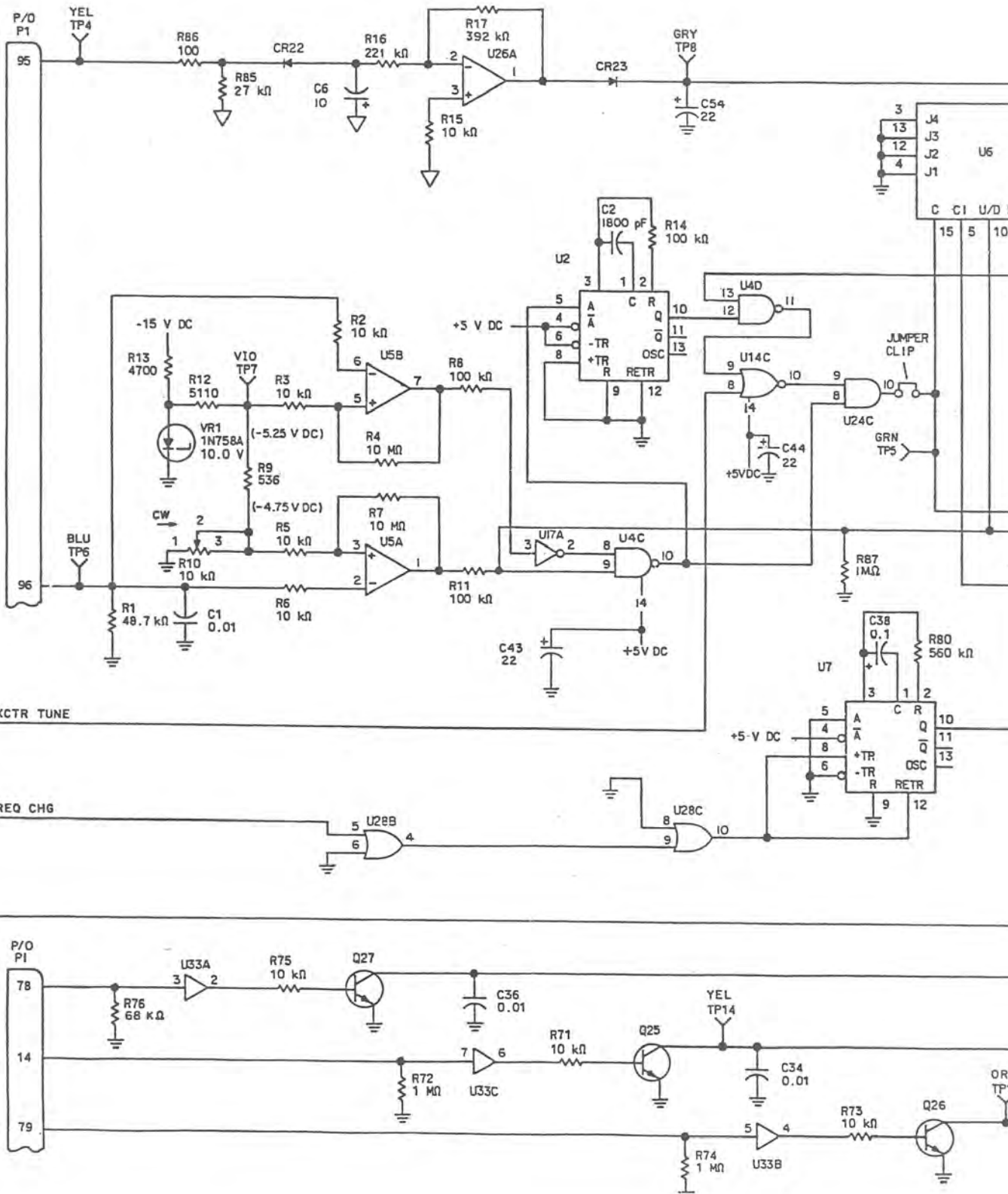
M FREQ CHG

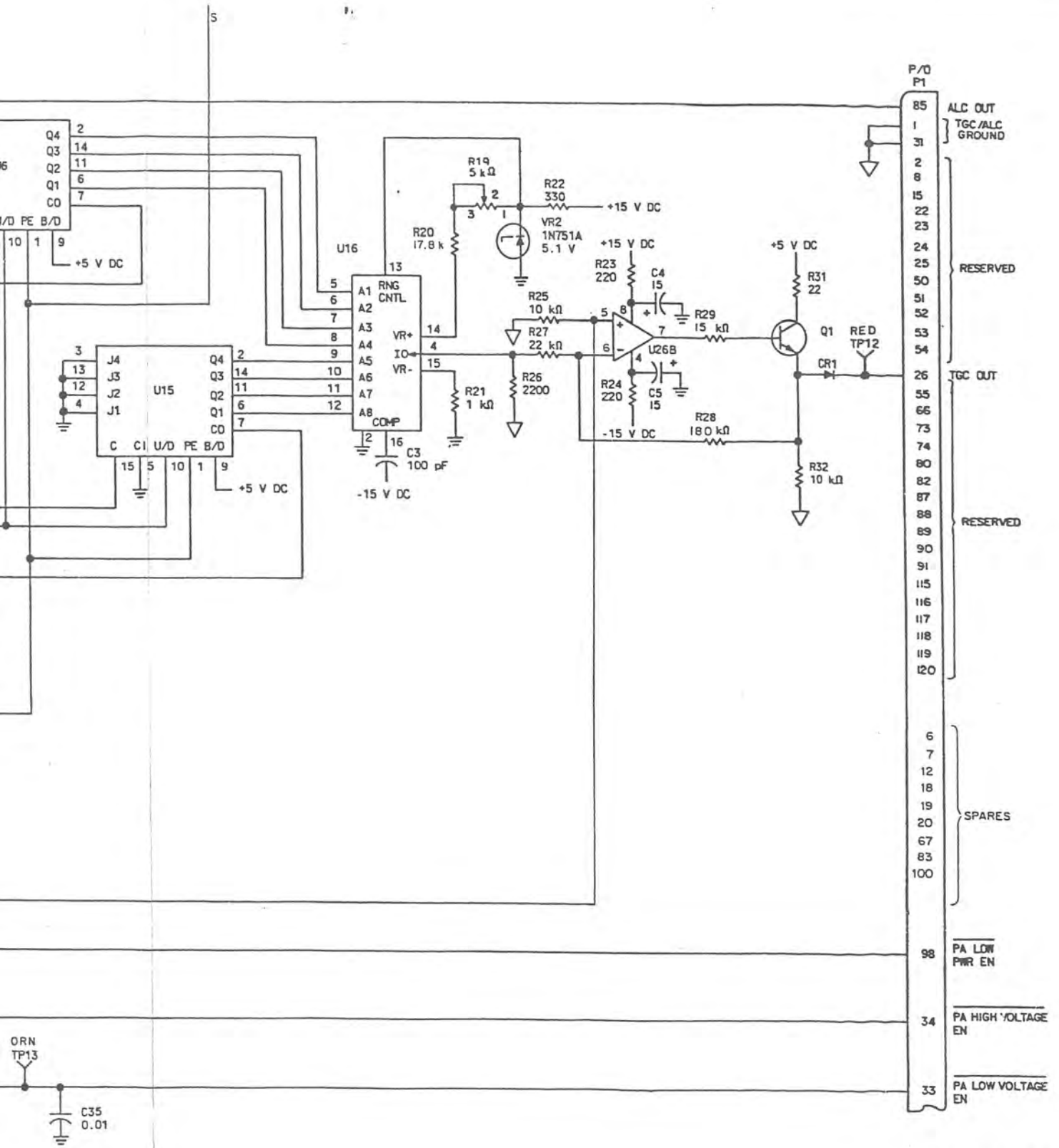
N

LOW PWR EN  
78

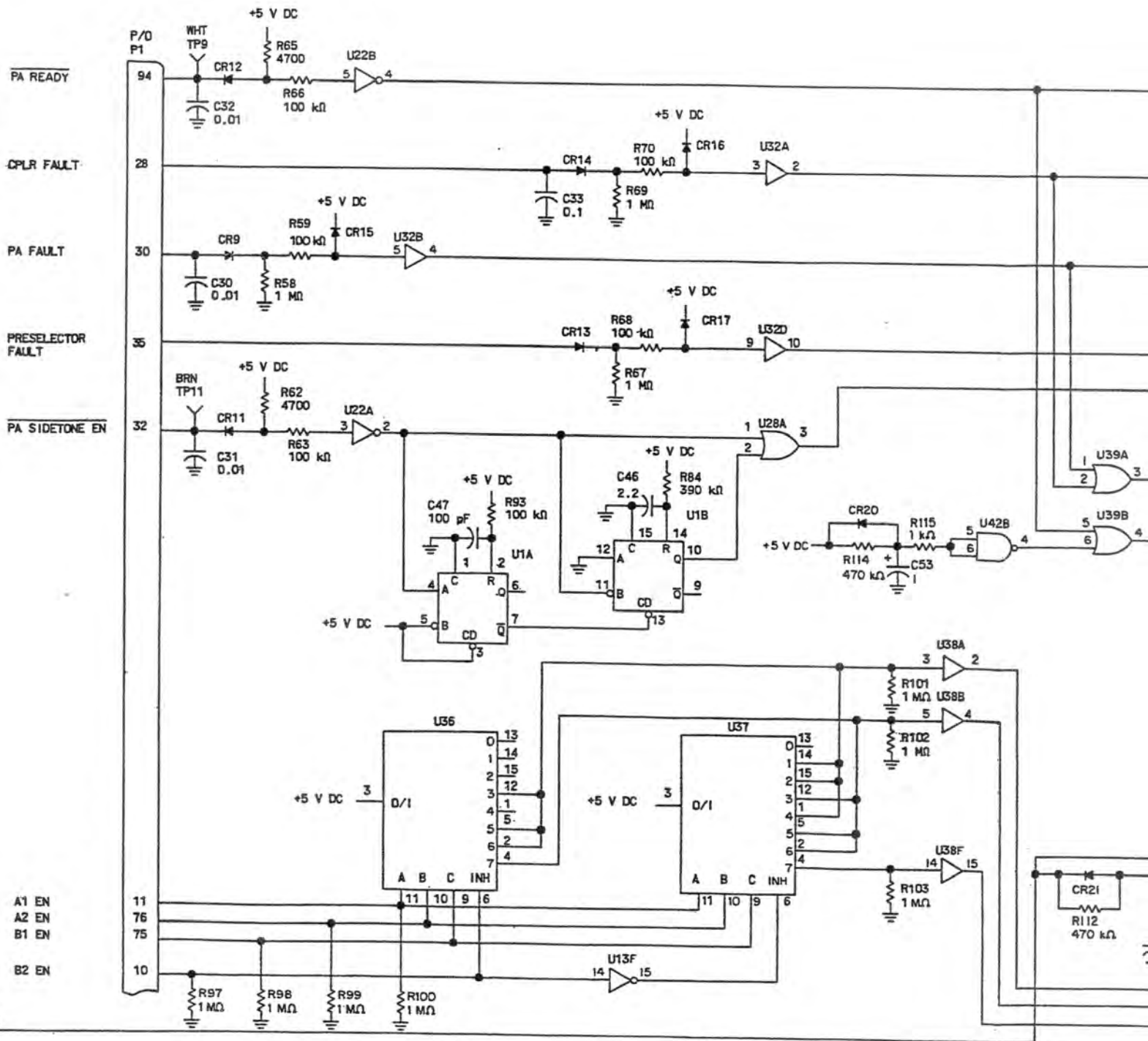
HIGH VOLTAGE EN  
14

LOW VOLTAGE EN  
79

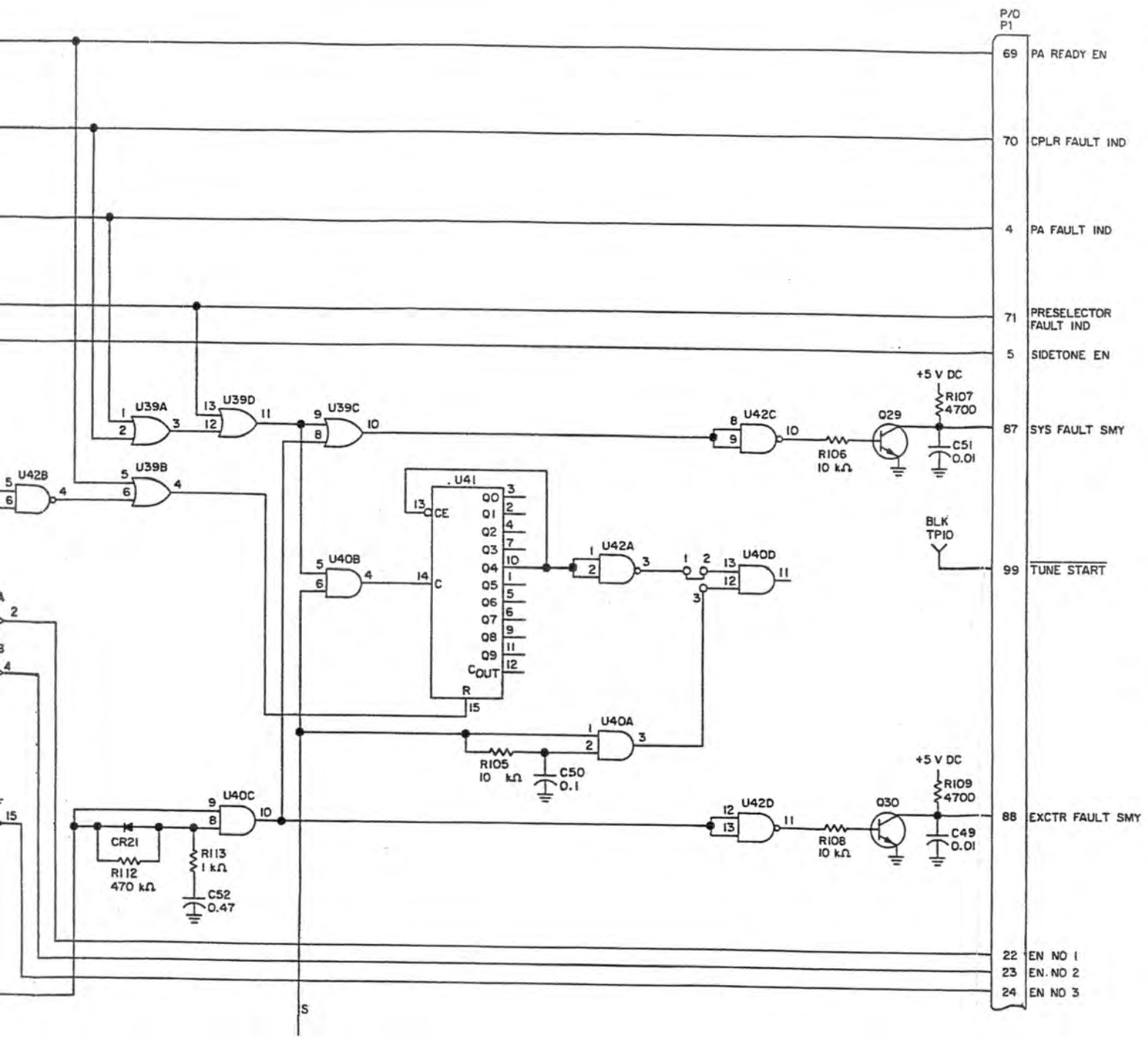




Control (638-6622-004),  
Schematic Diagram  
Figure 12 (Sheet 3)



R



P/O	P1	Signal Name
69		PA READY EN
70		CPLR FAULT IND
4		PA FAULT IND
71		PRESECTOR FAULT IND
5		SIDETONE EN
87		SYS FAULT SMY
99		TUNE START
88		EXCTR FAULT SMY
22		EN NO 1
23		EN NO 2
24		EN NO 3

NOTE

(1)

(2)

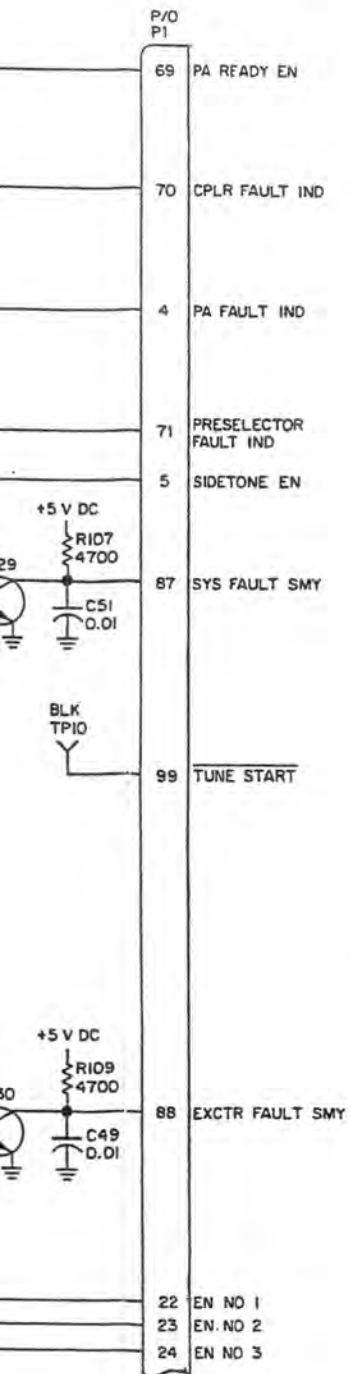
(3)

(4)

(5)

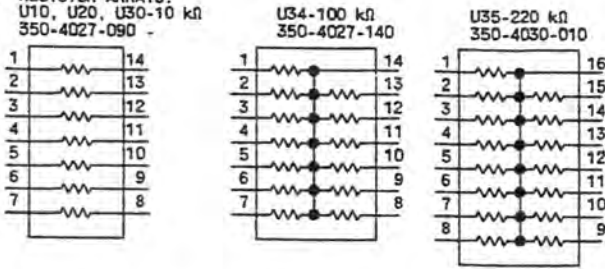
(5)





NOTES:

- ① UNLESS OTHERWISE SPECIFIED; RESISTANCE VALUES ARE IN OHMS, CAPACITANCE VALUES ARE IN MICROFARADS, DIODES ARE TYPE 1N4454 AND TRANSISTORS ARE TYPE 2N2222A.
- ② PARTIAL REFERENCE DESIGNATIONS ARE SHOWN; FOR COMPLETE DESIGNATION, PREFIX WITH UNIT AND/OR ASSEMBLY DESIGNATION.
- ③ TYPE DESIGNATIONS SHOWN MAY BE GENERIC IN FORM AND ARE FOR REFERENCE ONLY. SEE APPLICABLE PARTS LIST FOR REPLACEMENT PARTS.
- ④ THIS EQUIPMENT CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE (ESDS) DEVICES, SPECIAL HANDLING METHODS AND MATERIALS MUST BE USED TO PREVENT EQUIPMENT DAMAGE.
- ⑤ RESISTOR ARRAYS:  
 U10, U20, U30-10 kΩ  
 350-4027-09D -



MICROCIRCUIT INFORMATION

REF DES	COMMON DEVICE	PWR (V DC)				SPARE SECTIONS
		+15	-15	+5	GND	
U1	4528B			16	8	
U2	CD4047B			14	7	
U3	UA1741TC		4	7		
U4	MC14011B			14	7	
U5	MC1458P1	8	4			
U6	F4029B			16	8	
U7	CD4047B			14	7	
U8	MC14011B			14	7	B
U9	MC14001B			14	7	B
⑤ U10						
U11	CD4049B			1	8	
U12	MC14001B			14	7	A
U13	F4049B			1	8	
U14	MC14001B			14	7	D
U15	F4029B			16	8	
U16	MC1408L-B	3			2	
U17	F4049B			1	8	D
U18	NOT USED					
U19	MC14025B			14	7	
⑤ U20						
U21	F4049B			1	8	

REF DES	COMMON DEVICE	PWR (V DC)				SPARE SECTIONS
		+15	-15	+5	GND	
U22	F4049B			1	8	F
U23	MC14081B			14	7	
U24	MC14081B			14	7	
U25	MC14071B			14	7	
U26	MC1458P1					
U27	NOT USED					
U28	MC14071B			14	7	
U29	MC14081B			14	7	B,C
⑤ U30						
U31	F4049B			1	8	
U32	F4050B			1	8	C
U33	F4050B			1	8	D
⑤ U34				14		
U35				16		
U36	CD4051B			16	7,8	
U37	CD4051B			16	7,8	
U38	F4050B			1	8	C,D,E
U39	MC14071B			14	7	
U40	MC14081B			14	7	
U41	MC14017B			16	8	
U42	MC14011B			14	7	
U43	CD4047B			14	7	

634-6816 SH 4

Control (638-6622-004),  
Schematic Diagram  
Figure 12 (Sheet 4)

**VOLUME 2 CHANGES**

**FRONT MATTER**

Add the following entry to the end of the list on the right-hand side:

Injection Blanker Assembly (652-6861-001) 523-0773489

Add the above-mentioned section to the manual following RF Translator (637-1768-( )) 523-0767960-203211.

**VOLUME 3 CHANGES**

**FRONT MATTER**

In the list of instructions books on the title page, change:

Parallel Input (642-3135-001) 523-0770711

to

Parallel Input (642-3135-001, -002) 523-0770711

and change:

Parallel Output (642-3137-001) 523-0770712

to

Parallel Output (642-3137-001, -002) 523-0770712

Add the following entries after the last entry on the right-hand side:

Frequency Standard/Power Supply (646-5930-001) 523-0773484

DDS Control Interface (646-5905-003) 523-0773485

VFO/VCO Module (652-1015-002) 523-0773487

Parallel Interface (646-6329-001) 523-0773488

Add these sections to the manual in the order listed above after section entitled Frequency Standard Switch (646-6558-001) 523-0770716.

**Parallel Input (642-3135-001, -002) (523-0770711-001211)**

Change title as shown above.

**1. DESCRIPTION**

Add -002 right after part number 642-3135-001 in the first line of the first paragraph.

**VOLUME 2 CHANGES**

**FRONT MATTER**

Add the following entry to the end of the list on the right-hand side:

Injection Blanker Assembly (652-6861-001) 523-0773489

Add the above-mentioned section to the manual following RF Translator (637-1768-( )) 523-0767960-203211.

**VOLUME 3 CHANGES**

**FRONT MATTER**

In the list of instructions books on the title page, change:

Parallel Input (642-3135-001) 523-0770711

to

Parallel Input (642-3135-001, -002) 523-0770711

and change:

Parallel Output (642-3137-001) 523-0770712

to

Parallel Output (642-3137-001, -002) 523-0770712

Add the following entries after the last entry on the right-hand side:

Frequency Standard/Power Supply (646-5930-001) 523-0773484

DDS Control Interface (646-5905-003) 523-0773485

VFO/VCO Module (652-1015-002) 523-0773487

Parallel Interface (646-6329-001) 523-0773488

Add these sections to the manual in the order listed above after section entitled Frequency Standard Switch (646-6558-001) 523-0770716.

**Parallel Input (642-3135-001, -002) (523-0770711-001211)**

Change title as shown above.

**1. DESCRIPTION**

Add -002 right after part number 642-3135-001 in the first line of the first paragraph.

**5.3 Equipment Covered**

Add the following to the list:

CIRCUIT CARD/  
SUBASSEMBLY

COLLINS  
PART NUMBER

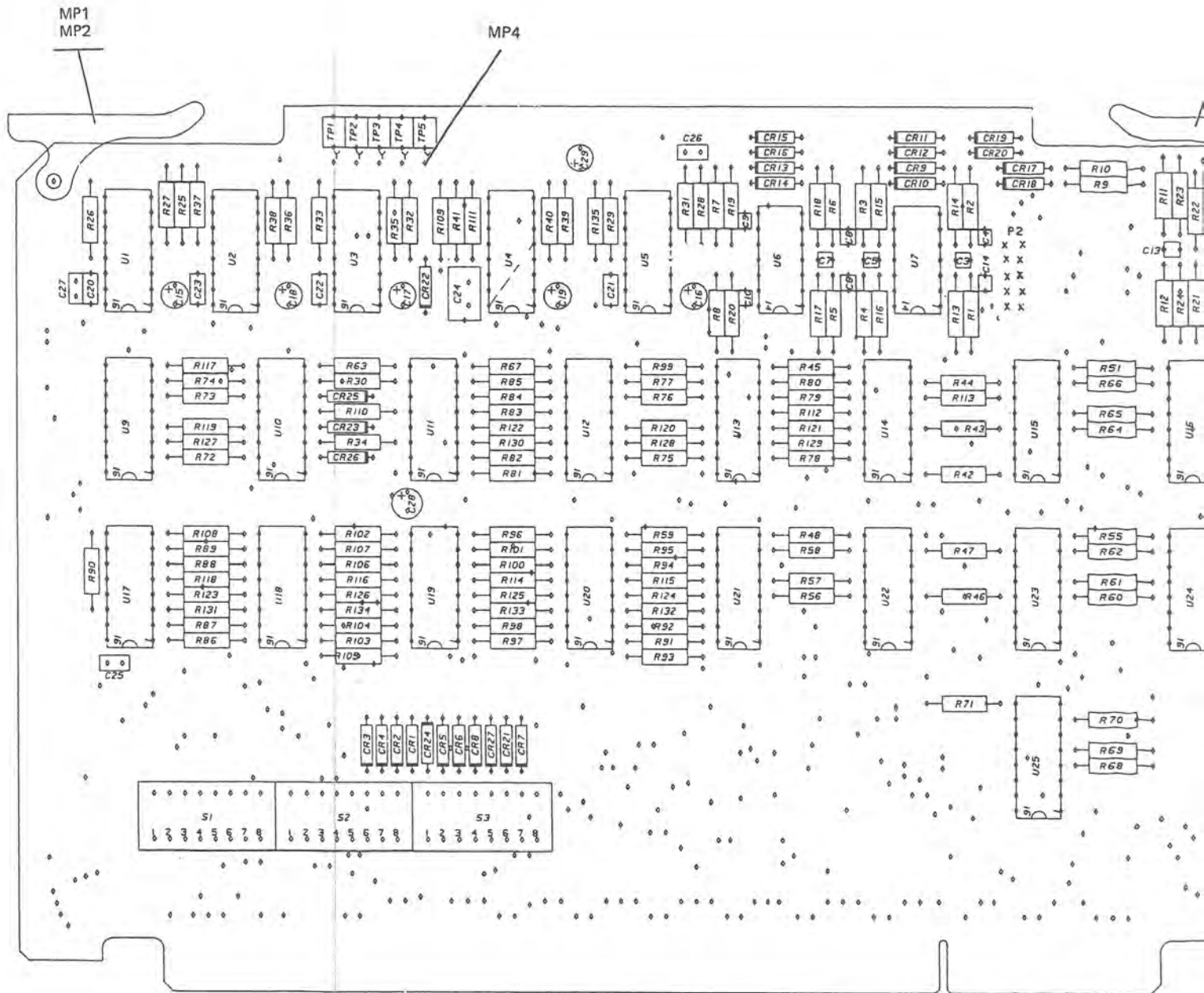
LATEST  
EFFECTIVITY

Parallel Input

642-3135-002

REV H

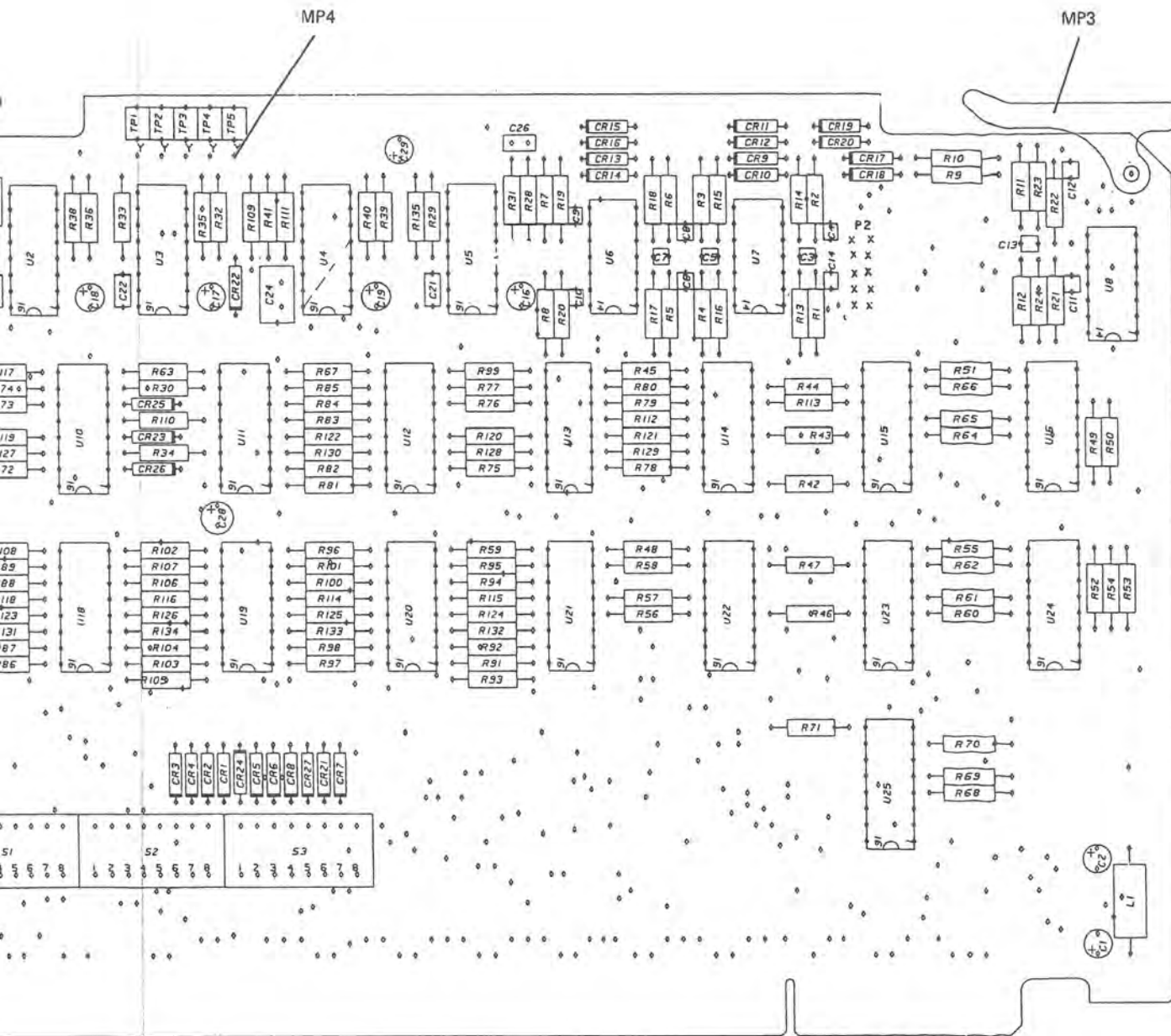
In figure 3, Parallel Input, Schematic Diagram (Sheet 1 of 6), change the title to read sheet 1 of 9. Add sheets 2A and 2B behind sheet 2 and sheet 7 behind sheet 6.



(-002)



Parallel Input, Schematic Diagram  
Figure 3 (Sheet 2A)



(-002)

CAUTION  
ELECTROSTATIC SENSITIVE DEVICES  
OBSERVE PRECAUTIONS  
FOR HANDLING

TPA-7748-019

Parallel Input, Schematic Diagram  
Figure 3 (Sheet 2A)

The parts list for Parallel Input (642-3135-002) is the same as that for Parallel Input (642-3135-001), except for the following differences.

For 642-3135-002 only, add:

P2	CONTACTS (QTY 10)	372-2601-045
----	-------------------	--------------

For both 642-3135-001 and 642-3135-002, add:

MP1	LABEL, WARNING	280-2745-040
MP2	EXTRACTOR, SCREENED (QTY 1)	637-2987-001
MP3	EXTRACTOR, SCREENED (QTY 1)	635-0883-001
MP4	CONTACT, ELECTRICAL (QTY 5)	372-2601-037



CONTROL / STATUS BIT

WORD FORMAT

HF-80 8-BIT			ASCII 7-BIT		
WORD NO.	CHARACTER NO.	BIT NO.	WORD NO.	CHARACTER NO.	BIT WT.
1	2	8	1	6	8
1	2	7	1	6	4
1	2	6	1	6	2
1	2	5	1	6	1
1	2	4	1	7	8
1	2	3	1	7	4
1	2	2	1	7	2
1	2	1	1	7	1
1	3	8	1	8	8
1	3	7	1	8	4
1	3	6	1	8	2
1	3	5	1	8	1
1	3	4	1	9	8
1	3	3	1	9	4
1	3	2	1	9	2
1	3	1	1	9	1
1	4	8	1	10	8
1	4	7	1	10	4
1	4	6	1	10	2
1	4	5	1	10	1
1	4	4	1	11	8
1	4	3	1	11	4
1	4	2	1	11	2
1	4	1	1	11	1
1	5	8	1	12	8
1	5	7	1	12	4
1	5	6	1	12	2
1	5	5	1	12	1
1	5	4	1	13	8
1	5	3	1	13	4
1	5	2	1	13	2
1	5	1	1	13	1
2	2	8	2	6	8
2	2	7	2	6	4
2	2	6	2	6	2
2	2	5	2	6	1
2	2	4	2	7	8
2	2	3	2	7	4
2	2	2	2	7	2
2	2	1	2	7	1
2	3	8	2	8	8
2	3	7	2	8	4
2	3	6	2	8	2
2	3	5	2	8	1
2	3	4	2	9	8
2	3	3	2	9	4
2	3	2	2	9	2
2	3	1	2	9	1
2	4	8	2	10	8
2	4	7	2	10	4
2	4	6	2	10	2
2	4	5	2	10	1
2	4	4	2	11	8
2	4	3	2	11	4
2	4	2	2	11	2
2	4	1	2	11	1
2	5	8	2	12	8
2	5	7	2	12	4
2	5	6	2	12	2
2	5	5	2	12	1
2	5	4	2	13	8
2	5	3	2	13	4
2	5	2	2	13	2
2	5	1	2	13	1

HF-80XX 2-CHANNEL RADIOS AND HF-80XX 2-CHANNEL CONTROLS

PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.	FUNCTION
103	38	COMMAND (C)
		STATUS REQUEST (S)
129	129	FREQ 10 MHz (2)
64	64	FREQ 10 MHz (1)
128	128	FREQ 1 MHz (8)
63	63	(4)
127	127	(2)
62	62	(1)
126	126	FREQ 100 kHz (8)
61	61	(4)
125	125	(2)
60	60	(1)
124	124	FREQ 10 kHz (8)
59	59	(4)
123	123	(2)
58	58	(1)
122	122	FREQ 1 kHz (8)
57	57	(4)
121	121	(2)
56	56	(1)
120	120	FREQ 100 Hz (8)
55	55	(4)
119	119	(2)
54	54	(1)
118	118	FREQ 10 Hz (8)
53	53	(4)
117	117	(2)
52	52	(1)
116	116	FREQ 1 Hz (8)
51	51	(4)
115	115	(2)
50	50	(1)
103	38	COMMAND (C)
		STATUS REQUEST (S)
		NOT USED
76	76	RF GAIN (16)
11	11	(8)
75	75	(4)
10	10	(2)
22	87	(1)
3		NOT USED
41	41	VBFO ENBL
106	106	AFC ENBL
37	37	AGC CROWBAR ENBL
84	84	USB AGC OFF
85	85	USB AGC FAST
19	19	LSB AGC OFF
20	20	LSB AGC FAST
100	100	FL8 ENBL
99	99	FL7 ENBL
35	35	FL6 ENBL
34	34	FL5 ENBL
98	98	FL4 ENBL
33	33	FL3 ENBL
97	97	FL2 ENBL
32	32	FL1 ENBL
73	73	FM ENBL
8	8	AM ENBL
72	72	SSB ENBL
9	9	CW ENBL
74	74	ISB ENBL
6	92	RESERVED
26	91	RESERVED
17	21	RESERVED

EQUIPMENT TYPE

851S-1/2, HF-8095

PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.	FUNCTION
103	38	COMMAND (C)
		STATUS REQUEST (S)
129	129	FREQ 10 MHz (2)
64	64	FREQ 10 MHz (1)
128	128	FREQ 1 MHz (8)
63	63	(4)
127	127	(2)
62	62	(1)
126	126	FREQ 100 kHz (8)
61	61	(4)
125	125	(2)
60	60	(1)
124	124	FREQ 10 kHz (8)
59	59	(4)
123	123	(2)
58	58	(1)
122	122	FREQ 1 kHz (8)
57	57	(4)
121	121	(2)
56	56	(1)
120	120	FREQ 100 Hz (8)
55	55	(4)
119	119	(2)
54	54	(1)
118	118	FREQ 10 Hz (8)
53	53	(4)
117	117	(2)
52	52	(1)
116	116	FREQ 1 Hz (8)
51	51	(4)
115	115	(2)
50	50	(1)
103	38	COMMAND (C)
		STATUS REQUEST (S)
		NOT USED
76	76	RF GAIN (16)
11	11	(8)
75	75	(4)
10	10	(2)
22	87	(1)
3		NOT USED
41	41	VBFO ENBL
106	106	RESERVED
37	37	AGC CROWBAR ENBL
84	84	USB AGC OFF
85	85	USB AGC FAST
19	19	LSB AGC OFF
20	20	LSB AGC FAST
100	100	FL8 ENBL
99	99	FL7 ENBL
35	35	FL6 ENBL
34	34	FL5 ENBL
98	98	FL4 ENBL
33	33	FL3 ENBL
97	97	FL2 ENBL
32	32	FL1 ENBL
73	73	FM ENBL
8	8	AM ENBL
72	72	SSB ENBL
9	9	CW ENBL
74	74	ISB ENBL
6	92	RESERVED
26	91	RESERVED
17	21	RESERVED

4-CHANNEL EXCITER, AND 4-CHANNEL EXCITER CONTROL

PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.	FUNCTION
		NOT USED
		NOT USED
129	129	FREQ 10 MHz (2)
64	64	FREQ 10 MHz (1)
128	128	FREQ 1 MHz (8)
63	63	(4)
127	127	(2)
62	62	(1)
126	126	FREQ 100 kHz (8)
61	61	(4)
125	125	(2)
60	60	(1)
124	124	FREQ 10 kHz (8)
59	59	(4)
123	123	(2)
58	58	(1)
122	122	FREQ 1 kHz (8)
57	57	(4)
121	121	(2)
56	56	(1)
120	120	FREQ 100 Hz (8)
55	55	(4)
119	119	(2)
54	54	(1)
118	118	FREQ 10 Hz (8)
53	53	(4)
117	117	(2)
52	52	(1)
116	116	FREQ 1 Hz (8)
51	51	(4)
115	115	(2)
50	50	(1)
		NOT USED
76	76	
11	11	
75	75	
10	10	
22	87	
3	12	NOT USED
41	41	
106	106	
37	37	
84	84	
85	85	
19	19	
20	20	
100	100	NOT USED
99	99	
35	35	
34	34	
98	98	
33	33	
97	97	
32	32	PEAK CLIPPER ENBL
73	73	NOT USED
8	8	AM ENBL
72	72	CW ENBL
9	9	ISB ENBL
74	74	B2 ENBL
6	92	B1 ENBL
26	91	A1 ENBL
17	21	A2 ENBL

4-CHANNEL RECEIVER, AND 4-CHANNEL RECEIVER CONTROL

PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.	FUNCTION
		NOT USED
		NOT USED
129	129	FREQ 10 MHz (2)
64	64	FREQ 10 MHz (1)
128	128	FREQ 1 MHz (8)
63	63	(4)
127	127	(2)
62	62	(1)
126	126	FREQ 100 kHz (8)
61	61	(4)
125	125	(2)
60	60	(1)
124	124	FREQ 10 kHz (8)
59	59	(4)
123	123	(2)
58	58	(1)
122	122	FREQ 1 kHz (8)
57	57	(4)
121	121	(2)
56	56	(1)
120	120	FREQ 100 Hz (8)
55	55	(4)
119	119	(2)
54	54	(1)
118	118	FREQ 10 Hz (8)
53	53	(4)
117	117	(2)
52	52	(1)
116	116	FREQ 1 Hz (8)
51	51	(4)
115	115	(2)
50	50	(1)
		NOT USED
		NOT USED
		NOT USED
76	76	RF GAIN (16)
11	11	(8)
75	75	(4)
10	10	(2)
22	87	(1)
3	12	FL7 (E) ENBL
41	41	FL6 (D) ENBL
106	106	FL5 (C) ENBL
37	37	FL4 (B) ENBL
84	84	B2 AGC (2)
85	85	B2 AGC (1)
19	19	A2 AGC (2)
20	20	A2 AGC (1)
100	100	FL3 (A) ENBL
99	99	FL1 (16 kHz) ENBL
35	35	VBFO ENBL
34	34	AFC ENBL
98	98	B1 AGC (2)
33	33	B1 AGC (1)
97	97	A1 AGC (2)
32	32	A1 AGC (1)
73	73	DATA NET ENBL
8	8	AM ENBL
72	72	CW ENBL
9	9	ISB ENBL
74	74	B2 ENBL
6	92	B1 ENBL
26	91	A1 ENBL
17	21	A2 ENBL

CTION (SIGNAL NAME) TABLE

CONTROL / STATUS BIT					
WORD FORMAT					
HF-80 8-BIT			ASCII 7-BIT		
WORD NO.	CHARACTER NO.	BIT NO.	WORD NO.	CHARACTER NO.	BIT WT.
3	2	8	3	6	8
3	2	7	3	6	4
3	2	6	3	6	2
3	2	5	3	6	1
3	2	4	3	7	8
3	2	3	3	7	4
3	2	2	3	7	2
3	2	1	3	7	1
3	3	8	3	8	8
3	3	7	3	8	4
3	3	6	3	8	2
3	3	5	3	8	1
3	3	4	3	9	8
3	3	3	3	9	4
3	3	2	3	9	2
3	3	1	3	9	1
3	4	8	3	10	8
3	4	7	3	10	4
3	4	6	3	10	2
3	4	5	3	10	1
3	4	4	3	11	8
3	4	3	3	11	4
3	4	2	3	11	2
3	4	1	3	11	1
3	5	8	3	12	8
3	5	7	3	12	4
3	5	6	3	12	2
3	5	5	3	12	1
3	5	4	3	13	8
3	5	3	3	13	4
3	5	2	3	13	2
3	5	1	3	13	1
4	2	8	4	6	8
4	2	7	4	6	4
4	2	6	4	6	2
4	2	5	4	6	1
4	2	4	4	7	8
4	2	3	4	7	4
4	2	2	4	7	2
4	2	1	4	7	1
4	3	8	4	8	8
4	3	7	4	8	4
4	3	6	4	8	2
4	3	5	4	8	1
4	3	4	4	9	8
4	3	3	4	9	4
4	3	2	4	9	2
4	3	1	4	9	1
4	4	8	4	10	8
4	4	7	4	10	4
4	4	6	4	10	2
4	4	5	4	10	1
4	4	4	4	11	8
4	4	3	4	11	4
4	4	2	4	11	2
4	4	1	4	11	1
4	5	8	4	12	8
4	5	7	4	12	4
4	5	6	4	12	2
4	5	5	4	12	1
4	5	4	4	13	8
4	5	3	4	13	4
4	5	2	4	13	2
4	5	1	4	13	1

HF-BOXX 2-CHANNEL RADIOS, AND HF-BOXX 2-CHANNEL CONTROLS		
PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.	FUNCTION
103	103	COMMAND (C)
38	38	STATUS REQUEST (S)
107	107	VBFO SIGN
48	48	VBFO FREQ 1 kHz (8)
113	113	(4)
47	47	(2)
112	112	(1)
46	46	VBFO FREQ 100 Hz (8)
111	111	(4)
110	110	(2)
44	44	(1)
109	109	VBFO FREQ 10 Hz (8)
43	43	(4)
108	108	(2)
42	42	(1)
7	7	NOT USED
8	8	NOT USED
10	10	NOT USED
9	9	NOT USED
3	3	NOT USED
5	5	NOT USED
6	6	NOT USED
4	4	NOT USED
18	81	NOT USED
82	82	PILOT CARRIER ENBL
78	78	PA L PWR ENBL
14	14	PA HV ENBL
79	79	PA LV ENBL
103	103	COMMAND (C)
38	38	STATUS REQUEST (S)
107	107	NOT USED
92 (68)	68	REMOTE KEY (MON)
107	107	NOT USED
(2)	2	AFC LOCK
(40)	40	EXCTR RF MON
105	105	CHAN A XMT AF MON
36	36	CHAN A RCV AF MON
83	83	CHAN A AGC MON
39	39	CHAN B XMT MON
101	101	CHAN B RCV MON
18	18	CHAN B AGC MON
(69)	69	PA RDY
(77)	4	PA FLT
(5)	5	PA RF MON
(13)	70	CPLR FLT
(67)	67	RF OVLD FLT
49	49	SYNTH FLT
86	86	PS FLT
(12)	3	RCVR/EXCTR FLT
(70)	70	NOT USED
(104)	70	NOT USED
(27)	7	VBFO SYNTH FLT
(92)	7	NOT USED
(28)	71	PRESEL FLT
(29)	95	DATA ERROR
(95)	16	LOCAL CONTROL
(30)	80	MONITOR

EQUIPMENT TYPE		
851S - 1/2, HF-8095		
PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.	FUNCTION
103	103	COMMAND (C)
38	38	STATUS REQUEST (S)
107	107	VBFO SIGN
48	48	VBFO FREQ 1 kHz (8)
113	113	(4)
47	47	(2)
112	112	(1)
46	46	VBFO FREQ 100 Hz (8)
111	111	(4)
110	110	(2)
44	44	(1)
109	109	VBFO FREQ 10 Hz (8)
43	43	(4)
108	108	(2)
42	42	(1)
7	7	NOT USED
8	8	NOT USED
10	10	NOT USED
9	9	NOT USED
3	3	NOT USED
5	5	NOT USED
6	6	NOT USED
4	4	NOT USED
18	81	NOT USED
82	82	VBFO TUNE
78	78	VBFO PARALLEL ENBL
14	14	FINE TUNE
79	79	RESERVED
103	103	COMMAND (C)
38	38	STATUS REQUEST (S)
27	105	UP/DOWN
92	68	TUNE RATE (16)
28	4	(8)
29	39	(4)
95	5	(2)
30	70	(1)
(2)	2	NOT USED
(40)	40	NOT USED
105	105	NOT USED
36	36	CHAN A AF MON
83	83	CHAN A AGC MON
39	39	NOT USED
101	101	CHAN B AF MON
18	18	CHAN B AGC MON
(69)	69	NOT USED
(77)	4	NOT USED
(5)	5	NOT USED
(13)	70	RF OVLD FLT
(67)	67	SYNTH
49	49	PS FLT
86	86	RCVR FLT
(12)	3	NOT USED
(70)	70	NOT USED
(104)	70	NOT USED
(27)	7	VBFO SYNTH FLT
(92)	7	NOT USED
(28)	71	PRESEL FLT
(29)	95	DATA ERROR
(95)	16	LOCAL CONTROL
(30)	80	MONITOR

4-CHANNEL EXCITER, AND 4-CHANNEL EXCITER, CONTROL		
PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.	FUNCTION
107	107	NOT USED
48	48	NOT USED
113	113	NOT USED
47	47	NOT USED
112	112	NOT USED
46	46	NOT USED
111	111	NOT USED
110	110	NOT USED
44	44	NOT USED
109	109	NOT USED
43	43	NOT USED
108	108	NOT USED
42	42	NOT USED
7	7	GPI-1 (1)
8	8	GPI-2
10	10	GPI-3
9	9	GPO-1
3	3	GPO-2
5	5	SER TS OVDR
6	6	PAR BCD ENBL
4	4	PAR RF GAIN ENBL
18	81	NOT USED
82	82	PILOT CARRIER ENBL
78	78	PA LO PWR ENBL
14	14	PA HV ENBL
79	79	PA LV ENBL
(12)	13	EXCTR FLT
92 (68)	68	SYSTEM KEY
88	88	B2 AF MON
23	23	B1 AF MON
22	22	A1 AF MON
24	24	A2 AF MON
(2)	2	NOT USED
(40)	40	NOT USED
105	105	NOT USED
36	36	NOT USED
83	83	NOT USED
39	39	CONT INTFC FLT (DDS)
101	101	VFO FAULT (DDS)
18	18	RF FAULT (DDS)
(69)	69	NOT USED
(77)	4	SUBCARRIER LOCK FLT
(5)	5	EXCTR RF MON
(13)	70	EXCTR PS FLT
(67)	67	NOT USED
49	49	EXT STANDARD
86	86	A1 IF MON
(105)	3	NOT USED
(70)	77	PA READY
(104)	102	PA FLT
(27)	7	PA RF MON
(92)	89	CPLR FLT
(28)	71	PRESEL FLT
(29)	95	DATA ERROR
(95)	16	LOCAL CONTROL
(30)	80	MONITOR

4-CHANNEL RECEIVER, AND 4-CHANNEL RECEIVER CONTROL		
PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.	FUNCTION
107	107	NOT USED
48	48	NOT USED
113	113	NOT USED
47	47	NOT USED
112	112	NOT USED
107	107	VBFO SIGN
48	48	VBFO FREQ 1 kHz (8)
113	113	(4)
47	47	(2)
112	112	(1)
46	46	VBFO FREQ 100 Hz (8)
111	111	(4)
110	110	(2)
44	44	(1)
109	109	VBFO FREQ 10 Hz (8)
43	43	(4)
108	108	(2)
42	42	(1)
7	7	GPI-1 (1)
8	8	GPI-2
10	10	GPI-3
9	9	GPO-1
3	3	GPO-2
5	5	SER TS OVDR
6	6	SER BCD ENBL
4	4	SER RF GAIN ENBL
18	81	NOT USED
82	82	B2 AGC BUS
78	78	B1 AGC BUS
14	14	A1 AGC BUS
79	79	A2 AGC BUS
(12)	13	RCV FLT
92 (68)	68	RF OVLD FLT
88	88	B2 AF MON
23	23	B1 AF MON
22	22	A1 AF MON
24	24	A2 AF MON
(2)	2	NOT USED
(40)	40	NOT USED
105	105	NOT USED
36	36	NOT USED
83	83	NOT USED
39	39	CONT INTFC FLT (DDS)
101	101	VFO FAULT (DDS)
18	18	RF FAULT (DDS)
(69)	69	NOT USED
(77)	4	SUBCARRIER LOCK FLT
(5)	5	VBFO SYNTH FLT
(13)	70	RCVR PS FLT
(67)	67	B2 AGC MON
49	49	B1 AGC MON
86	86	A1 AGC MON
(105)	3	A2 AGC MON
(70)	77	NOT USED
(104)	102	EXT STANDARD
(27)	7	AFC LOCK MON
(92)	89	RF PERF MON
(28)	71	PRESEL FLT
(29)	95	DATA ERROR
(95)	16	LOCAL CONTROL
(30)	80	MONITOR

Parallel Input, Schematic Diagram Figure 3 (Sheet 7)

**Parallel Output (642-3137-001, -002) (523-0770712-001211)**

Change title as shown above.

**1. DESCRIPTION**

Add -002 behind part number 642-3137-001 in the first line of the first paragraph.

**2.3 Serial-to-Parallel Shift Registers**

Add the following sentence to the end of the first paragraph: For part number 642-3137-002, refer to the table on the schematic diagram (figure 4).

**3.2 Testing**

Add the following steps to table 2, test 4.

Table 2. Parallel Output, Testing and Troubleshooting Procedures (Cont).

TEST	PROCEDURE	NORMAL INDICATION	IF INDICATION IS ABNORMAL
4. (Cont)	<p style="text-align: center;"><b>Note</b></p> <p style="text-align: center;">Steps l and m are applicable only to 642-3137-002 circuit boards.</p> <p>l. Connect a processor to the local unit.</p> <p>m. Address word 3, character 4, and type all ones. Monitor the pins of P2 for the following indications.</p>		
	PARALLEL P2 PIN NO	LOGIC PRESENT	IF ABNORMAL, CHECK
	3	1	U13
	4	1	
	5	1	
	6	1	
	7	1	
	8	1	
	9	1	
	10	1	

**6.3 Equipment Covered**

Add the following entry to the equipment list:

CIRCUIT CARD/  
SUBASSEMBLY

COLLINS  
PART NUMBER

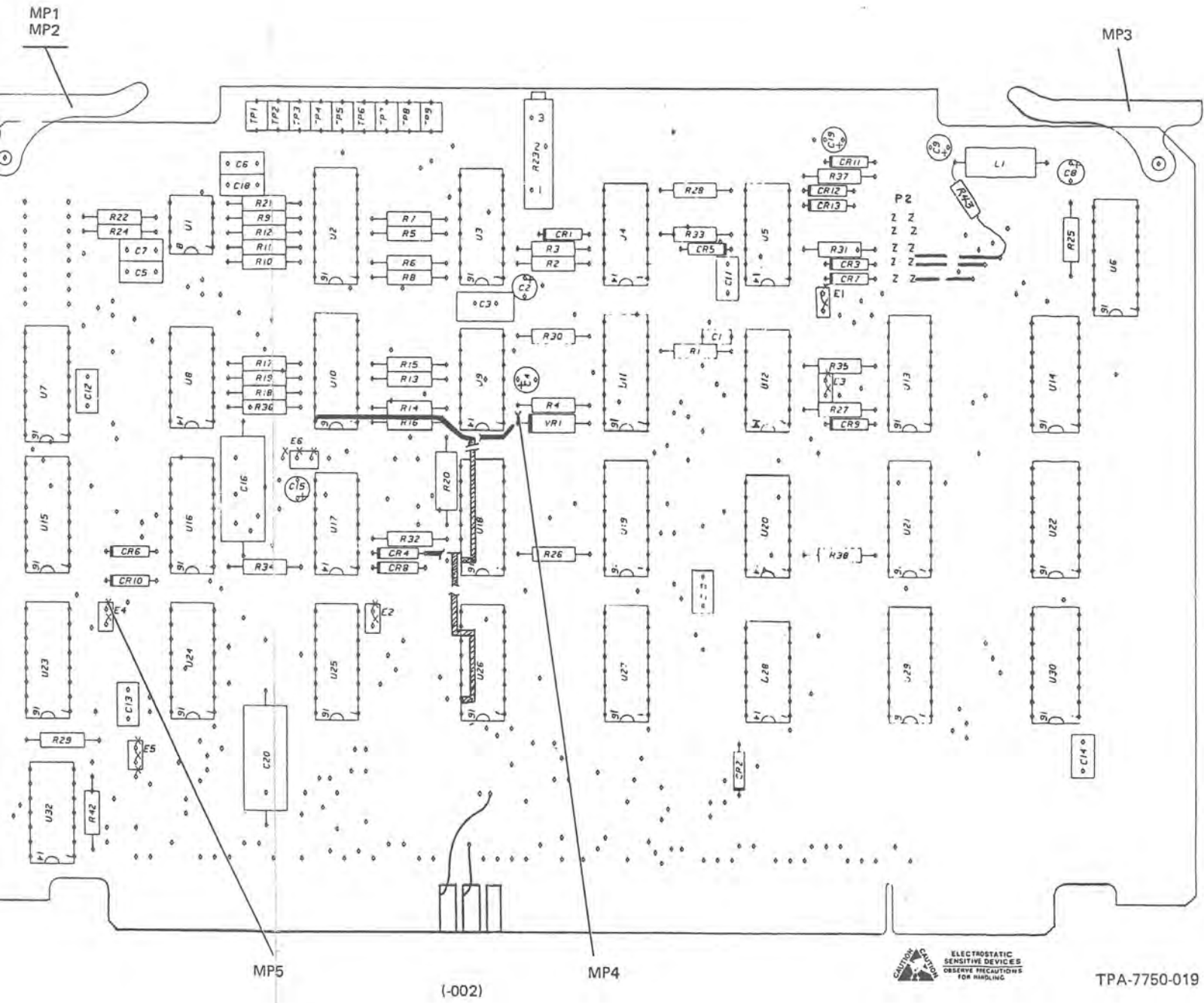
LATEST  
EFFECTIVITY

Parallel Output

642-3137-002

REV L

Add figure 4 behind figure 3.



Parallel Output (642-3137-002),  
Schematic Diagram  
Figure 4 (Sheet 1 of 6)

The parts list for Parallel Output (642-3137-002) is the same as that for Parallel Output (642-3137-001), except for the following differences.

For 642-3137-002 only, add:

E1	NOT USED	
E2-E6	CONNECTOR, JMPR SYS	372-0046-010
P2	CONTACT, ELECTRICAL (QTY 10)	372-2601-045
R43	RESISTOR, FIXED CMPSN, 1 MEGO, 10%, 1/4 W	745-0857-000

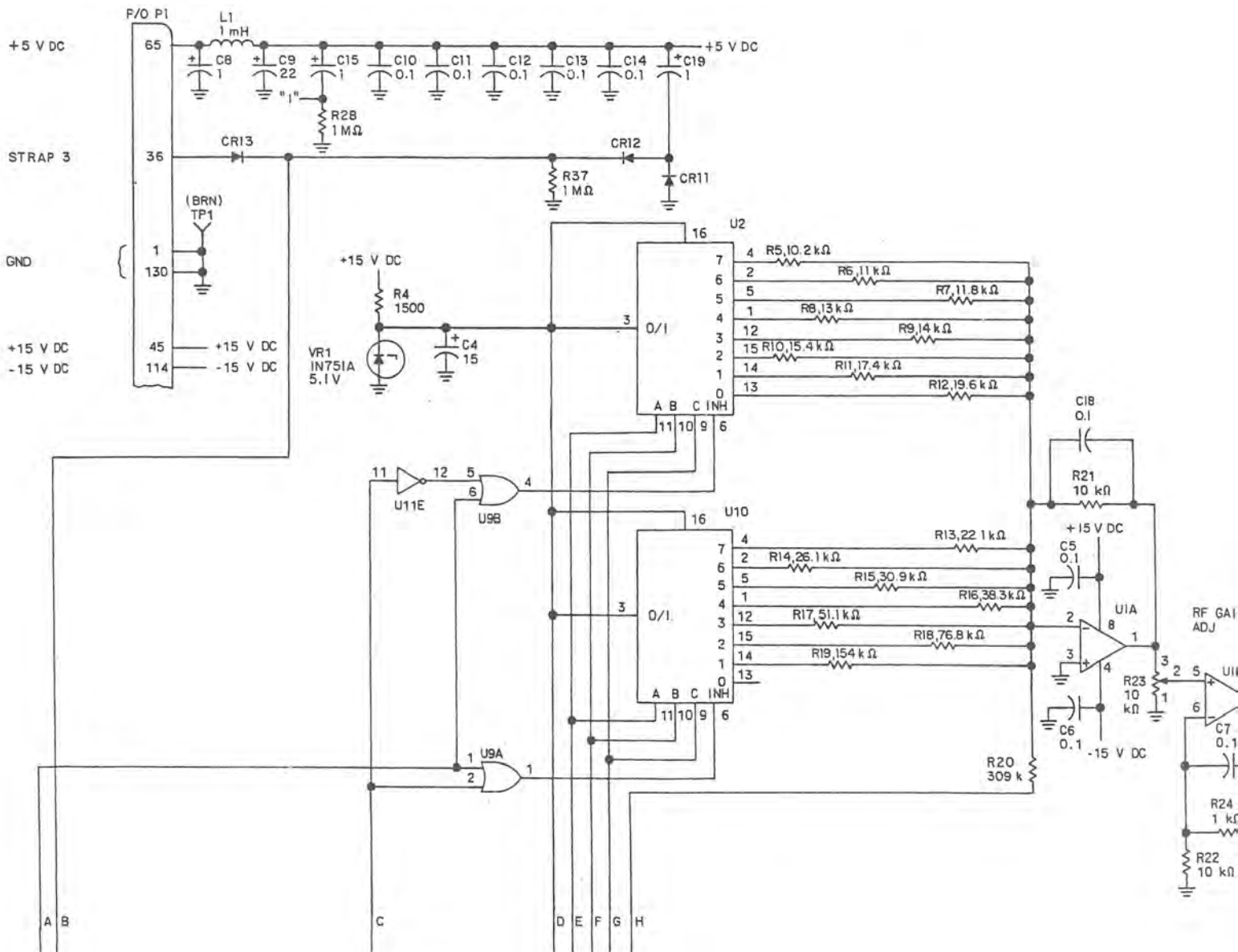
For both 642-3137-001 and 642-3137-002, add:

MP1	LABEL, WARNING (QTY 1)	280-2745-040
MP2	EXTRACTOR, SCREENED (QTY 1)	637-2988-001
MP3	EXTRACTOR, SCREENED (QTY 1)	635-0884-001
MP4	CONTACT, ELECTRICAL (QTY 3)	372-2601-030
MP5	CONTACT, ELECTRICAL (QTY 15)	372-2601-037

NOTES:

- ① UNLESS OTHERWISE SPECIFIED, RESISTANCE VALUES ARE IN OHMS AND CAPACITANCE VALUES ARE IN MICROFARADS.
- ② PARTIAL REFERENCE DESIGNATIONS ARE SHOWN; FOR COMPLETE DESIGNATION, PREFIX WITH UNIT AND/OR ASSEMBLY DESIGNATION.
- ③ TYPE DESIGNATION SHOWN MAY BE GENERIC IN FORM AND ARE FOR REFERENCE ONLY. SEE APPLICABLE PARTS LIST FOR REPLACEMENT PARTS.
- ④ UNLESS OTHERWISE SPECIFIED; DIODES ARE TYPE IN4454.
- ⑤ P2 IS A CABLE CONNECTOR FIELD. THIS CABLE CONNECTOR (372-0043-010) IS NOT IN 642-3137-001 CONFIGURATION.
- ⑥ THE FOLLOWING PARTS PROVIDE FOR REMOTE CONTROL OF LOCAL/REMOTE IN A RADIO AND ARE NOT IN 642-3137-001 CONFIGURATION: R39, R40, R41, Q1, Q2, AND U31.

- ⑦ SIGNAL NAMES ARE NOT SHOWN FOR P1 AND P2 PINS THAT ARE ASSOCIATED WITH CONTROL/STATUS BITS. THESE PINS HAVE DIFFERENT SIGNAL NAMES ON THE EQUIPMENT THIS CARD IS USED IN. REFER TO TABLE FOR PIN FUNCTION NAMES). ALL PIN NUMBERS IN TABLE ARE ON P1, EXCEPT WORD 3, CHANNELS WHICH ARE ON P2
- ⑧ NONSTANDARD ABBREVIATION; FLT = FAULT
- ⑨ PIN NUMBERS IN PARENTHESIS IN TABLE ARE STATUS OUTPUTS IN CONFIGURATION
- ⑩ THIS EQUIPMENT CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE (ESD) DEVICES. SPECIAL HANDLING METHODS AND MATERIALS MUST BE USED TO PREVENT DAMAGE.





MICROCIRCUIT INFORMATION

REF DES	COMMON DEVICE OR COLLINS PN	PWR (V DC)	
		+5	GND
U1	MC1456P1		
U2	F4051PC	16	8, 7
U3	MC14538BCP	16	8
U4	MC14011CP	14	7
U5	F4013BPC	14	7
U6	CD4094BE	16	8
U7	F4051PC	16	8, 7
U8	CD4047AE	14	7
U9	MC14071BCP	14	7
U10	F4051PC	16	8, 7
U11	F4049BPC	1	8
U12	MC14070BCP	14	7
U13	CD4094BE	16	8
U14	CD4094BE	16	8
U15	CD4094BE	16	8
U16	CD4094BE	16	8

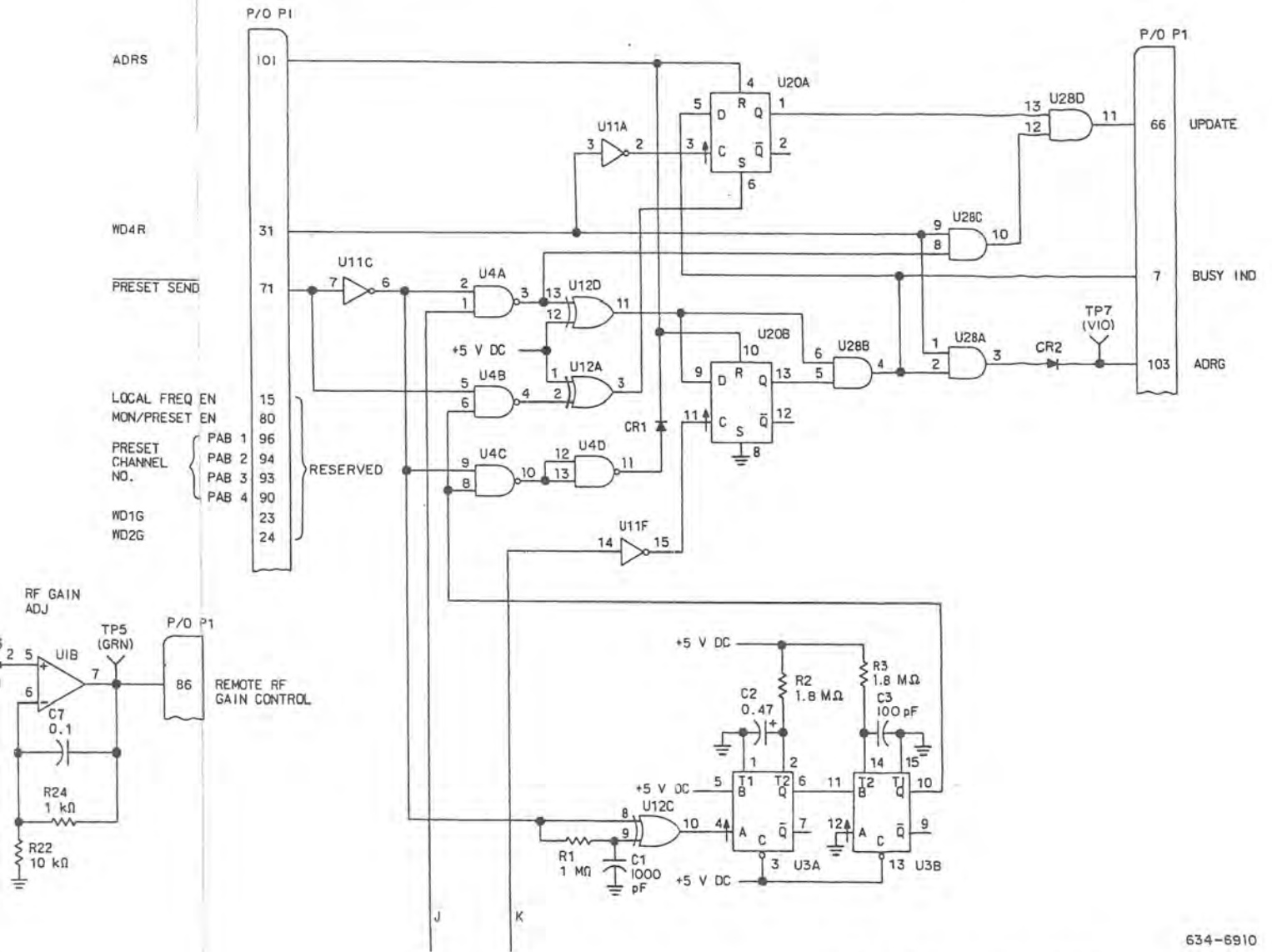
MICROCIRCUIT INFORMATION

REF DES	COMMON DEVICE OR COLLINS PN	PWR (V DC)	
		+5	GND
U17	F4013BPC	14	7
U18	CD4094BE	16	8
U19	CD4094BE	16	8
U20	F4013BPC	14	7
U21	CD4094BE	16	8
U22	CD4094BE	16	8
U23	CD4094BE	16	8
U24	CD4094BE	16	8
U25	CD4094BE	16	8
U26	CD4094BE	16	8
U27	CD4094BE	16	8
U28	MC14081BCP	14	7
U29	CD4094BE	16	8
U30	CD4094BE	16	8
U31	CD4094BE	16	8
U32	CD4047AE	14	7

ASSOCIATED WITH  
L NAMES DEPENDING ON  
OR PIN FUNCTIONS (SIGNAL  
ORD 3, CHARACTER 4

UTS IN CONTROL UNITS ONLY.

SITIVE (ESDS) DEVICES.  
O TO PREVENT EQUIPMENT

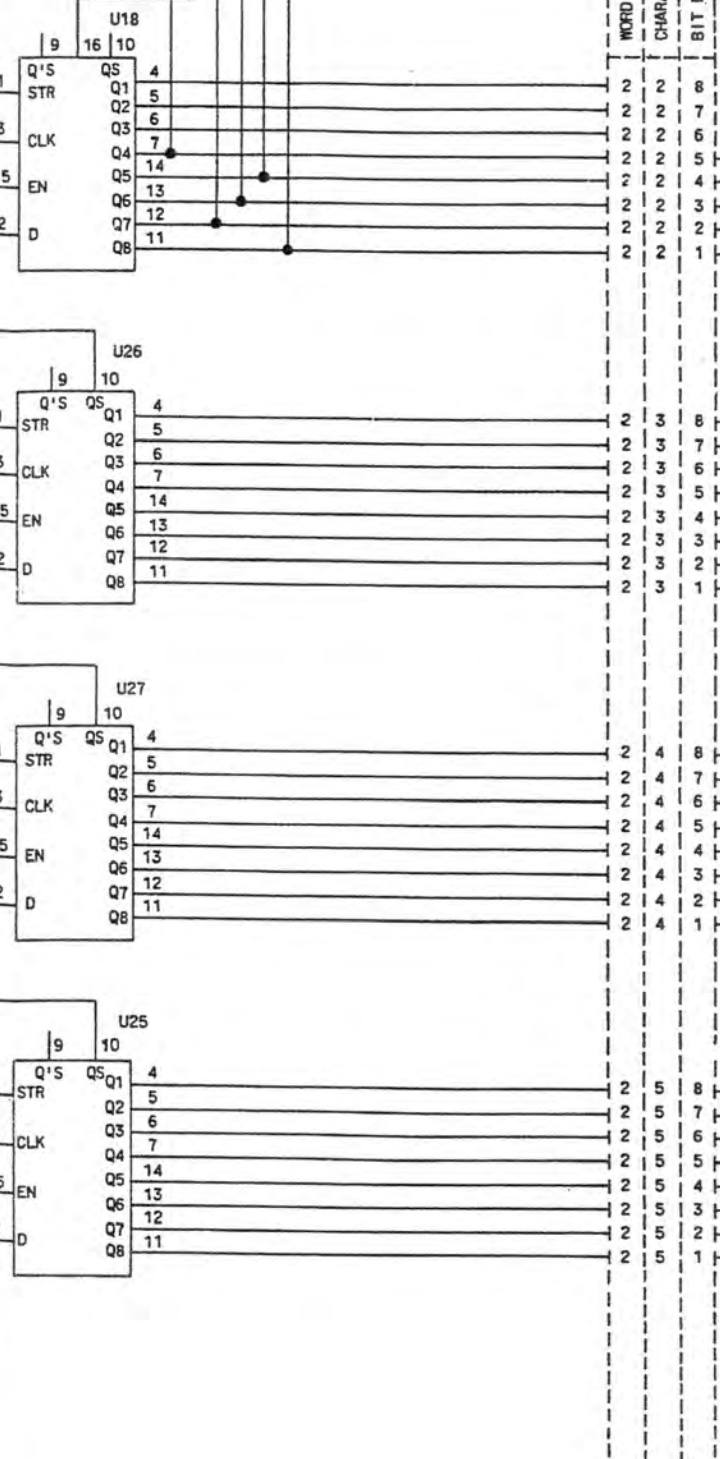
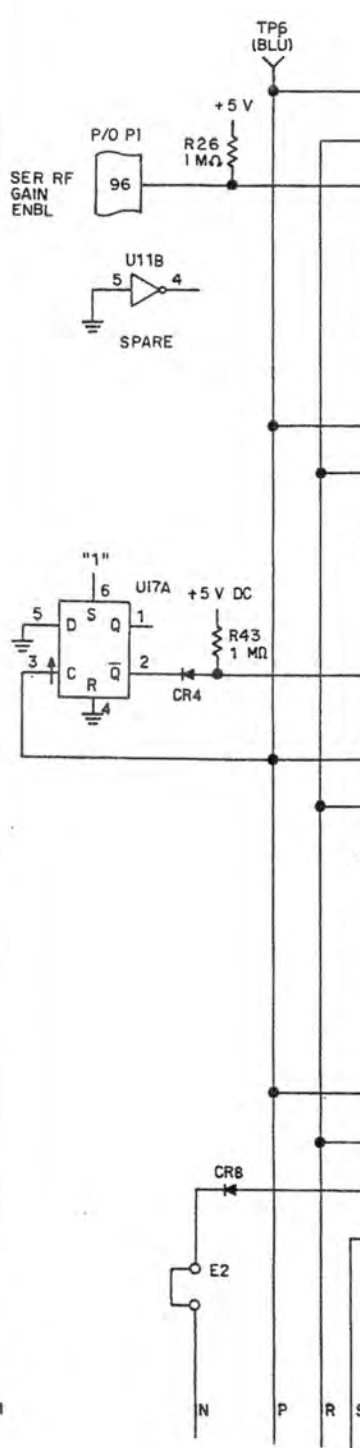


634-6910

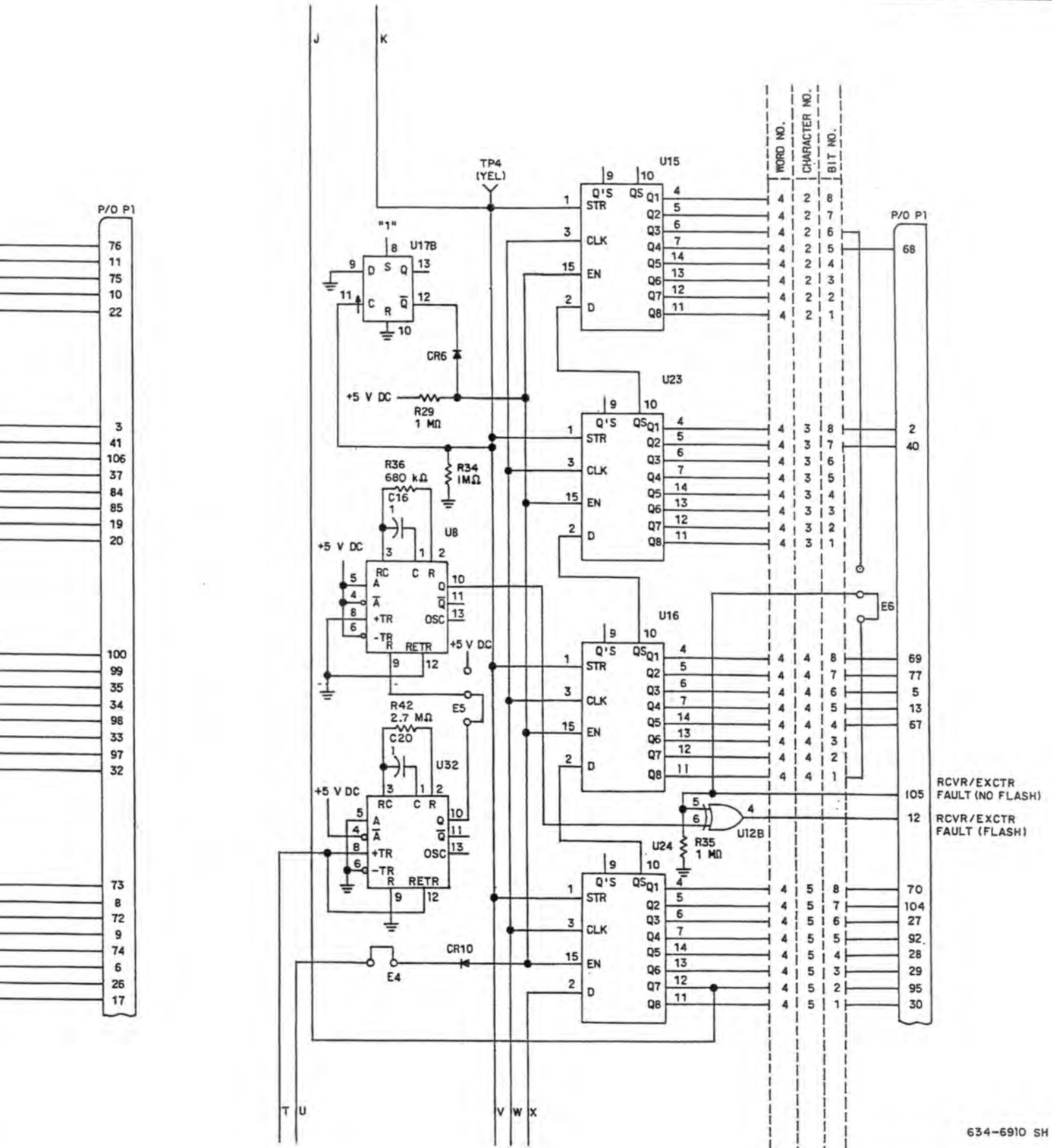
Parallel Output (642-3137-002),  
Schematic Diagram  
Figure 4 (Sheet 3)

A B  
L M

C  
D E F G H  
N P R S

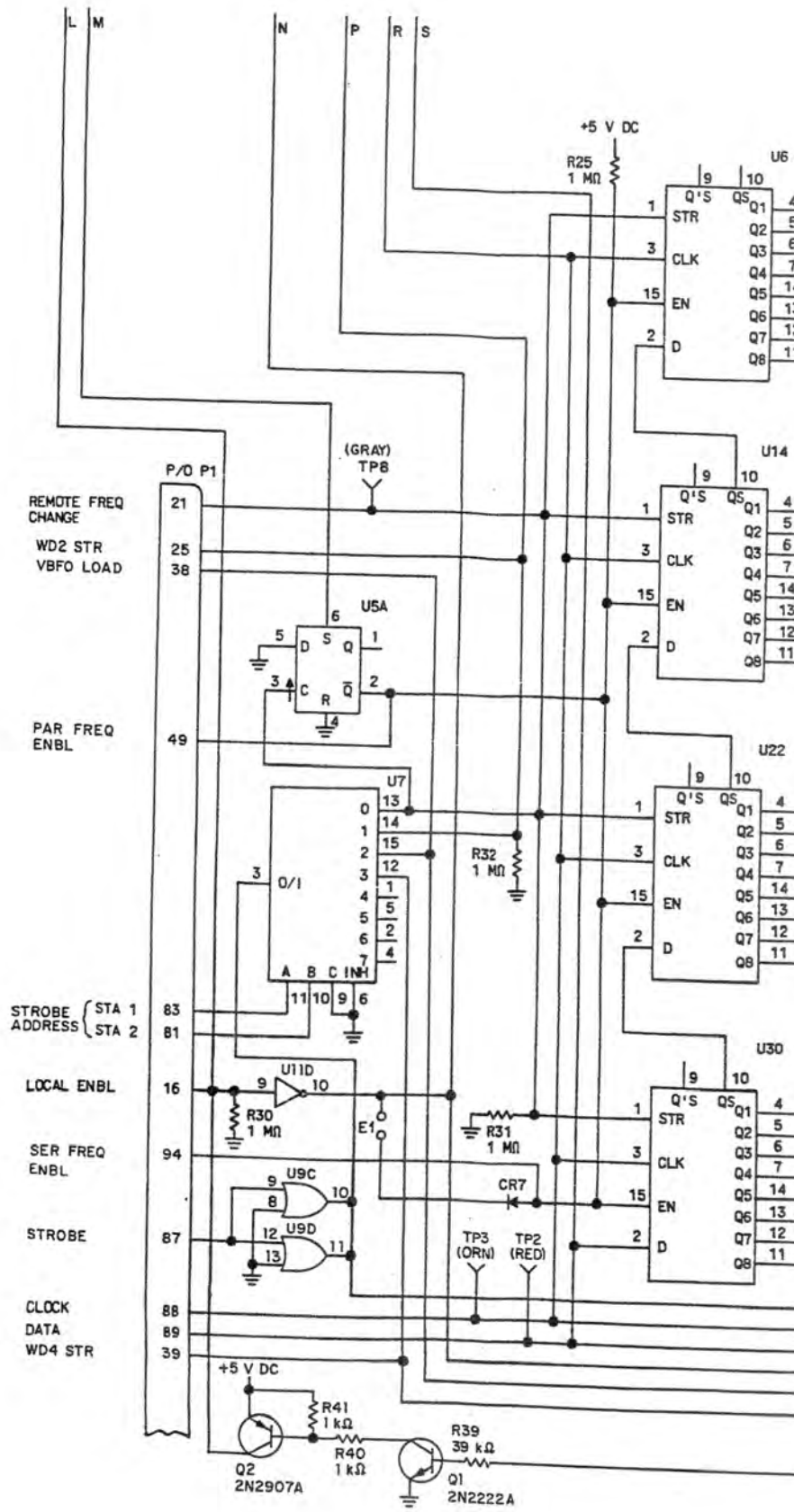


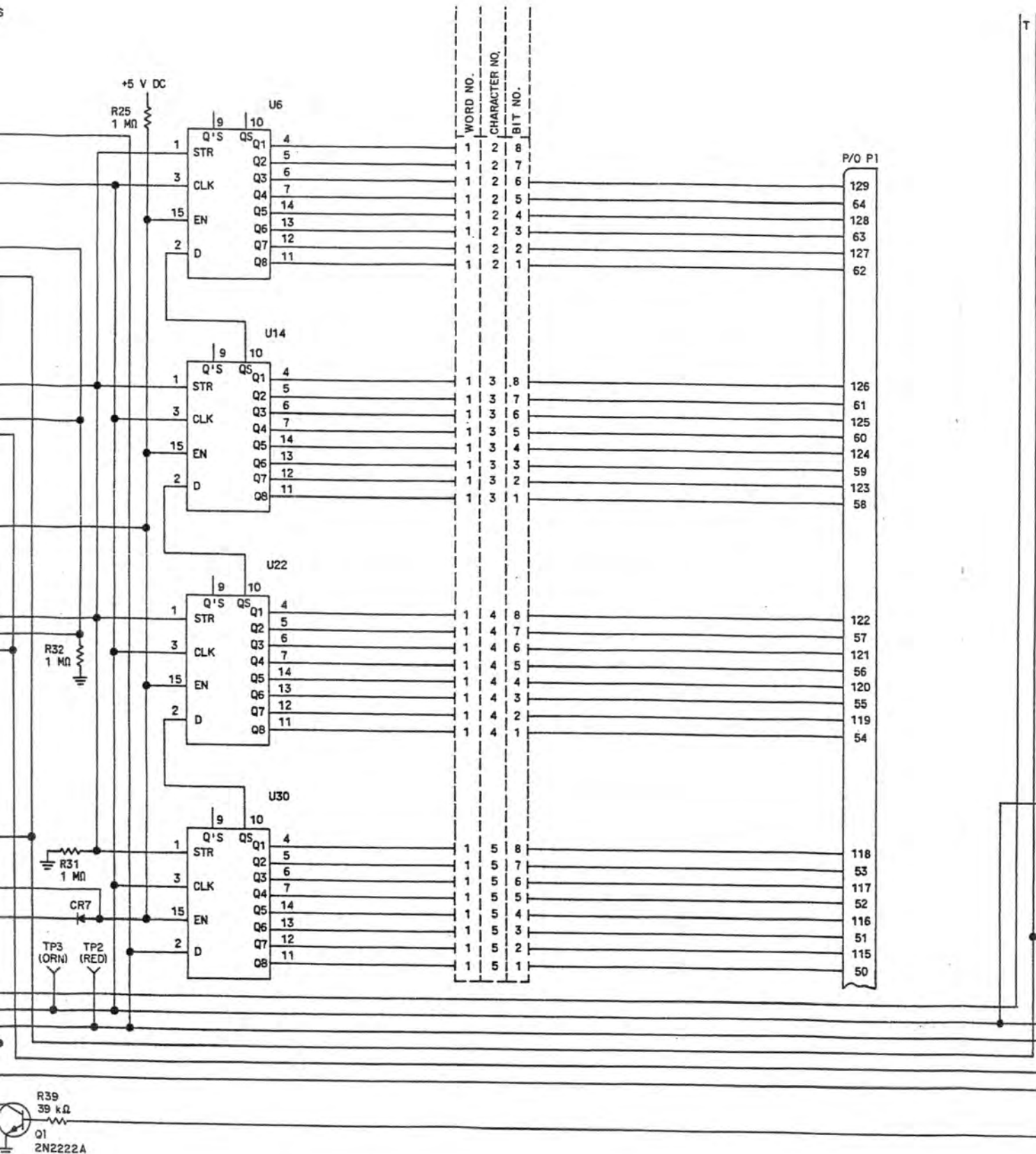
WORD NO.	CHARACTER NO.	BIT NO.
2	2	8
2	2	7
2	2	6
2	2	5
2	2	4
2	2	3
2	2	2
2	2	1
2	3	8
2	3	7
2	3	6
2	3	5
2	3	4
2	3	3
2	3	2
2	3	1
2	4	8
2	4	7
2	4	6
2	4	5
2	4	4
2	4	3
2	4	2
2	4	1
2	5	8
2	5	7
2	5	6
2	5	5
2	5	4
2	5	3
2	5	2
2	5	1



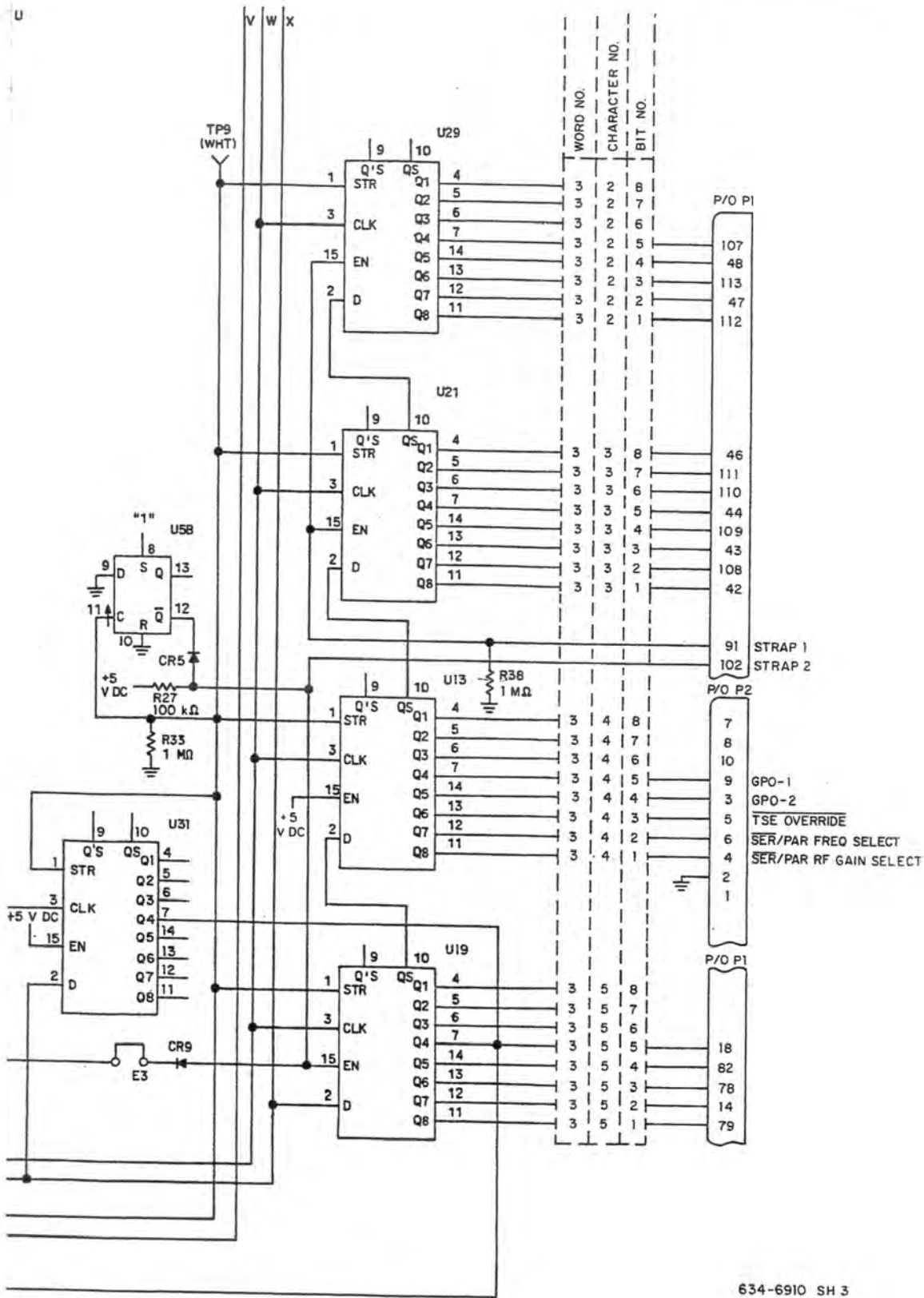
Parallel Output (642-3137-002),  
Schematic Diagram  
Figure 4 (Sheet 4)

634-6910 SH 2





R39  
39 kΩ  
Q1  
2N2222A



634-6910 SH 3

Parallel Output (642-3137-002),  
Schematic Diagram  
Figure 4 (Sheet 5)

CONTROL / STATUS BIT

WORD FORMAT					
HF-80 8-BIT			ASCII 7-BIT		
WORD NO.	CHARACTER NO.	BIT NO.	WORD NO.	CHARACTER NO.	
				BIT WT.	
1	2	8	1	6	8
1	2	7	1	6	4
1	2	6	1	6	2
1	2	5	1	6	1
1	2	4	1	7	8
1	2	3	1	7	4
1	2	2	1	7	2
1	2	1	1	7	1
1	3	8	1	8	8
1	3	7	1	8	4
1	3	6	1	8	2
1	3	5	1	8	1
1	3	4	1	9	8
1	3	3	1	9	4
1	3	2	1	9	2
1	3	1	1	9	1
1	4	8	1	10	8
1	4	7	1	10	4
1	4	6	1	10	2
1	4	5	1	10	1
1	4	4	1	11	8
1	4	3	1	11	4
1	4	2	1	11	2
1	4	1	1	11	1
1	5	8	1	12	8
1	5	7	1	12	4
1	5	6	1	12	2
1	5	5	1	12	1
1	5	4	1	13	8
1	5	3	1	13	4
1	5	2	1	13	2
1	5	1	1	13	1
2	2	8	2	6	8
2	2	7	2	6	4
2	2	6	2	6	2
2	2	5	2	6	1
2	2	4	2	7	8
2	2	3	2	7	4
2	2	2	2	7	2
2	2	1	2	7	1
2	3	8	2	8	8
2	3	7	2	8	4
2	3	6	2	8	2
2	3	5	2	8	1
2	3	4	2	9	8
2	3	3	2	9	4
2	3	2	2	9	2
2	3	1	2	9	1
2	4	8	2	10	8
2	4	7	2	10	4
2	4	6	2	10	2
2	4	5	2	10	1
2	4	4	2	11	8
2	4	3	2	11	4
2	4	2	2	11	2
2	4	1	2	11	1
2	5	8	2	12	8
2	5	7	2	12	4
2	5	6	2	12	2
2	5	5	2	12	1
2	5	4	2	13	8
2	5	3	2	13	4
2	5	2	2	13	2
2	5	1	2	13	1

HF-80XX 2-CHANNEL RADIOS AND HF-80XX 2-CHANNEL CONTROLS			FUNCTION
PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.		
103			COMMAND (C)
38			STATUS REQUEST (S)
129	129		FREQ 10 MHz (2)
64	64		FREQ 10 MHz (1)
128	128		FREQ 1 MHz (8)
63	63		↓ (4)
127	127		↓ (2)
62	62		↓ (1)
126	126		FREQ 100 kHz (8)
61	61		↓ (4)
125	125		↓ (2)
60	60		↓ (1)
124	124		FREQ 10 kHz (8)
59	59		↓ (4)
123	123		↓ (2)
58	58		↓ (1)
122	122		FREQ 1 kHz (8)
57	57		↓ (4)
121	121		↓ (2)
56	56		↓ (1)
120	120		FREQ 100 Hz (8)
55	55		↓ (4)
119	119		↓ (2)
54	54		↓ (1)
118	118		FREQ 10 Hz (8)
53	53		↓ (4)
117	117		↓ (2)
52	52		↓ (1)
116	116		FREQ 1 Hz (8)
51	51		↓ (4)
115	115		↓ (2)
50	50		↓ (1)
103			COMMAND (C)
38			STATUS REQUEST (S)
76	76		NOT USED
11	11		RF GAIN (16)
75	75		↓ (8)
10	10		↓ (4)
22	87		↓ (2)
87	22		↓ (1)
3			NOT USED
41	41		VBFO ENBL
106	106		AFC ENBL
37	37		AGC CROWBAR ENBL
84	84		USB AGC OFF
85	85		USB AGC FAST
19	19		LSB AGC OFF
20	20		LSB AGC FAST
100	100		FL8 ENBL
99	99		FL7 ENBL
35	35		FL6 ENBL
34	34		FL5 ENBL
98	98		FL4 ENBL
33	33		FL3 ENBL
97	97		FL2 ENBL
32	32		FL1 ENBL
73	73		FM ENBL
8	8		AM ENBL
72	72		SSB ENBL
9	9		CW ENBL
74	74		ISB ENBL
6	92		RESERVED
26	91		RESERVED
17	21		RESERVED

EQUIPMENT TYPE

851S-1/2, HF-8095			FUNCTION
PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.		
103			COMMAND (C)
38			STATUS REQUEST (S)
129	129		FREQ 10 MHz (2)
64	64		FREQ 10 MHz (1)
128	128		FREQ 1 MHz (8)
63	63		↓ (4)
127	127		↓ (2)
62	62		↓ (1)
126	126		FREQ 100 kHz (8)
61	61		↓ (4)
125	125		↓ (2)
60	60		↓ (1)
124	124		FREQ 10 kHz (8)
59	59		↓ (4)
123	123		↓ (2)
58	58		↓ (1)
122	122		FREQ 1 kHz (8)
57	57		↓ (4)
121	121		↓ (2)
56	56		↓ (1)
120	120		FREQ 100 Hz (8)
55	55		↓ (4)
119	119		↓ (2)
54	54		↓ (1)
118	118		FREQ 10 Hz (8)
53	53		↓ (4)
117	117		↓ (2)
52	52		↓ (1)
116	116		FREQ 1 Hz (8)
51	51		↓ (4)
115	115		↓ (2)
50	50		↓ (1)
103			COMMAND (C)
38			STATUS REQUEST (S)
76	76		NOT USED
11	11		RF GAIN (16)
75	75		↓ (8)
10	10		↓ (4)
22	87		↓ (2)
87	22		↓ (1)
3			NOT USED
41	41		VBFO ENBL
106	106		RESERVED
37	37		AGC CROWBAR ENBL
84	84		USB AGC OFF
85	85		USB AGC FAST
19	19		LSB AGC OFF
20	20		LSB AGC FAST
100	100		FL8 ENBL
99	99		FL7 ENBL
35	35		FL6 ENBL
34	34		FL5 ENBL
98	98		FL4 ENBL
33	33		FL3 ENBL
97	97		FL2 ENBL
32	32		FL1 ENBL
73	73		FM ENBL
8	8		AM ENBL
72	72		SSB ENBL
9	9		CW ENBL
74	74		ISB ENBL
6	92		RESERVED
26	91		RESERVED
17	21		RESERVED

4-CHANNEL EXCITER, AND 4-CHANNEL EXCITER CONTROLS			FUNCTION
PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.		
			NOT USED
			NOT USED
129	129		FREQ 10 MHz (2)
64	64		FREQ 10 MHz (1)
128	128		FREQ 1 MHz (8)
63	63		↓ (4)
127	127		↓ (2)
62	62		↓ (1)
126	126		FREQ 100 kHz (8)
61	61		↓ (4)
125	125		↓ (2)
60	60		↓ (1)
124	124		FREQ 10 kHz (8)
59	59		↓ (4)
123	123		↓ (2)
58	58		↓ (1)
122	122		FREQ 1 kHz (8)
57	57		↓ (4)
121	121		↓ (2)
56	56		↓ (1)
120	120		FREQ 100 Hz (8)
55	55		↓ (4)
119	119		↓ (2)
54	54		↓ (1)
118	118		FREQ 10 Hz (8)
53	53		↓ (4)
117	117		↓ (2)
52	52		↓ (1)
116	116		FREQ 1 Hz (8)
51	51		↓ (4)
115	115		↓ (2)
50	50		↓ (1)
			NOT USED
76	76		↓
11	11		↓
75	75		↓
10	10		↓
22	87		↓
87	22		↓
3	12		NOT USED
41	41		↓
106	106		↓
37	37		↓
84	84		↓
85	85		↓
19	19		↓
20	20		↓
100	100		NOT USED
99	99		↓
35	35		↓
34	34		↓
98	98		↓
33	33		↓
97	97		↓
32	32		↓
73	73		NOT USED
8	8		AM ENBL
72	72		CW ENBL
9	9		ISB ENBL
74	74		B2 ENBL
6	92		B1 ENBL
26	91		A1 ENBL
17	21		A2 ENBL





EQUIPMENT TYPE

XX 2-CHANNEL RADIOS, AND XX 2-CHANNEL CONTROLS		B5IS - 1/2, HF-8095		4-CHANNEL EXCITER, AND 4-CHANNEL EXCITER, CONTROL		4-CHANNEL RECEIVER, AND 4-CHANNEL RECEIVER CONTROL	
INPUT PIN NO.	FUNCTION	PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.	PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.	PARALLEL OUTPUT PIN NO.	PARALLEL INPUT PIN NO.
03	COMMAND (C)	103	103				
38	STATUS REQUEST (S)	38	38				
107	NOT USED	107	107	107	107	107	107
48	VBFO SIGN	48	48	48	48	48	48
113	VBFO FREQ 1 kHz (8)	113	113	113	113	113	113
47	(4)	47	47	47	47	47	47
112	(2)	112	112	112	112	112	112
46	VBFO FREQ 100 Hz (8)	46	46			46	46
111	(4)	111	111			111	111
110	(2)	110	110			110	110
44	(1)	44	44			44	44
109	VBFO FREQ 10 Hz (8)	109	109	109	109	109	109
43	(4)	43	43	43	43	43	43
108	(2)	108	108	108	108	108	108
42	(1)	42	42	42	42	42	42
7	NOT USED	7	7	7	7	7	7
8		8	8	8	8	8	8
10		10	10	10	10	10	10
9		9	9	9	9	9	9
3		3	3	3	3	3	3
5		5	5	5	5	5	5
6		6	6	6	6	6	6
4		4	4	4	4	4	4
18	PILOT CARRIER ENBL	18	81	18	81	18	81
82	PA L PWR ENBL	82	82	82	82	82	82
78	PA HV ENBL	78	78	78	78	78	78
14	PA LV ENBL	14	14	14	14	14	14
79		79	79	79	79	79	79
103	COMMAND (C)	103	103				
38	STATUS REQUEST (S)	38	38				
27	NOT USED	27	105	(12)	13	(12)	13
92	REMOTE KEY (MON)	92	68	92	68	92	68
28	NOT USED	28	4	(68)	88	(68)	88
29		29	39		23		23
95		95	5		22		22
30		30	70		24		24
2	AFC LOCK	(2)	2	(2)	2	(2)	2
40	EXCTR RF MON	(40)	40	(40)	40	(40)	40
105	CHAN A XMT AF MON	105	105	105	105	105	105
36	CHAN A RCV AF MON	36	36	36	36	36	36
83	CHAN A AGC MON	83	83	83	83	83	83
39	CHAN B XMT MON	39	39	39	39	39	39
101	CHAN B RCV MON	101	101	101	101	101	101
18	CHAN B AGC MON	18	18	18	18	18	18
69	PA RDY	(69)	69	(69)	69	(69)	69
4	PA FLT	(77)	4	(77)	4	(77)	4
5	PA RF MON	(5)	5	(5)	5	(5)	5
70	CPLR FLT	(13)	70	(13)	70	(13)	70
67	RF OVLD FLT	(67)	67	(67)	67	(67)	67
49	SYNTH FLT		49		49		49
86	PS FLT	86	86	86	86	86	86
3	RCVR/EXCTR FLT	(12)	3	(105)	3	(105)	3
70	NOT USED	(70)	77	(70)	77	(70)	77
104	NOT USED	(104)	102	(104)	102	(104)	102
27	VBFO SYNTH FLT	(27)	7	(27)	7	(27)	7
92	NOT USED	(92)		(92)	89	(92)	89
28	PRESEL FLT	(28)	71	(28)	71	(28)	71
95	DATA ERROR	(29)	95	(29)	95	(29)	95
16	LOCAL CONTROL	(95)	16	(95)	16	(95)	16
80	MONITOR	(30)	80	(30)	80	(30)	80

TPA-8092-015

Parallel Output (642-3137-002),  
Schematic Diagram  
Figure 4 (Sheet 6)

FUNCTION	A31 PARALLEL INTERFACE								A28 SIDEBBOARD ASSEMBLY			A11 PARALLEL INPUT BOARD P2	A12 PARALLEL OUTPUT BOARD P2	A24 DIRECT DIGITAL SYNTH		
	P1 (J67)	P2 (J66)	P3	P4	P5	P6	P7	P8	J7	J8	J11			J2	J4	J7
80 MHz	15		8							9						
40 MHz	14		7							7						
20 MHz	6		38							38						
10 MHz	28		37							37						
8 MHz	20		36							36						
4 MHz	27		35							35						
2 MHz	2		34							34						
1 MHz	22		33							33						
800 KHZ	10		32							32						
400 KHZ	26		31							31						
200 KHZ	3		30							30						
100 KHZ	18		29							29						
80 KHZ	49		28							28						
40 KHZ	4		27							27						
20 KHZ	29		26							26						
10 KHZ	1		25							25						
8 KHZ	9		24							24						
4 KHZ	25		23							23						
2 KHZ	48		22							22						
1 KHZ	44		21							21						
800 Hz	31		20							20						
400 Hz	45		19							19						
200 Hz	11		18							18						
100 Hz	46		17							17						
80 Hz	47		16							16						
40 Hz	33		15							15						
20 Hz	30		14							14						
10 Hz	13		13							13						
8 Hz	17		12							12						
4 Hz	16		11							11						
2 Hz	48		10							10						
1 Hz	32		9							9						
TSE1	30															
TSE3	23															
TSE2	24															
TSE1	8															
PRFGL	12															
PRFE	19															
PRFL	34															
TSOVRD	35															
PRFGE	36															
PRFG16	37															
PRFG8	38															
PRFG4	39															
PRFG2	40															
PRFG1	41															
FN19	6		29													29
FN18	32		28													28
FN17	5		27													27
FN16	11		26													26
FN15	9		25													25
FN14	17		24													24
FN13	44		23													23
FN12	22		22													22
FN11	49		21													21
FN10	15		20													20
FN9	13		19													19
FN8	50		18													18
FN7	30		17													17
FN6	31		16													16
FN5	10		15													15
FN4	28		14													14
FN3	14		13													13
FN2	27		12													12
FN1	29		11													11
FN0	12		10													10
CR7	47		5													5
CR6	16		6													6
CR5	45		35													35
CR4	46		34													34
CR3	48		33													33
CR2	33		32													32
CR1	26		31													31
CR0	4		30													30
GP13	43															30
GP12	25															30
GP11	20															30

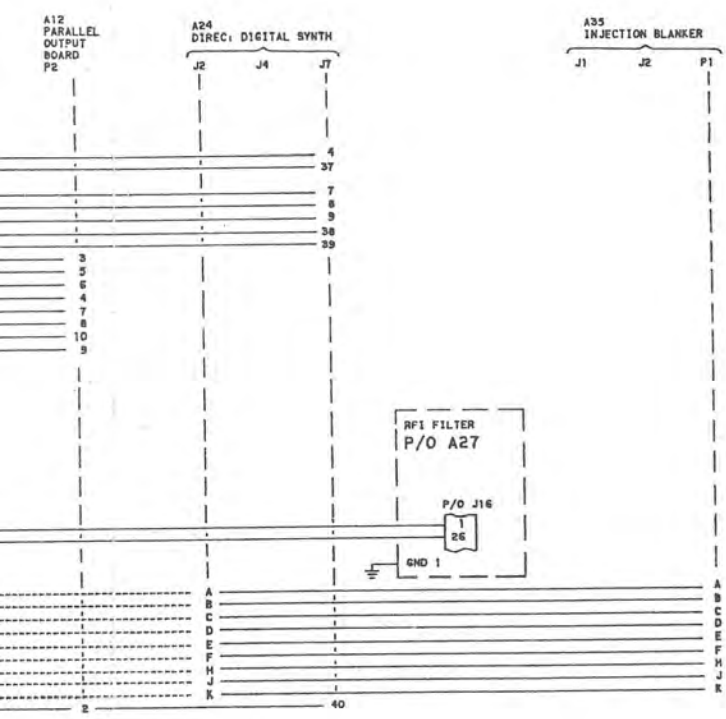
1 1/2 x 8 1/2

2 1/2 x 17	150	50			
IMAGE AREA W X H	LTR SIZE	PAGE INCR	PCT		
PUSH NO.					
FOR COLLINS DIVISIONS					

MATERIAL: NONE  
FINISH: NONE

FUNCTION	A31 PARALLEL INTERFACE								A28 SIDEBBOARD ASSEMBLY			A11 PARALLEL INPUT BOARD	A12 PARALLEL OUTPUT BOARD	A24 DIREC. DIGITAL	
	P1 (J87)	P2 (J86)	P3	P4	P5	P6	P7	P8	J7 (8)	J9 (8)	J11 (8)	P2	P2	J2	J4
GP02		2													
GP01		7													
NFA EXT		1													
BFE		18													
BLANKER ENBL		19													
NFS		24													
LCL FREQ ENBL			5												
V/C ENBL				7											
PFE MODE				8											
PFL				9											
NFA CONT				38											
NFA VFO				39											
V3C11B8					3							3			
V3C11B4					5							5			
V3C11B2					6							6			
V3C11B1					4							4			
V3C10B8					7							7			
V3C10B4					8							8			
V3C10B2					10							10			
V3C10B1					9							9			
SFE						2									
SFGE						3									
SFGE						4									
SFGE						6									
SFGE						7									
SFGE						8									
SFGE						9									
SFGE						10									
SFGE						11									
SFGE						14									
SFGE						15									
SFGE						16									
SFGE						16									
TSC5						6									
TSC4						3									
TSC3						4									
TSC2						1									
TSC1						2									
NFA															A
NFA GND															B
DNFA															C
DNFA GND															D
PWR GND															E
+20.8 V DC															F
-5.2 V DC															G
-15 V DC															H
BLANKER ENBL															I
GND	42	41	40	40	2	12	5	2	40	130	40	2	2		K
SPARE	43	42			1	1	1	1							
SPARE	5	3	1	1		1	7		1						
SPARE	7	8	2	2		5	8		2						
SPARE		21	3	3		13	9		3						
SPARE		23	4			18	10		36						
SPARE		34	6			19									
SPARE		35	39			20									
SPARE		36													
SPARE		37													
SPARE		38													
SPARE		39													
SPARE		40													

REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		



659-7090

MATERIAL NONE		UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DWGS ARE IN MILLIMETRES (INCHES), SINGLE DIMENSIONED DWGS ARE IN INCHES. <b>METRIC</b> TOL ON METRIC DIM: X±0.5, XX±0.2 HOLE DIAMETERS UNDER 6.35±0.13-0.13 6.35 TO 12.7±0.15-0.15 OVER 12.7±0.20-0.15 ANGLES: ±1.0° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 & PART SHALL COMPLY TO 580-5400-001--THIRD ANGLE PROJECTION		<b>US CUSTOMARY</b> TOL ON C J DIM: .XX±.02, .XX3±.008 HOLE DIAMETERS: UNDER .25±.005-.005 .25 TO .500±.008-.005 OVER .500±.008-.005 ANGLES: ±1.0° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 &		CONTRACT NO. PREP A, SIPPY 84/6/23 J, WITMER 84/6/23 APVD C, ERRINGTON		ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS DALLAS, TEX 75207 MEMPHIS, TENN 38115 SEASIDE, CALIF 92083 SEASIDE, CALIF 92083 INTERCONNECT DIAGRAM- CHASSIS 9, HF-8041/ HF-8054A, 622-3475-210	
IMAGE AREA W X H 28 1/2 x 13 1/2	LTR SIZE 120	PAGE INCR 50	PCT 50	FINISH NONE	SIZE E 13499	FSCM 659-7090	DWG NO. 659-7090	REV LTR B	SHEET 9
PUBN NO. FOR COLLINS DIVISIONS				SCALE NONE		SHEET 9		-001	

659-7090





REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		

FUNCTION
D AFC
A28P11
P3, A28P4, AND A28P5
WIRING
WIRING
CONNECTIONS (SPEAKER CABLE)
D J16
B AND A2W12A
RCY ANT)
CH B2 IF OUT)
CH A2 IF OUT)
CH B1 IF OUT)
CH A1 IF OUT)
9.45 MHz IF)
450 KHZ IF FROM VBFO)
9.9 MHz IF FROM JFC)
118.8 MHz INJ)
VAR INJ)
9.9 MHz INJ)
9.9 MHz INJ TO AFC)
(450 KHZ INJ)
(450 KHZ INJ TO VBFO)
(450 KHZ INJ)
(456.25 KHZ INJ)
(443.71 KHZ INJ)
ND J53 (450 KHZ IF)
J53, AND J56 (450 KHZ IF FOR AFC)
A24E3 AND J27 (EXT STD)
A24E3 AND A29W1F1 (1 MHz STD)
A30P1 AND A25J1 (1 MHz STD)
A30J1 AND A29W1F1 (100 KHZ REF)
A30J2 AND J27 (EXT STD)
A30J3 AND J65 (100 KHZ REF OUT)

NOTES:

- ① REFER TO CONFIGURATION TABLE FOR CABLES/ASSEMBLIES USED IN EACH RECEIVER. INCLUDED IN THIS TABLE ARE ONLY THE CABLES/ASSEMBLIES SHOWN ON THIS SCHEMATIC.
- ② UNLESS OTHERWISE SPECIFIED, CAPACITANCE VALUES ARE 0.01 MICROFARADS AND INDUCTANCE VALUES ARE 100 MICROHENRYS.
- ③ PARTIAL REFERENCE DESIGNATIONS ARE SHOWN; FOR COMPLETE DESIGNATION, PREFIX WITH UNIT AND/OR ASSEMBLY DESIGNATION.
- ④ J11, J12, J17, J18 AND J19 ARE SOLDERED INTO AND ARE PART OF SIDEBOARD ASSEMBLY A28 (THERE IS NO MATING CONNECTOR FOR J11, J12, J17, J18, AND J19).
- ⑤ A27J46 IS SOLDERED INTO AND IS PART OF RFI FILTER A27 (THERE IS NO MATING CONNECTOR FOR A27J46).
- ⑥ A27P7 MATES WITH PINS ON ONE SIDE OF JT, A10P1 MATES WITH SOCKET ON OTHER SIDE OF JT (OPPOSITE SIDES OF SIDEBOARD; PIN NUMBERING SHOWN BELOW).

	P/O JT	P/O A10P1
1	28	28
2	93	93
3	23	23
4	94	94
5	30	30
6	95	95
7	31	31
8	96	96
9	32	32
10	97	97
11	33	33
12	98	98
13	34	34
14	99	99
15	35	35
16	100	100
17	36	36
18	101	101
19	37	37
20	102	102
21	38	38
22	103	103
23	39	39
24	104	104
25	40	40
26	105	105
27	41	41
28	106	106
29	42	42
30	107	107
31	43	43
32	108	108
33	44	44
34	109	109

- ⑦ J14 HARDWIRED TO AND IS PART OF SIDEBOARD ASSEMBLY A28.
- ⑧ REFERENCE DESIGNATOR IN PARENTHESIS INDICATES MATING CONNECTOR.
- ⑨ PINS DUPLICATED FOR CLARITY.

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MATERIAL NONE		UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DWGS ARE IN MILLIMETRES (INCHES). SINGLE DIMENSIONED DWGS ARE IN INCHES.		CONTRACT NO.		ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS	
31 X 14 1/2 IMAGE AREA W X H		METRIC TOL ON METRIC DIM: ±.05, .XX±.02 HOLE DIAMETERS UNDER: 5.288±.013-0.13 6.38 TO 12.78±.013-0.13 OVER: 12.78±.020-0.13 ANGLES: 3:10°		US CUSTOMARY [ ] TOL ON [ ] DIM: .XX±.02, .XXX±.008 HOLE DIAMETERS: UNDER: .258±.005-.005 .251 TO .500±.006-.005 OVER: .500±.008-.005		DALLAS TEX 75087 NEWPORT BEACH CALIF 92643 CEDAR RAPIDS IA 52405	
FINISH NONE		CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 &		PREP A. SIPPY 84/B/21 CHK J. WITMER 84/B/21 APVD C. ERRINGTON		INTERCONNECT DIAGRAM- CHASSIS, HF-8054/HF-8054A (622-3475-210)	
PUBN NO. FOR COLLINS DIVISIONS		ANGLES: 3:10° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 &		SIZE E 13499		DWG NO. 659-7090	

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PVO A28 SIDEBORD ASSEMBLY

FUNCTION	A4 DVBFO J1 (A4P1)	RSVD J2	RSVD J3	A7 CH B1 IF J4 (A7P1)	A8 CH A1 IF J5 (A8P1)	A9 RF XLTR J6 (A9P1)	A10 CONT J7 (A10P1)	A11 PARALLEL INPUT J8 (A11P1)	A12 PARALLEL OUTPUT J9 (A12P1)	A13 SERIAL INTFC J10 (A13P1)	④ J11	⑤ J12	RSVD J13 (A20P1)	A25 RCV AF 1 J14 (A25P1)	RSVD J15	④ J17	④ J18	④ J19	⑤ A27P1
CH A1 PHONES												20		14					
CH B1 PHONES												19		15					
RESERVED												13			14				
RESERVED												14			15				
SQUELCH ENBL												24		46	46				
PHONES AF1												12		12					
SQUELCH THRESHOLD												22		47	47				
RESERVED												11		9	12				
CH A1 SPKR AF												36		9					
CH B1 SPKR AF												36		21					
RESERVED												50			9				
RESERVED												48			21				
CH A1 METER												5		3					
CH B1 METER												9		52					
RESERVED												3			3				
RESERVED												2			52				
SQUELCH AF												37		48	48				
SPKR LEVEL												21		45	45				
PHONES LEVEL												1		24	24				
CH A1 SSB AF					24									34					
CH A1 AM AF					8									35					
CH A1 FM AF					7									7					
CH B1 AF				34										50					
RESERVED			34												35				
RESERVED	34														50				
LOCAL RF GAIN	39	39	39	39	39														
REMOTE RF GAIN	11	11	11	11	11				85										
RF AGC	18	18	18	18	18	18													
AGC METER					12							10							
RF OVLD FLT						68	68												2
RCV FAULT						13	13												3
PRESELECT FAULT						71	71												9
APC LOCK MON						66	7						2						5
CK ENBL					38		72	72	72					39					1
DATA NET ENBL	37	37	37	37	37		73	73	73										10
AM ENBL					35		8	8	8					37					6
1SB ENBL							9	9	9										4
A1 ENBL					36		25	91	25										15
B1 ENBL					36		6	92	6					44					12
RESERVED			36				17	21	17										13
RESERVED	36						74	74	74							44			11
1 (16 KHz)(ENBL)					14			99	99			34							
2 (LSB)(ENBL)					42														
3 (A)(ENBL)					15				100	100									
4 (B)(ENBL)					43			37	37			28							
5 (C)(ENBL)					16			106	106										
6 (D)(ENBL)					45			41	41										
7 (E)(ENBL)					17			12	3			29							
APC ENBL								34	34				7	50					
FM ENBL					10										10				7
RCV RF OVLD						3	12												
RC PS FLT							70	70											
FAULT SUMMARY OUT							49												2
SUBCARRIER FAULT							4	4											41
SUBCARRIER ENBL							7												42
CONTROL INTERFACE FAULT								39											43
UNUSED								83											44
UNUSED								36											45
UNUSED								105											46
METER BUS	12	12	12	12	40														

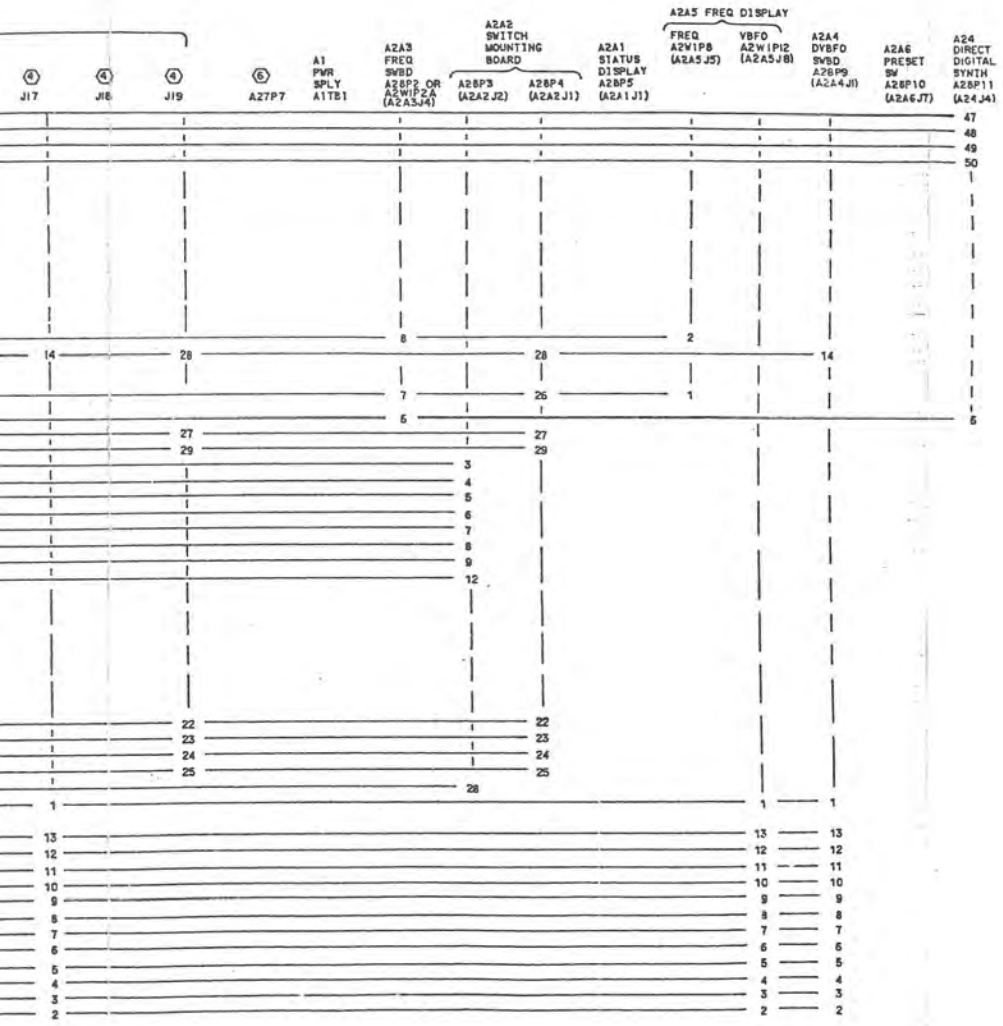




P/O A28 SIDEBOARD ASSEMBLY

FUNCTION	A4 DVBFO J1 (A4P1)	RSVD J2	RSVD J3	A7 CH B1 IF J4 (A7P1)	A8 CH A1 IF J5 (A8P1)	A9 RF RLTR J6 (A9P1)	A10 CONT J7 (A10P1)	A11 PARALLEL INPUT J8 (A11P1)	A12 PARALLEL OUTPUT J9 (A12P1)	A13 SERIAL INTFC J10 (A13P1)	J11	J12	RSVD J13 (A3P1)	A25 RCV AF 1 J14 (A25P1)	RSVD J15	J17	J18	J19	A27P7
UNUSED																			
DOS ID (DOS+LOGIC) (*)																			
YFO FAULT (DOS)																			
REF FAULT (DOS)																			
A1 AGC MON					2														
B1 AGC MON				2															
RESERVED																			
RESERVED		2	2																
A1 AF MON																			
B1 AF MON																			
RESERVED																			
RESERVED																			
RF FM						3													
REMOTE FREQ CHANGE																			
LCL FREQ CHANGE																			
LCL CONT	59																		
A1/CN	51																		
LCL FREQ ENBL (PRESET/STORE)																			
450 kHz ENBL																			
MONITOR (PRESET ENBL)																			
PRESET SEND																			
A1 AGC 1					4														
A1 AGC 2					32														
B1 AGC 1				4															
B1 AGC 2				32															
RESERVED				4															
RESERVED				32															
RESERVED				4															
RESERVED				32															
MD1																			
MD2																			
MD3																			
MD4																			
MD5																			
MD6																			
MD7																			
MD8																			
A1 AGC BUS				7															
B1 AGC BUS				8															
RESERVED				9															
RESERVED				10															
VBFO ENBL	46																		
VBFO SIG	18																		
VBFO SYNT	34																		
8 kHz	54																		
4 kHz	26																		
2 kHz	53																		
1 kHz	25																		
800 Hz	52																		
400 Hz	24																		
200 Hz	22																		
100 Hz	49																		
80 Hz	21																		
40 Hz	48																		
20 Hz	20																		
10 Hz	47																		
DATA ERROR																			
STRAP 1																			

REVISIONS		DATE	APVD
LTR	DESCRIPTION		
	SEE SHEET 1		



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MATERIAL NONE		UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DIMS ARE IN MILLIMETRES (INCHES), SINGLE DIMENSIONED DIMS ARE IN INCHES.		CONTRACT NO.		ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS	
35 X 16 1/2 120 50		METRIC		US CUSTOMARY [ ]		INTERCONNECT DIAGRAM - CHASSIS, HF-8054 / HF-8054A (622-3475-210)	
IMAGE AREA W X H LTR PAGE SIZE INCH PCT		TOL ON METRIC DIM .XX±0.5, .XX±0.2		TOL ON [ ] DIM .XX±0.02, .XX±0.008		PREP A. SIPPY 84/B/21	
PUBN NO.		HOLE DIAMETERS UNDER 6.38±0.15-0.13		HOLE DIAMETERS UNDER .250±0.005-0.005		CHK J. WITMER 84/B/21	
FOR COLLINS DIVISIONS INTERNAL PUBLICATIONS USE ONLY		OVER 6.38 TO 12.78±0.15-0.13		251 TO .500±0.006-0.005		APVD C. ERRINGTON	
		ANGLES: 21.0°		ANGLES: 21.0°		SIZE FSCM DWG NO. REV LTR	
		CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 Ø		CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.10 Ø		E 13499 659-7090 5	
		PART SHALL COMPLY TO 580-3400-001--THIRD ANGLE PROJECTION				SCALE NONE SHEET 2	

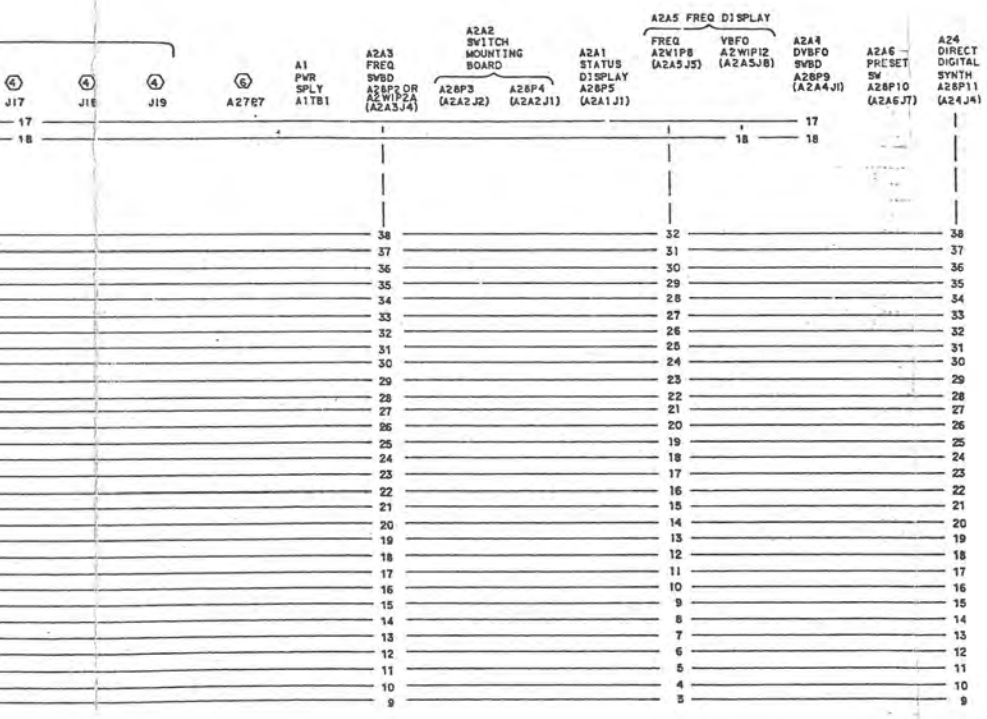
FOR COLLINS DIVISIONS INTERNAL PUBLICATIONS USE ONLY

WFO A28 SIDEBOARD ASSEMBLY

FUNCTION	A4 DYBFO J1 (A4P1)	RSVD J2	RSVD J3	A7 CH B1 IF (A7P1)	A8 CH A1 IF (A8P1)	A9 RF XLTR (A9P1)	A10 CONT J7 (A10P1)	A11 PARALLEL INPUT J8 (A11P1)	A12 PARALLEL OUTPUT J9 (A12P1)	A13 SERIAL INTFC J10 (A13P1)	④ J11	④ J12	RSVD J13 (A3P1)	A25 RCV AF 1 J14 (A25P1)	RSVD J15	④ J17	④ J18	④ J19	
VBFO FREQ CHANGE							46												17
VBFO DISPLAY ENBL	55																		18
REMOTE RF GAIN	16							76	76										
	8							11	11										
	4							75	75										
	2							10	10										
	1							87	22										
FREQUENCY	20 kHz						129	129	129										38
	10 kHz						64	64	64										37
	8 kHz						128	128	128										36
	4 kHz						63	63	63										35
	2 kHz						127	127	127										34
	1 kHz						62	62	62										33
	800 kHz						126	126	126										32
	400 kHz						61	61	61										31
	200 kHz						125	125	125										30
	100 kHz						60	60	60										29
	80 kHz						124	124	124										28
	40 kHz						59	59	59										27
	20 kHz						123	123	123										26
	10 kHz						58	58	58										25
	8 kHz						122	122	122										24
	4 kHz						57	57	57										23
	2 kHz						121	121	121										22
	1 kHz						56	56	56										21
	800 Hz						120	120	120										20
	400 Hz						55	55	55										19
	200 Hz						119	119	119										18
	100 Hz						54	54	54										17
	80 Hz						118	118	118										16
	40 Hz						53	53	53										15
	20 Hz						117	117	117										14
	10 Hz						52	52	52										13
	8 Hz						116	116	116										12
	4 Hz						51	51	51										11
	2 Hz						115	115	115										10
	1 Hz						50	50	50										9
BAND (HALF-OCTAVE FILTERING)	1 (0-0.56)						31	18	--1										
	2 (0.56-1.6)						32	19	--2										
	3 (1.6-2)						33	20	--3										
	4 (2-3)						34	22											
	5 (3-4)						5	87											
	6 (4-5)						7	23											
	7 (5-8)						35	88											
	8 (8-12)						8	24											
	9 (12-16)						36	89											
	10 (16-24)						9	25											
	11 (24-30)						38	90											

BAND (STD BANDPASS FILTERING)

REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		



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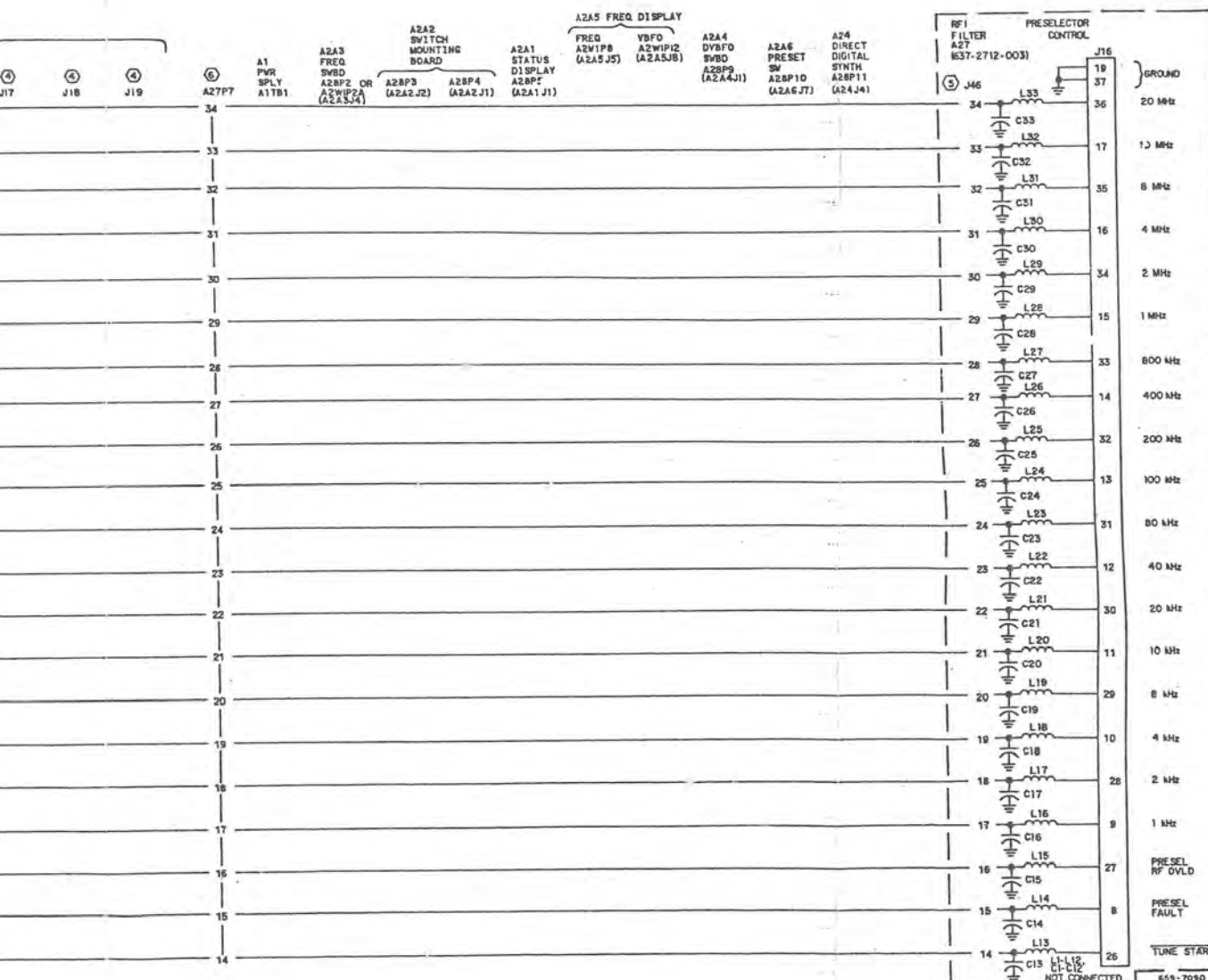
843

MATERIAL NONE		UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DIMS ARE IN MILLIMETRES (INCHES) SINGLE DIMENSIONED DIMS ARE IN INCHES. METRIC		CONTRACT NO.		ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS			
FINISH NONE		TOL ON METRIC DIM: .XX±.0.5, .XX±.0.2 HOLE DIAMETERS UNDER .250" +.013-0.13 .25 TO .500" +.013-0.13 OVER .500" +.008-0.13 ANGLES: 21.0° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 &		US CUSTOMARY ( ) TOL ON I.D. DIM: .XX±.02, .XX±.0.008 HOLE DIAMETERS UNDER .250" +.005-.005 .25 TO .500" +.006-.005 OVER .500" +.008-.005 ANGLES: 21.0° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 &		PREP A. SIPPY 84/8/21 CHK J. WITMER 84/8/21 APVDC. ERRINGTON		INTERCONNECT DIAGRAM - CHASSIS, HF-8054/HF-8054A (622-3475-210) SIZE E FSCW 13499 DWG NO. 659-7090	
IMAGE AREA W X H		LTR SIZE		PAGE INCR		PCT		REV LTR B	
PUBN NO. FOR COLLINS DIVISIONS									

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REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		

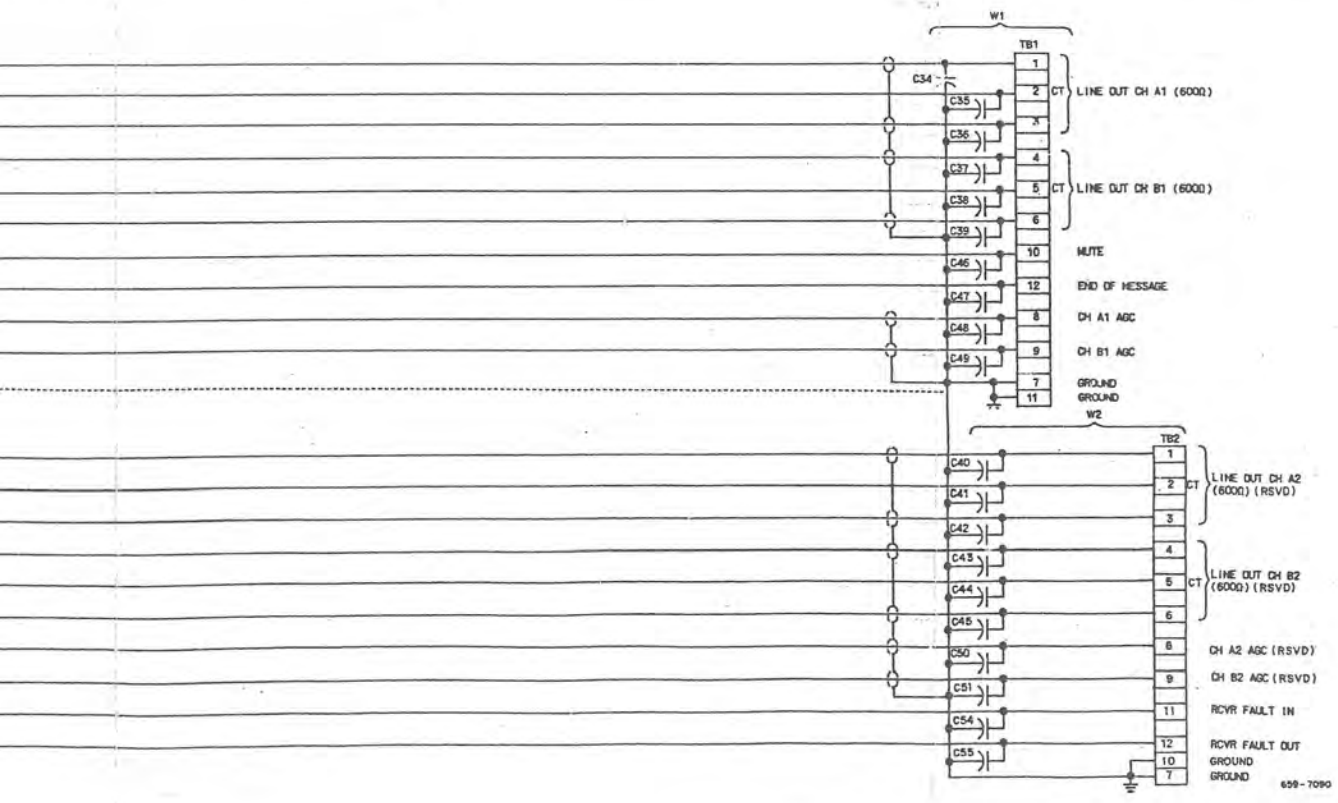
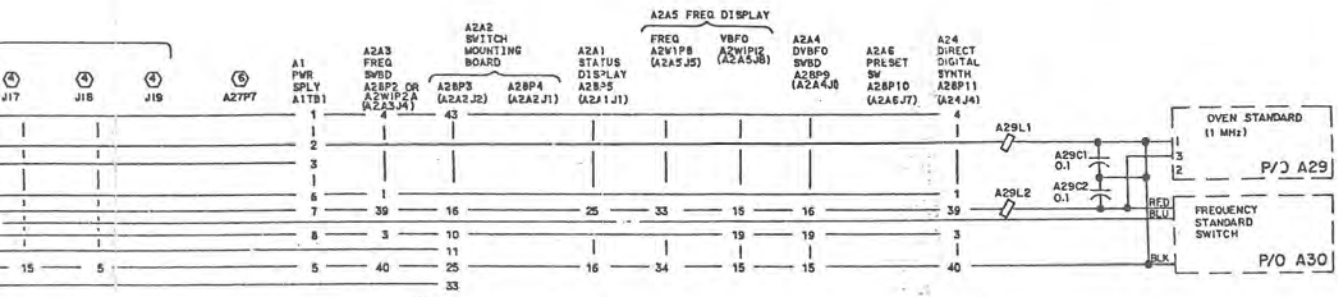


MATERIAL NONE				UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DIMS ARE IN MILLIMETRES (INCHES), SINGLE DIMENSIONED DIMS ARE IN INCHES.				CONTRACT NO.				ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS			
20% x 8%				METRIC				US CUSTOMARY ( )				DALLAS TEX 75207 NEWPORT BEACH CALIF 92663 CERRA RANCHO TX 75248			
41 X 17	120	50		TOL ON METRIC DIM X+0.5, X+0.2	TOL ON ( ) DIM XX+0.02, XXX+0.008	PREP A. SIPPY 84/8/21	INTERCONNECT DIAGRAM-	CHASSIS, HF-8054/HF-8054A		METRIC					
IMAGE AREA	LTR	FACE	PCT	HOLE DIAMETERS	HOLE DIAMETERS	CHK J. WITMER 84/8/21	(622-3475-210)		SCALE NONE		REV LTR 8				
				UNDER 6.3MM +0.15-0.13	UNDER .250" +.005-.005	APVC C. ERRINGTON	SIZE E 13499		DWG NO. 659-7090		SHEET 4				
PUB. NO.				OVER 12.76 +0.20-0.15	OVER .500" +.008-.005										
FINISH NONE				ANGLES: 21°				CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 Ø				CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.10 Ø			
FOR COLLINS DIVISIONS															

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4	J17	4	J18	4	J19	5	A27P7
1		1		1		1	
2		2		2		2	
3		3		3		3	
6		6		6		6	
7		7		7		7	
8		8		8		8	
15		15		15		15	
5		5		5		5	
1		1		1		1	
3		3		3		3	
5		5		5		5	
40		40		40		40	
25		25		25		25	
16		16		16		16	
25		25		25		25	
33		33		33		33	

MATERIAL	UNLESS OTHERWISE SPECIFIED DUAL DIMENSIONED DWGS ARE IN MILLIMETERS [INCHES]. SINGLE DIMENSIONED DWGS ARE IN INCHES.
NONE	
	<b>METRIC</b>
	<b>US CUSTOMARY</b>
	TOL ON METRIC DIM: .XX±0.5, .XX±0.2
	TOL ON C/D DIM: .XX±0.02, .XX±0.008
	HOLE DIAMETERS: UNDER 6.388+0.13-0.13
	UNDER 25.4+0.005-0.005
	6.38 TO 12.76+0.13-0.13
	25.4 TO 50.8+0.06-0.05
	OVER 50.8+0.08-0.05
	ANGLES: 31.0°
	CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 A
	CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.10 B
	PART SHALL COMPLY TO 580-5400-001--THIRD ANGLE PROJECTION

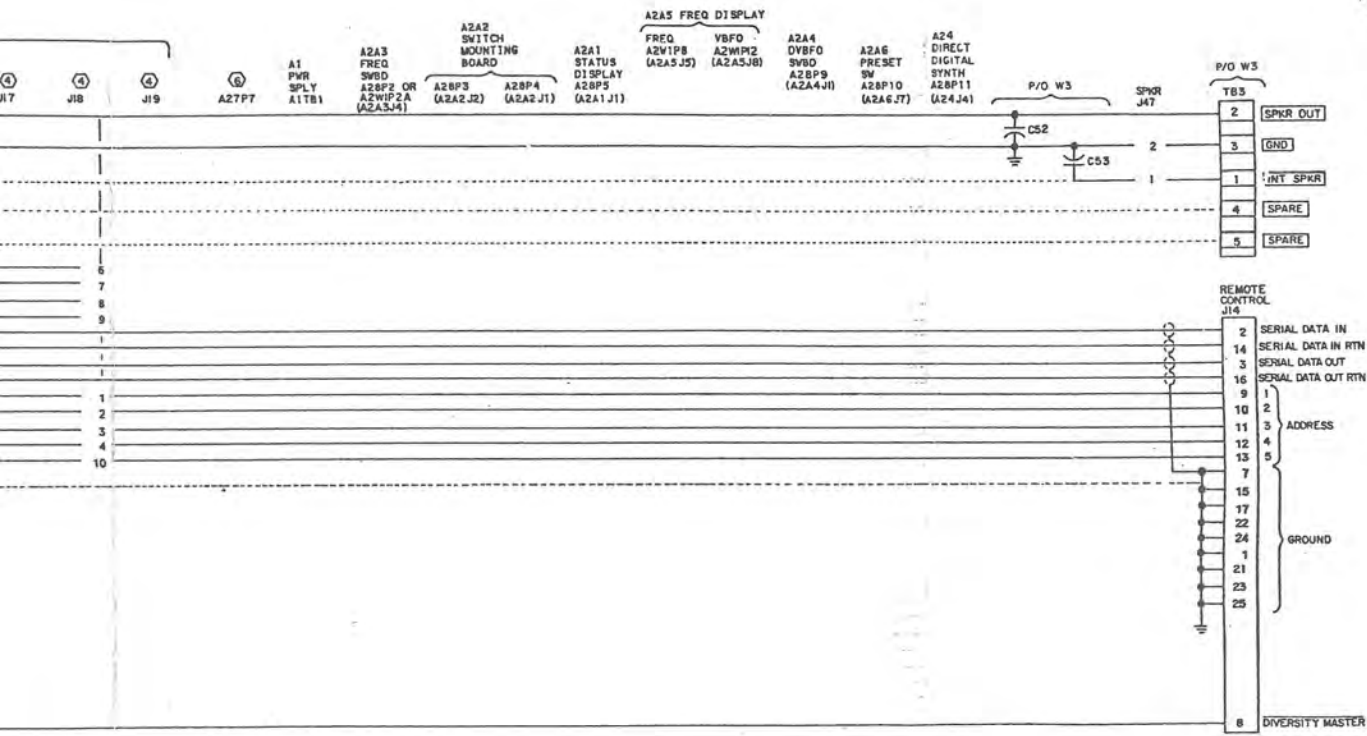
CONTRACT NO.	ROCKWELL INTERNATIONAL CORPORATION
	COLLINS GROUPS
PREP A.SIPPY 84/8/21	INTERCONNECT DIAGRAM-
CHK J.WITMER 84/8/21	CHASSIS, HF-8054/HF-8054A
	(622-3475-210)
APVDC ERRINGTON	SIZE FSCM DWG NO. 659-7090
	REV LTR 8
	SCALE NONE SHEET 5

-001

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 82-0-00  
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P/O A28 SIDEROARD ASSEMBLY

FUNCTION	(E) A4 DVBFO J1 (A4P1)	RSVD J2	RSVD J3	A7 CH B1 IF J4 (A7P1)	A8 CH A1 IF J5 (A8P1)	A9 RF XLTR J6 (A9P1)	A10 CONT J7 (A10P1)	A11 PARALLEL INPUT J8 (A11P1)	A12 PARALLEL OUTPUT J9 (A12P1)	A13 SERIAL INTFC J10 (A13P1)	(4) J11	(4) J12	RSVD J13 (A13P1)	A25 RCV AF 1 J14 (A25P1)	RSVD J15	(4) J17	(4) J18	(4) J19
SPKR ALD10														19				
SPKR RTN														17				
INT SPKR																		
SPARE																		
SPARE																		
PRESET ADDRESS	1								96									6
	2								94									7
	3								93									8
	4								90									9
SERIAL DATA IN														54				1
SERIAL DATA IN RTN														55				1
SERIAL DATA OUT														26				1
SERIAL DATA OUT RTN														27				1
ADDRESS	1													41				1
	2													14				2
	3													40				3
	4													39				4
	5													15				10
GROUND																		
KX1									27					46				
KX2									25					42				
KX4									90					43				
KXB									93					19				
STA 1														81				36
STA 2														83				37
DATA														89				11
CLOCK														88				10
STROBE														87				38
DIVERSITY MASTER									38									17



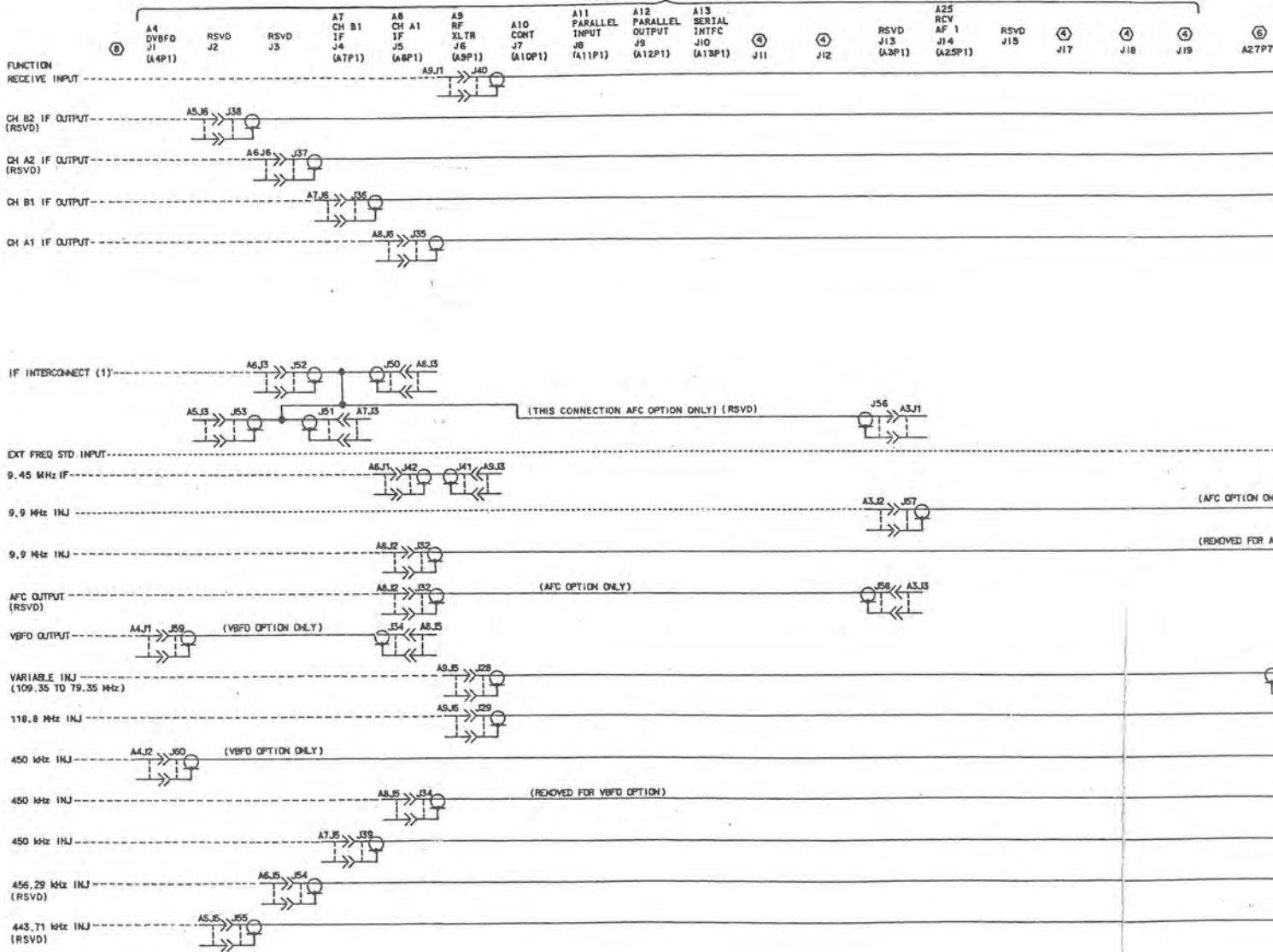
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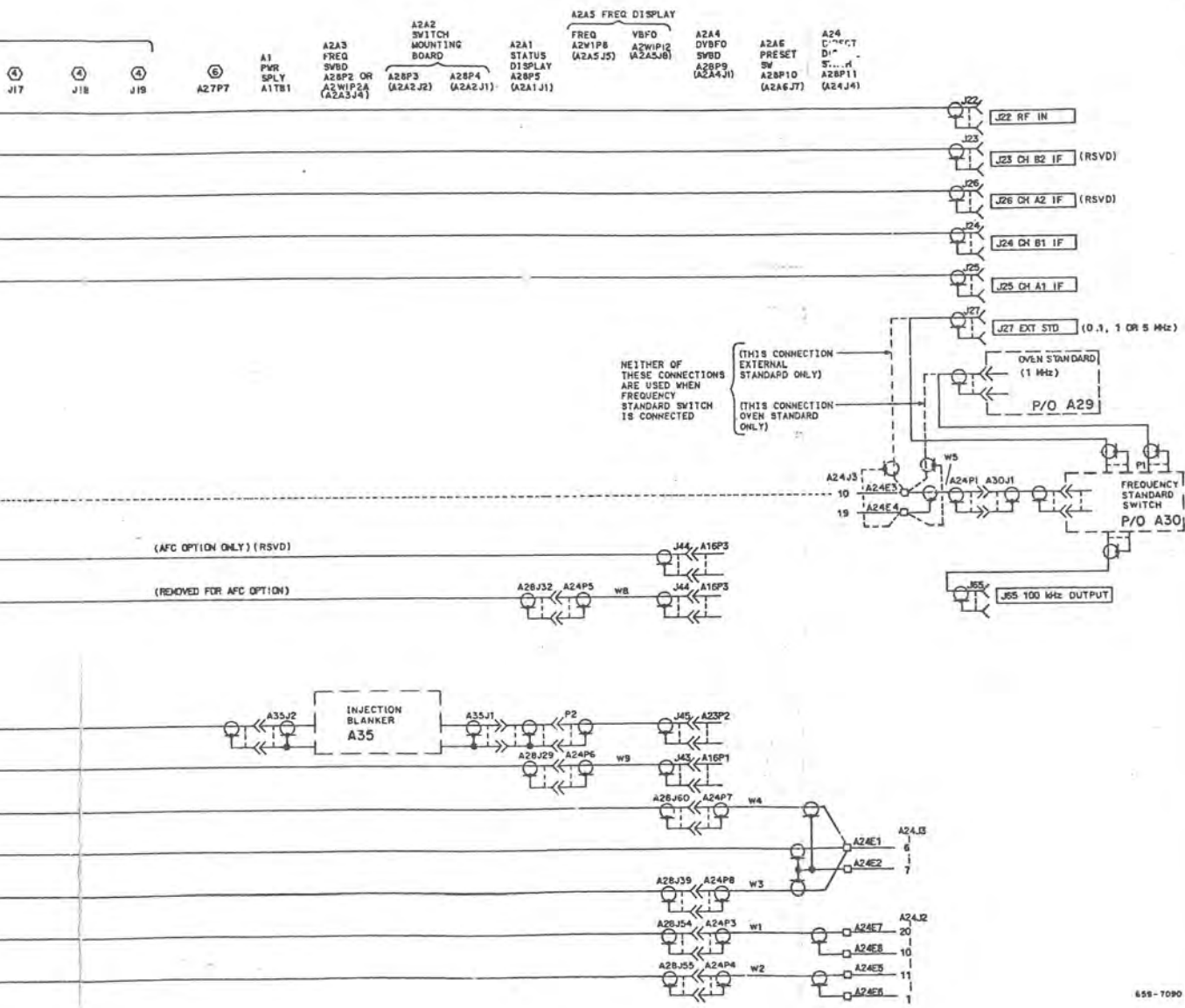
<p>MATERIAL NONE</p>				<p>UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DIMS ARE IN MILLIMETRES (INCHES), SINGLE DIMENSIONED DIMS ARE IN INCHES.</p>				<p>CONTRACT NO. ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS</p>			
<p>20 1/2 x 26</p>				<p>METRIC</p>				<p>US CUSTOMARY [ ]</p>			
<p>41 X 12 120 50</p>				<p>TOL ON METRIC DIM: .XX±0.2</p>				<p>TOL ON [ ] DIM: .XX±0.02, XXX±0.008</p>			
<p>IMAGE AREA LTR PAGE PUB NO.</p>				<p>HOLE DIAMETERS UNDER 6.35: +0.13-0.13</p>				<p>HOLE DIAMETERS UNDER 25.4: +0.05-0.05</p>			
<p>FOR COLLINS DIVISIONS INTERNAL PUBLICATIONS USE ONLY</p>				<p>6.35 TO 12.75: +0.13-0.13</p>				<p>25.4 TO 50.8: +0.06-0.05</p>			
<p>FINISH NONE</p>				<p>OVER 12.75: +0.20-0.13</p>				<p>OVER 50.8: +0.08-0.05</p>			
<p>ANGLE: 21.0°</p>				<p>CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 R</p>				<p>ANGLE: 21.0°</p>			
<p>SCALE NONE</p>				<p>CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO R.F. WITHIN .010 R</p>				<p>PREP A. SIPPY 84/8/21</p>			
<p>SCALE NONE</p>				<p>PART SHALL COMPLY TO 580-5400-001--THIRD ANGLE PROJECTION</p>				<p>CHK J. WITMER 84/8/21</p>			
<p>SCALE NONE</p>				<p>APVD C. ERRINGTON</p>				<p>INTERCONNECT DIAGRAM - CHASSIS, HF-8054/HF-8054A (622-3475-210)</p>			
<p>SCALE NONE</p>				<p>SIZE FSCM DWG NO. REV</p>				<p>SIZE FSCM DWG NO. REV</p>			
<p>SCALE NONE</p>				<p>E 13499 659-7090 8</p>				<p>E 13499 659-7090 8</p>			
<p>SCALE NONE</p>				<p>SHEET 6</p>				<p>SCALE NONE</p>			
<p>SCALE NONE</p>				<p>SHEET 6</p>				<p>SCALE NONE</p>			

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P/O A28 SIDEBORD ASSEMBLY



		REVISIONS	
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		



659-7090

-001

MATERIAL NONE FINISH NONE		UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DWGS ARE IN MILLIMETERS (INCHES). SINGLE DIMENSIONED DWGS ARE IN INCHES. <b>METRIC</b> TOL ON METRIC DIM: X±20.5, XX±0.2 HOLE DIAMETERS: UNDER 6.35±0.13-0.13 6.35 TO 12.7±0.15-0.15 OVER 12.7±0.20-0.15 ANGLES: 21.0° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 B PART SHALL COMPLY TO 380-5400-001--THIRD ANGLE PROJECTION		<b>US CUSTOMARY</b> TOL ON U.S. DIM: .XX±.01, XXX±.008 HOLE DIAMETERS: UNDER .500±.005-.005 .50 TO .5008±.008-.005 OVER .5008±.008-.005 ANGLES: 21.0° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 B		CONTRACT NO. PREP A SIPPY 84/8/21 CHK J. WITMER 84/8/21 APVD C. ERRINGTON	ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS DALLAS TEX 75201 NEWPORT BEACH CALIF 92645 LITTLE ROCK AR 72114 SPANISH INTERCONNECT DIAGRAM- CHASSIS, HF-8054/HF-8054A (622-3475-210) SIZE E 13499 PFCM 659-7090 DWG NO. 659-7090 SCALE NONE SHEET 7
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659-7090

7

REV LTR 0

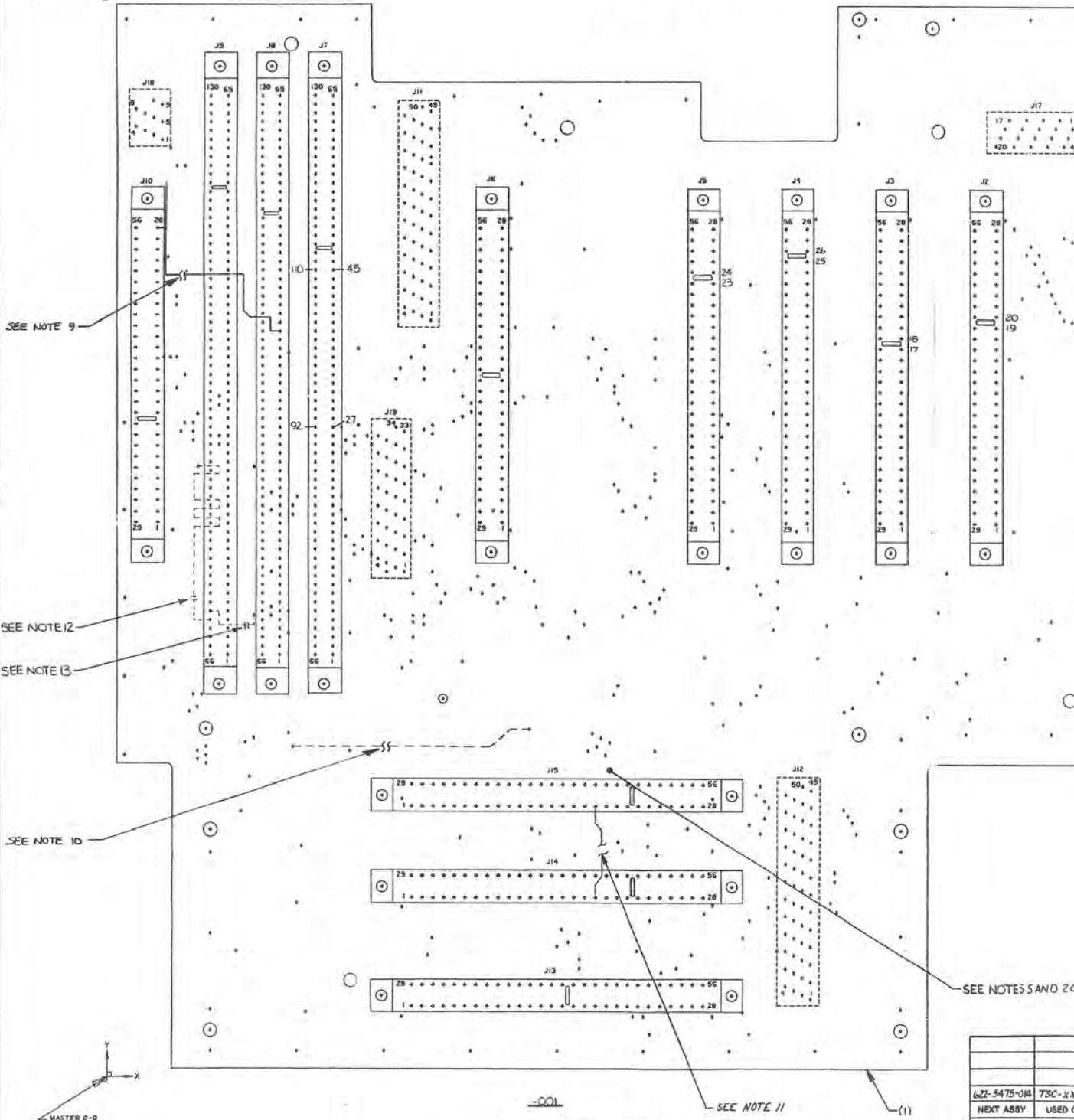
SHEET 7

NOTES

1. PARENTHETICAL ITEM IDENTIFICATION DENOTES: ITEM NUMBER-QUANTITY.
2. SOLDER PER 580-5172-000.
3. REFERENCE DESIGNATORS ARE USED IN LIEU OF ITEM FIND NUMBERS.
4. J11, J12, J17 ARE FOR REFERENCE ONLY AND WILL BE MOUNTED AT A HIGHER LEVEL.
5. MARK THE REVISION LETTER FOLLOWING THE ETCHED LETTERS REY LOCATED ON OPPOSITE SIDE APPROXIMATELY AS SHOWN PER 580-0497-000.
6. TEST REQUIREMENTS TO BE ADDED AT A HIGHER LEVEL.
7. USE (6) SPARINGLY TO SECURE (5) PER 580-5479-001.
8. CUT PINS 27, 45, 92, 110 ON CONNECTOR J7 FLUSH, OPPOSITE SIDE SHOWN.
9. CUT LINE FROM J10 PIN 28 TO J8 PIN 38 (TOP).
10. CUT LINE FROM J11 PIN 48 TO J8 PIN 2 (BOTTOM).
11. CUT LINE FROM J14 PIN 18 TO J15 PIN 18 ON CIRCUIT 1 (DISCONNECTS J14 18 FROM J15-18).

12. CUT LINE FROM J9 PIN 70 TO J7 PIN 27 (BOTTOM)
13. CUT LINE FROM J9 PIN 71 TO J7 PIN 35 (BOTTOM)
14. CUT LINE J7 PIN 14 TO J19 PIN 26 (BOTTOM), -002 ONLY.
15. CUT LINE J11 PIN 7 TO J19 PIN 26 (BOTTOM), -002 ONLY.
16. REMOVE THE ETCHED NO 1 AND MARK THE NO 2 FOLLOWING THE NO 638-6627-00, PCR 580-0497-000, -002 ONLY.
17. DIM AND TOL SHALL BE IN ACCORDANCE WITH ANSI Y14.5.
18. PAREN INFO IS FOR REF ONLY, EXCEPT FOR ITEM NOS.
19. SEE APPL SPEC CONTROL DWS FOR VENDOR ITEM IN P/L NOT HAVING AN APVD GOVT SPEC.
20. MARK THE NO. 95105 NEAR THE CHAR ASSY, PER 580-0479-000.

NOTES CONT. AT RIGHT

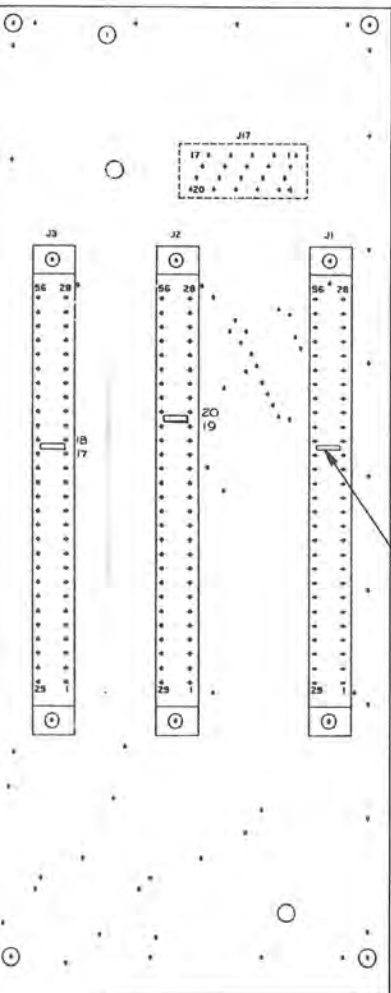
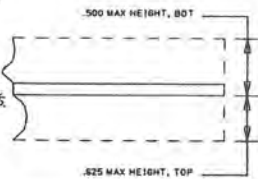


62-3475-04	TSC-X
NEXT ASSY	USED C
APPLICATION	
REV STATUS	OF SHEETS



PIN 27 (BOTTOM)  
 PIN 35 (BOTTOM)  
 BOTTOM), -002 ONLY.  
 BOTTOM), -002 ONLY.  
 THE NO 2  
 P.C.R

ANCE WITH  
 XCEPT FOR ITEM NOS.  
 VENDOR ITEM IN  
 SPEC  
 CHAR ASSY, PER



WIRE CHART (-001)

ITEM NO.	FROM	TO	T/B
7	J9-91	J9-02	B

REV		REV		REVISIONS	
REV	REV	LTN	DESCRIPTION	DATE	APVD
B			DESIGN CHANGES	2-8-80	S.D.
C			DO3719-(CODE 11) ADDED NOTE 7B, ITEMS 6, ADDED REV E TO ITEM 1, ADDED HOLES AT DIM'S X=2.100, Y=11.500; X=5.3000, Y=10.900, X=9.600, Y=10.900 X=11.100, Y=4.350, X=2.800, Y=1.100	10-8-80	KW
D			DO4361-(CODE 11) ADDED NOTES 9 AND 10	11-11-80	S.D.
E			DO4568-(CODE 11) ADDED NOTE 11, WIRE CHART AND ITEM 7	12-1-80	S.D.
F			DO5720-(CODE 11) ADDED NOTES 12 AND 13. CHG TO PICTORIAL VIEW	3-2-81	S.D.
G	F		D19019-(CODE 16) ADDED -002, NOTES 14, 15, 16, AND SH 2, REV SH 1	6-14-84	CT
H	H		D22586-(CODE 15) UPDATE PER MIL REQ. REV SH 1, 2.	8-10-84	CT
J	J		D29196-(CODE 16) UPDATE PER MIL REQ, REV SH 1	97-2-9	CT

SEE NOTES 5 AND 20

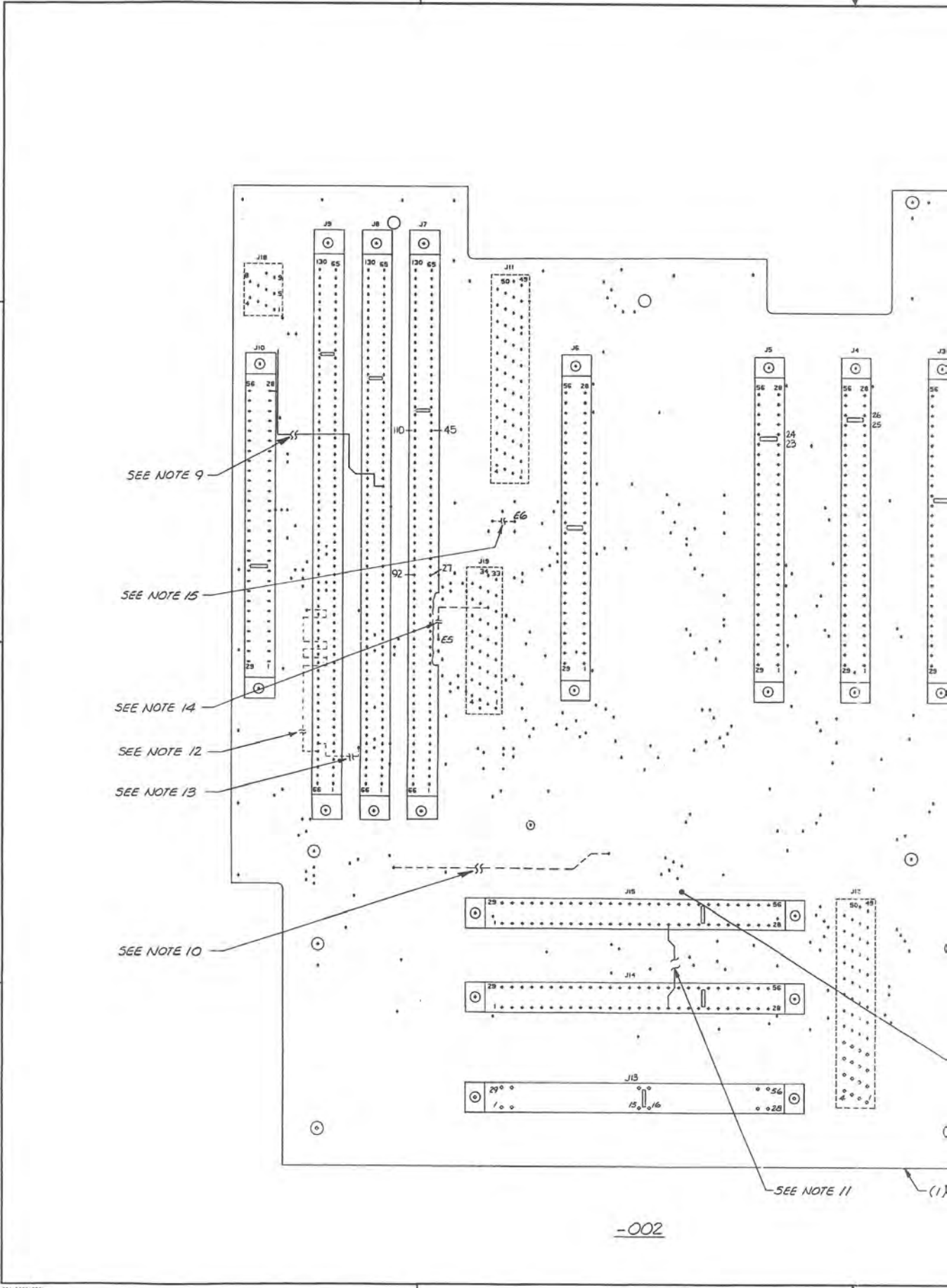
622-3475-014	TSC-XXX
NEXT ASSY	USED ON
APPLICATION	

REV STATUS	REV	DATE
OF SHEETS	1	2

QTY	ITEM NO.	PART OR IDENTIFYING NO.	COLLINS PART NO.	NOMENCLATURE OR DESCRIPTION	REV LTR	DOCUMENT NO.	CODE IDENT	ALTN PREF	AM/SH	NOTES	REF DESIGNATOR
	7	769-2080-250		WIRE							
	6	250-263-220		ADHESIVE							
	5	575-7500-30		INDEX KEY							
	4	637-931-201		CONNECTOR							7
	3	575-2274-250		CONNECTOR							3, 5
	2	575-75-5-010		CONNECTOR							102, 101, 10
	1	520-394-330		WIRE WINDING BOARD							

MATERIAL	NONE	UNLESS OTHERWISE SPECIFIED DUAL DIMENSIONED DIMS ARE IN MILLIMETRES (INCHES). SINGLE DIMENSIONED DIMS ARE IN INCHES.	CONTRACT NO.	ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS
FINISH	NONE	METRIC TOL ON METRIC DIM X+0.3, XX+0.2 HOLE DIAMETERS UNDER 8.388+0.13-0.13 8.38 TO 12.78+0.13-0.13 OVER 12.78+0.20-0.13 ANGLES: 30° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .015 B. PART SHALL COMPLY TO 380-8400-00-THIRD ANGLE PROJECTION	PREP: MARTIN 2-8-80	PRINTED WIRING BOARD, SIDEBOARD
		US CUSTOMARY TOL ON US DIM X+.02, XX+.008 HOLE DIAMETERS UNDER .250+.005-.005 .25 TO .500+.008-.005 OVER .500+.008-.005 ANGLES: 30° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 B.	CHK: M. LUKEN 3-4-80	APVD: S. B. 3/13/80
			APVD: S. B. 3/13/80	SIZE: E 13489 DWG NO: 635-3527 SCALE: NONE

PRO □ APP □ REL □ CRG □ HSG □ DLG □ TO 1



SEE NOTE 9

SEE NOTE 15

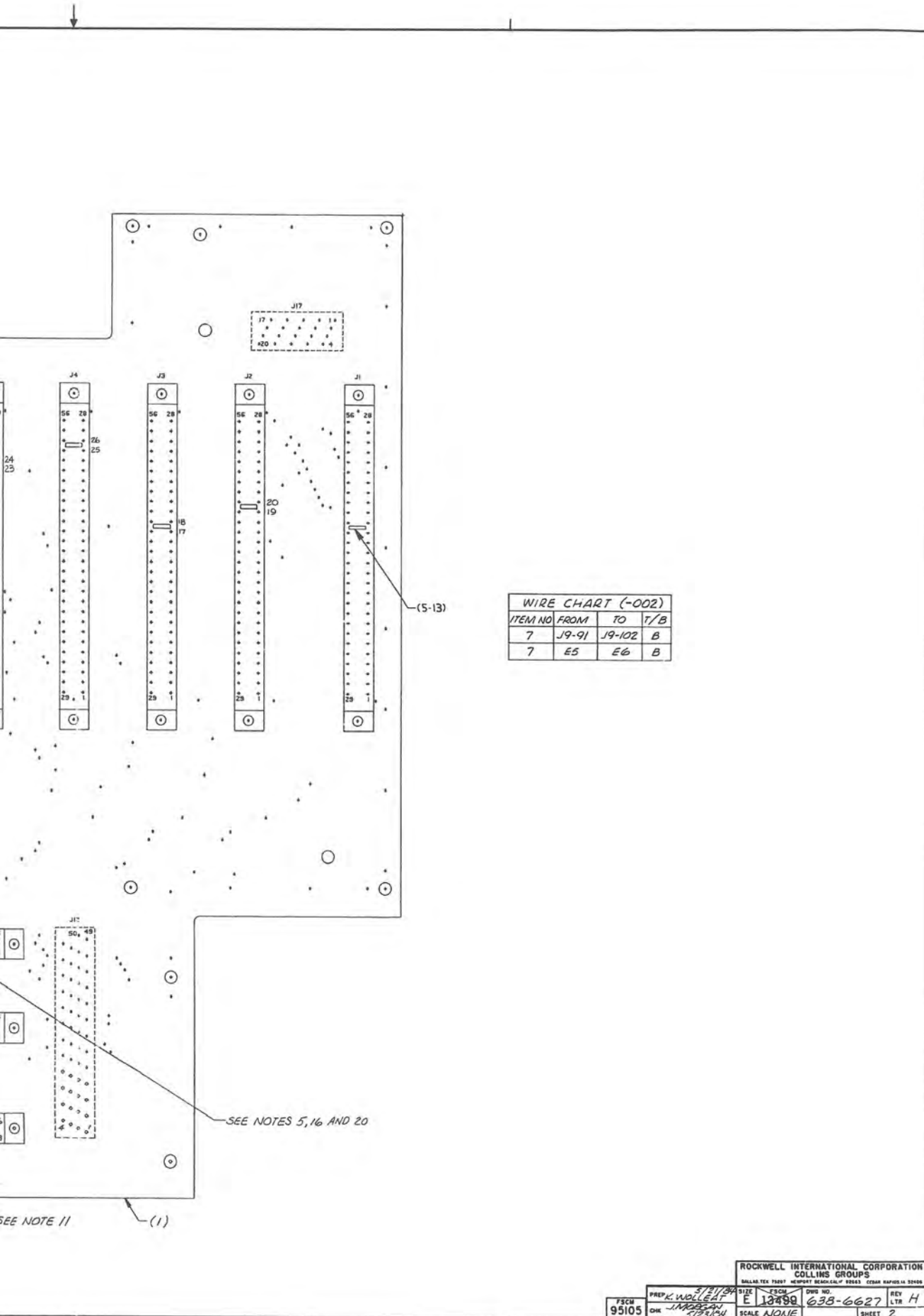
SEE NOTE 14

SEE NOTE 12

SEE NOTE 13

SEE NOTE 10

SEE NOTE 11



WIRE CHART (-002)

ITEM NO	FROM	TO	T/B
7	J9-91	J9-102	B
7	E5	E6	B

638-6627-2

ROCKWELL INTERNATIONAL CORPORATION  
COLLINS GROUPS

DALLAS TEX 75207 MEMPHIS TENN 38103 CEDAR RAPIDS IA 52409

FSCM 95105	PREP K. WOLLETT	DATE 5/23/84	SIZE E	FSCM 13489	DWG NO. 638-6627	REV LTR H
	CHK J. MOORE			SCALE NONE		SHEET 2

- NOTES:
1. SOLDER PER 580-5178-000.
  2. TERMINATE SHIELDS USING (5) AND (6) WHERE INDICATED BY NC.
  3. PARENTHETICAL ITEM IDENT DENOTES: (ITEM NO - QTY).
  4. TIE CABLE AT APPROX 1.0 INCH INTERVALS USING (2).
  5. MARK ASSY 634-8224 APPLICABLE DASH NO, REV AND REV LTR LOCATED APPROX AS SHOWN PER 580-0497-000.
  6. 580-6520-001 MAY BE USED ON THIS ASSY.
  7. USE (25) AND (26) ON AITBI LEADS WHERE INDICATED
  8. EXTENDED WIRES 2, 3, 5, 6, 11, 12, 13 AND 14 TO GND 5 ON TOP LEVEL ASSY.
  9. INSULATE TERMINALS OF (3) USING (4) APPROX .31 LONG.
  10. \* INDICATES WIRES TERM IN NEXT ASSY.
  11. USE (34) AS REQD FOR SECURING CABLE W2.
  12. POSITION WIP4 APPROX AS SHOWN WITH PINS FACING UP SECURE IN PLACE USING TAPE (33).
  13. DIM AND TOL SHALL BE INTERPRETED IN ACCORDANCE WITH ANSI Y14.5 M-1982.
  14. SEE APPL SPEC CONTROL DWG FOR VENDOR ITEMS IN PL NOT HAVING AN APVD GOVT SPEC.
  15. PAREN INFO IS FOR REF ONLY, EXCEPT FOR ITEM NO.
  16. MARK THE NO 95105 NEAR THE CHAR ASSY PER 580-0497-000.
  17. USE ADHESIVE (37) AS REQUIRED TO RETAIN WIRING.

AR						37	005
0.6						36	428-
	1					35	637-
		3				34	150-
		0.2				33	014-
		0.3				32	M168
		1				31	638-
		1				50	652-
2.0	2.0	2.0	2.0	2.0	2.0	29	422-
1		1	1			28	647-
2.0	2.0	2.0	2.0	2.0	2.0	27	422-
1	1	1	1	1	1	26	MS2
7	7	7	7	7	7	25	MS2
2.0	2.0	2.0	2.0	2.0	2.0	24	M168
2.0	2.0	2.0	2.0	2.0	2.0	23	M168
2.0	2.0	2.0	2.0	2.0	2.0	22	M168
2.0	2.0	2.0	2.0	2.0	2.0	21	M168
2.0	2.0	2.0	2.0	2.0	2.0	20	M168
2.0	2.0	2.0	2.0	2.0	2.0	19	M168
2.0	2.0	2.0	2.0	2.0	2.0	18	M168
2.0	2.0	2.0	2.0	2.0	2.0	17	439-
2.0	2.0	2.0	2.0	2.0	2.0	16	439-
2.0	2.0	2.0	2.0	2.0	2.0	15	422-
2.0	2.0	2.0	2.0	2.0	2.0	14	422-
2.0	2.0	2.0	2.0	2.0	2.0	13	422-
		1				12	634-
2.0	2.0	2.0	2.0	2.0	2.0	11	422-
2.0	2.0	2.0	2.0	2.0	2.0	10	439-
2.0	2.0	2.0	2.0	2.0	2.0	9	439-
1	1		1	1	1	8	634-
1	1	1	1	1	1	7	634-
0.1	0.1	0.1	0.1	0.1	0.1	6	M230
2	2	2	2	2	2	5	M835
1.0	1.0	1.0	1.0	1.0	1.0	4	152-2
1	1	1	1	1	1	3	371-C
2.0	2.0	2.0	2.0	2.0	2.0	2	TY151Z
1	1		1	1	1	1	638-6
QTY	QTY	QTY	QTY	QTY	ITEM NO.	P	
-005	-004	-003	-002	-001	DASH NO.		

REV STATUS OF SHEETS	REV SHEET	L	L	L	L
		1	2	3	

MATERIAL	NONE
FINISH	NONE
FSCM	95105

DWG NO. 634-8224

-005	-004	-003	-002	-001
REV	REV	REV	REV	REV
L	J	J	J	J

REVISIONS		
LTR	DESCRIPTION	DATE
K	D41406-(CODE 16) DEL PREV REV HIST; ADD- WIRE NO 30; REV SH 1,2	89-9-13 CT
L	D41698-(CODE 13) ADD ITEM 37, NOTE 17, EA AT VIEW; 46 AT WIRE NO 30; REV SH 1,2.	89-10-28 CT

QTY	QTY	QTY	ITEM NO.	PART OR IDENTIFYING NO.	COLLINS PART NO.	NOMENCLATURE OR DESCRIPTION	REV LTR	DOCUMENT NO.	CODE IDENT	ALTN PREF	UM	MMN	NOTES	REF DESIGNATOR
			37	005-2434-010		ADHESIVE								
			36	428-0282-050		WIRE, ELEC								W30
			35	637-3761-002		CABLE, VBFO								W3
3			34	150-0873-010		CLAMP, CABLE							11	
0.2			33	014-1315-200		TAPE, ADHESIVE							12	
0.3			32	M16878/6CBA1		WIRE, ELEC (D26TA00X1XXX)		MIL-W-16878/6						
1			31	638-6627-002		CKT BD, SIDE BOARD								A28
1			30	652-2223-001		CABLE, ASSY, RIBBON-16.4							11	112
2.0	2.0	2.0	29	422-0796-000		WIRE, ELEC (D26TA00X2XXX)								W3
1	1		28	647-7201-001		CABLE DISPLAY-VBFO								
2.0	2.0	2.0	27	422-0800-000		WIRE, ELEC (D26TA00X6XXX)								
1	1	1	26	MS25036-144		LUG, TERM-26								
7	7	7	25	MS25036-101		LUG, TERM-22								
2.0	2.0	2.0	24	M16878/4BF88		WIRE, ELEC (A22TA00X8XXX)		MIL-W-16878/4						
2.0	2.0	2.0	23	M16878/4BF87		7XXX)		MIL-W-16878/4						
2.0	2.0	2.0	22	M16878/4BF86		6XXX)		MIL-W-16878/4						
2.0	2.0	2.0	21	M16878/4BF85		3XXX)		MIL-W-16878/4						
2.0	2.0	2.0	20	M16878/4BF82		2XXX)		MIL-W-16878/4						
2.0	2.0	2.0	19	M16878/4BF81		1XXX)		MIL-W-16878/4						
2.0	2.0	2.0	18	M16878/4BF80		(A22TA00X2XXX)		MIL-W-16878/4						
2.0	2.0	2.0	17	439-7302-000		(D26TA00X91XA)								
2.0	2.0	2.0	16	439-7300-000		9XXX)								
2.0	2.0	2.0	15	422-0802-000		8XXX)								
2.0	2.0	2.0	14	422-0801-000		7XXX)								
2.0	2.0	2.0	13	422-0798-000		WIRE, ELEC (D26TA00X7XXX)								
1			12	634-8210-002		CABLE, SPECIAL PURPOSE								
2.0	2.0	2.0	11	422-0794-000		WIRE, ELEC (D26TA00X0XXX)								
2.0	2.0	2.0	10	439-0650-000		WIRE, ELEC-TWSHPR26 W/18RM								
2.0	2.0	2.0	9	439-0649-000		WIRE, ELEC-TWSHPR26 W/18RM								
1	1	1	8	634-8210-001		CABLE, SPECIAL PURPOSE								
1	1	1	7	634-8228-001		CABLE, SPECIAL PURPOSE								
0.1	0.1	0.1	6	M230535-105-9		SLEEVE, SHRINK		MIL-S-23053/5					2	
2	2	2	5	M83519/1-3		SLEEVE, SOLDER		MIL-S-23053/1					3	
1.0	1.0	1.0	4	152-2533-000		SLEEVE, INSULATION							7	
1	1	1	3	371-0221-000		CONNECTOR								
2.0	2.0	2.0	2	TY1523FINWAT		TAPE, LACING								W4
1	1	1	1	638-6627-001		CKT BD, SIDEBOARD								A28

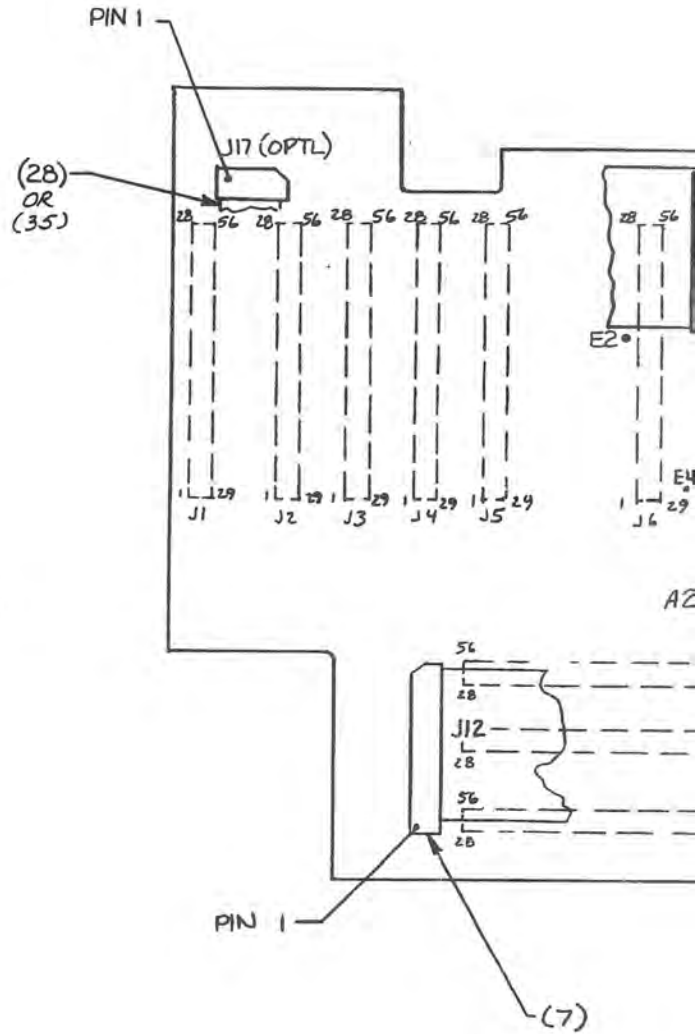
MATERIAL <b>NONE</b>		UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DWGS ARE IN MILLIMETRES (INCHES). SINGLE DIMENSIONED DWGS ARE IN INCHES.		CONTRACT NO.		ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS DALLAS TEX 75207 NEWPORT BEACH CALIF 92663 CEDAR RAPIDS IA 52408					
FINISH <b>NONE</b>		METRIC TOL ON METRIC DIMS .XX±0.3, .XX±0.2		US CUSTOMARY [ ] TOL ON [ ] DIMS .XX±0.02, .XXX±0.008		PREP D. JUVENILE 9/3/79		CIRCUIT BOARD		METRIC	
FSCM 95105		HOLE DIAMETERS UNDER 6.35±0.13-0.13 6.35 TO 12.7±0.13-0.13 OVER 12.7±0.20-0.13		HOLE DIAMETERS: UNDER .250±0.005-0.005 .251 TO 5.00±0.008-0.005 OVER 5.00±0.008-0.005		CHK J. MORGAN		ASSEMBLY, SIDEBOARD		REV LTR	
		ANGLES: ±1.0°		ANGLES: ±1.0°		APVOK/ALLEN 9-1-79		A28		L	
		CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 Ø		CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.10 Ø		SIZE D 13499		DWG NO. 634-8224		SHEET 1 OF 3	
		PART SHALL COMPLY TO 580-5400-001--THIRD ANGLE PROJECTION				SCALE 1/1					

8057A (E10) uses -003

FRO [ ] HFP [ ] REL [ ] CR [ ] NO [ ] DI. [ ] O. [ ] L

WIRE CHART FOR -001, -002, -003

WIRE NO	WIRE CODE	FROM	TO	USED WITH
1A	(9) WHT	J14-14	A28J10-55	
1B	BRN	J14-2	A28J10-54	(6)
1S	SHIELD	SEE WIRE 2	NC	(5)
2	D26TAC0X0XXX	J14 END S1	GND 5*	
3	D26TA00X0XXX	J14-17	GND 5*	
4A	(10) WHT	J14-3	A28J10-26	
4B	RED	J14-16	A28J10-27	(6)
4S	SHIELD	SEE WIRE 5	NC	(5)
5	D26TAC0X0XXX	J14 END 4S	GND 5*	
6	D26TA00X0XXX	J14-15	GND 5*	
7	7XXX	-9	A28J10-41	
8	8XXX	-10	-14	
9	9XXX	-11	-40	
10	91XX	-12	A28J10-39	
11	0XXX	-1	GND 5*	
12		-7		
13		-22		
14	D26TA00X0XXX	J14-24	GND 5*	
15	AZZTA00X1XXX	A1TBI-1*	A28J10-25	(25)
16	AZZTA00X2XXX	-2*	A28J14-18	(25)
17	AZZTA00X3XXX	-3*	A28J5-23	(25)
18	D26TA00X4XXX	-4*	A28J7-70	(26)
19	AZZTA00X0XXX	-5*	E1	(25)
20	6XXX	-6*	E2	(25)
21	7XXX	-7*	A28J5-27	(25)
22	AZZTA00X8XXX	A1TBI-8*	A28J5-6	(25)
24	D26TA00X6XXX	J14-13	A28J10-15	
25	D26TA00X0XXX	J14-21	GND 5*	
26	D26TA00X0XXX	J14-23	GND 5*	
27	D26TA00X0XXX	J14-25	GND 5*	
28	D26TA00X6XXX	A28J10-17	A28J8-38	
29	D26TA00X2XXX	A28J10-17	J14-8	
30	ITEM 36	A29E4	A28J11-5	(-005 ONLY)



-001 OR -00







(30)

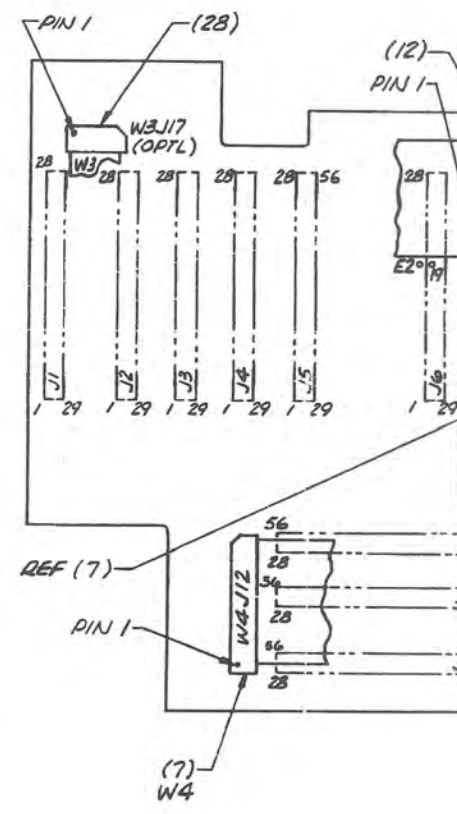
W2 (ITEM 30) HOOK-UP

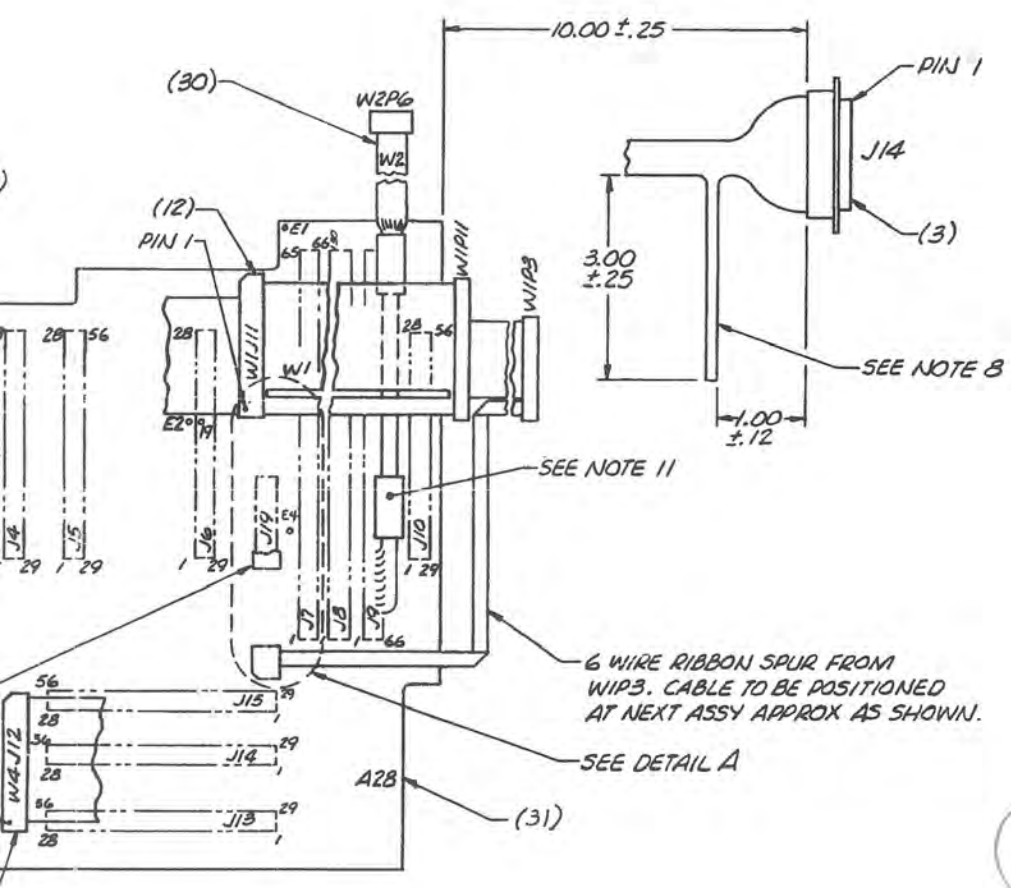
FROM	TO
W2P6-1	NC
2	A28J9-16
3	A28J9-94
4	A28J9-96
5	NC
6	A28J9-76
7	-11
8	-75
9	-10
10	-22
11	-65
12	A28J9-30
13	NC
14	A28J7-47
15	NC
16	A28J7-21
W2P6-17	NC

POINT-TO-POINT WIRING (-003 ONLY)

WIRE NO	WIRE CODE	FROM	TO
1	D26TA00X4XXX	W1P4-5	A28E4

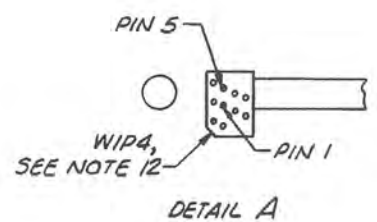
FOR ADDITIONAL WIRING INFO SEE SHEET 2





6054A  
(210)

-003 ONLY



ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS DALLAS, TEX 75207 NEWPORT BEACH, CALIF 92663 CEDAR RAPIDS, IA 52408			
FSCM 95105	PREP: K. WOLLEAT CHK: J. MORGAN 4/26/84 5/1/84	SIZE D 13499	DWG NO. 634-8224
SCALE 1/1		REV LTR J	SHEET 3

NOTES:

P/O A25 SIDEBORD ASSEMBLY

FUNCTION	(RESERVED) A3 CH A2-B2 AUDIO (A3P1) J1	(RESERVED) A4 CH A1-B1 AUDIO (A4P1) J2	(RESERVED) A5 CH B2 IF AMPL (A5P1) J3	(RESERVED) A6 CH A2 IF AMPL (A6P1) J4	(RESERVED) A7 CH B1 IF AMPL (A7P1) J5	(RESERVED) A8 CH A1 IF AMPL (A8P1) J6	A9 RF XLTR (A9P1) J7	A10 CONTROL LOGIC (A10P1) J8	A11 PARALLEL INPUT (A11P1) J9	A12 PARALLEL OUTPUT (A12P1) J10	A13 SERIAL INTERFACE (A13P1) J11	(4) J12	(4) J13	(4) J17	(4) J18	(5) P6
A1 MIC SEL	15											12				
B1 MIC SEL	16											13				
RESERVED	15											11				
RESERVED	16											14				
CH A1 PHONES	44											34				
CH B1 PHONES	43											35				
RESERVED	44											33				
RESERVED	43											36				
A1 METER	34											42				
B1 METER	18											43				
A2 METER	34											41				
B2 METER	18											44				
PHONE AF	11											40				
MIC AF	14											49				
MIC AF RTN	13											48				
PHONE LVL	40											37				
AF LVL RTN																
RESERVED	42	42														
MIC AF OUT	21	21														
CH A1 XMT AF	7				7											
CH B1 XMT AF	45				7											
RESERVED	7															
RESERVED	45		7													
ALC							9			85						
TGC									37	26						
XMT RF LVL									20			45				
PRESELECT FAULT IND										71						12
CPLR FAULT IND										70						10
CH KEY ENBL										81						32
LOCAL KEY										17						33
KEY IND (MON)										68	68					6
REMOTE KEY										92		92				
PA READY IND										69	77					8
PA FAULT IND										4	102	104				7
PRESET SEND										6		71				11
EXCTR FAULT										3	13	4				5
PILOT CARR ENBL										73	82	82				16
AF XMT	3	3	3	3	3	3				77						24
SIDETONE ENBL										5	7					9
RF XMT			41	41	41	41	41	41	27							
TUNE POWER							25		46							
XMT RF PM									48		5					
PS FAULT										86	70					
FAULT SUMMARY OUT (RES-FL2)										49				2		
CH A1 AUDIO PM	5											10				
CH B1 AUDIO PM	53															
RESERVED	5															
RESERVED	53															
A1 IF PM										20						
VFO FAULT																
DDS ID BIT (DDS LOGIC P)																
NOT USED																
NOT USED																
NOT USED																
NOT USED																
CONTROL INTERFACE FAULT																
DATA ERROR																
RMT FREQ CHG			33	33	33	33				21		21				
LCL FREQ CHG																8

REV STATUS OF SHEETS	REV SHEET	1	2	3	4	5	6	7	8	9
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-001  
15 1/2 x 8 1/2

SIX 17	120	50	
IMAGE AREA W X H	LTR SIZE	PAGE INCR	PCT
PUBR NO.			
FOR COLLINS DIVISIONS INTERNAL PUBLICATIONS USE ONLY			

014-5228-002  
NEXT ASSY:

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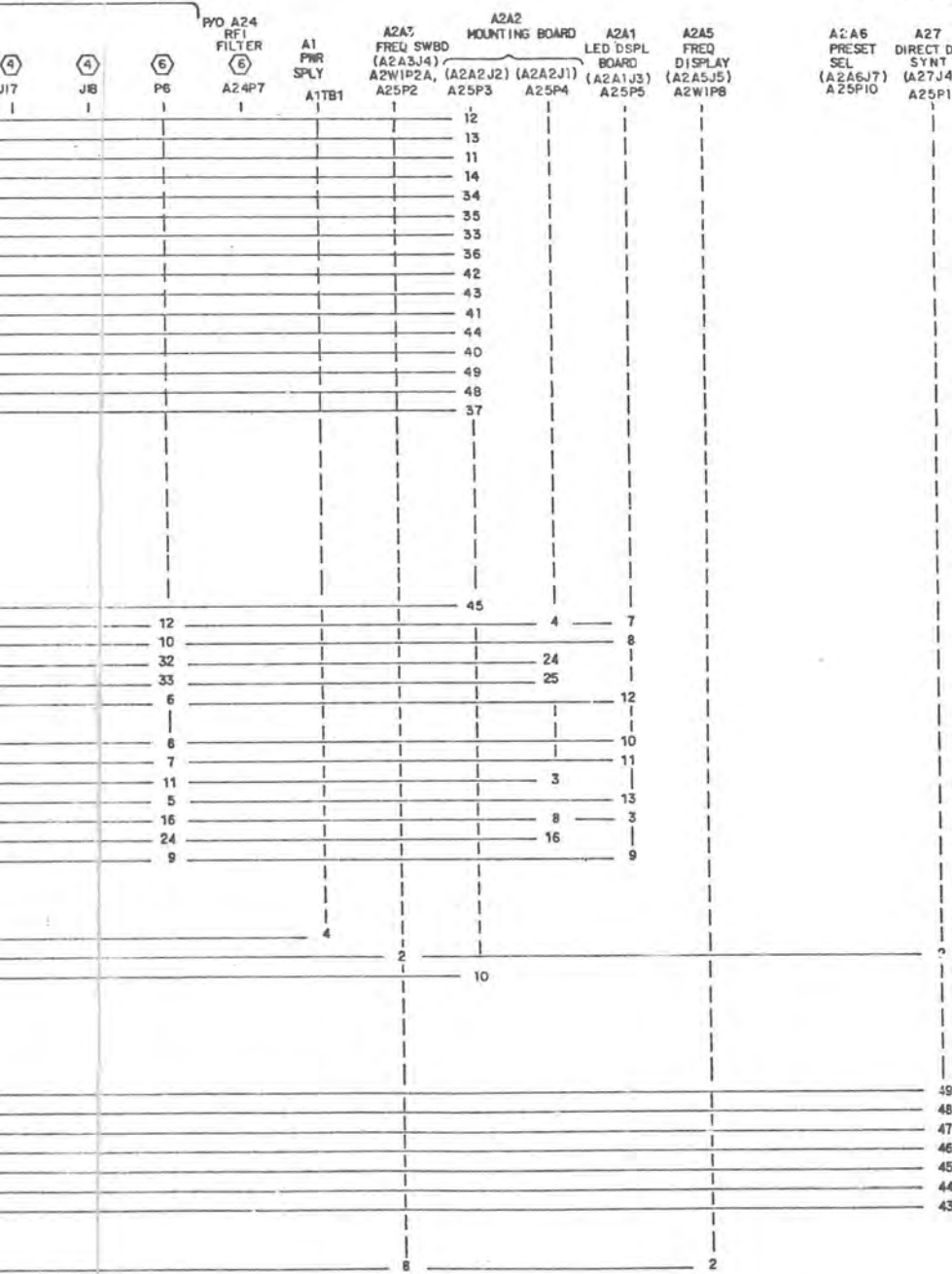
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FINISH  
NONE

DWG NO. 659-7089

SH 1

REVISIONS

LTR	DESCRIPTION	DATE	APVD
A	D20708-(CODE 16) REV SH 1 THRU 5, 7, 8, 9.	84-12-3	CT
B	D21799-(CODE 16) REV SH 1 THRU 9.	85-2-28	CT



CLD ZIBBOLD ENGR

*Handwritten signature*

659-7089

MATERIAL	NONE
FINISH	NONE
SCALE	NONE
PROJ	THIRD ANGLE

UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DWGS ARE IN MILLIMETRES (INCHES). SINGLE DIMENSIONED DWGS ARE IN INCHES.

<b>METRIC</b>	<b>US CUSTOMARY</b>
TOL ON METRIC DIM. X±0.5, XX±0.2	TOL ON [ ] DIM. XX±.02, XXX±.008
HOLE DIAMETERS	HOLE DIAMETERS:
UNDER 6.35±0.13-0.13	UNDER .250±.005-.005
6.35 TO 12.7±0.15-0.13	.251 TO .508±.006-.005
OVER 12.7±0.20-0.13	OVER .509±.008-.005
ANGLES: ±1.0°	ANGLES: ±1.0°
CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 Ø.	CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 Ø.
PART SHALL COMPLY TO 580-5400-001--THIRD ANGLE PROJECTION	

CONTRACT NO.	
PREP	G. MESPLAY
CHR	J. WITMER
APVD	C. ERRINGTON

ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS			
DALLAS, TEX 75207 NEWPORT BEACH, CALIF 92663 CEDAR RAPIDS, IA 52408			
INTERCONNECT DIAGRAM- MF-8014/14A EXCITER, CHASSIS, MAIN SIDEBORD, AND RIBBON CABLES			
SIZE	FSCM	DWG NO.	REV
D	13499	659-7089	B
SCALE NONE		SHEET 1 OF 9	

FRO  HFP  REL  CR 2 NB 0 DL 0 TO 1

NOTES:

R/O A25 SIDEBOARD ASSEMBLY

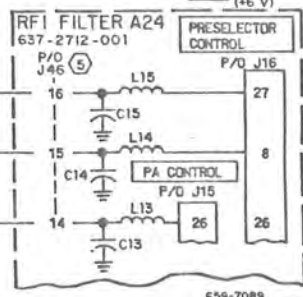
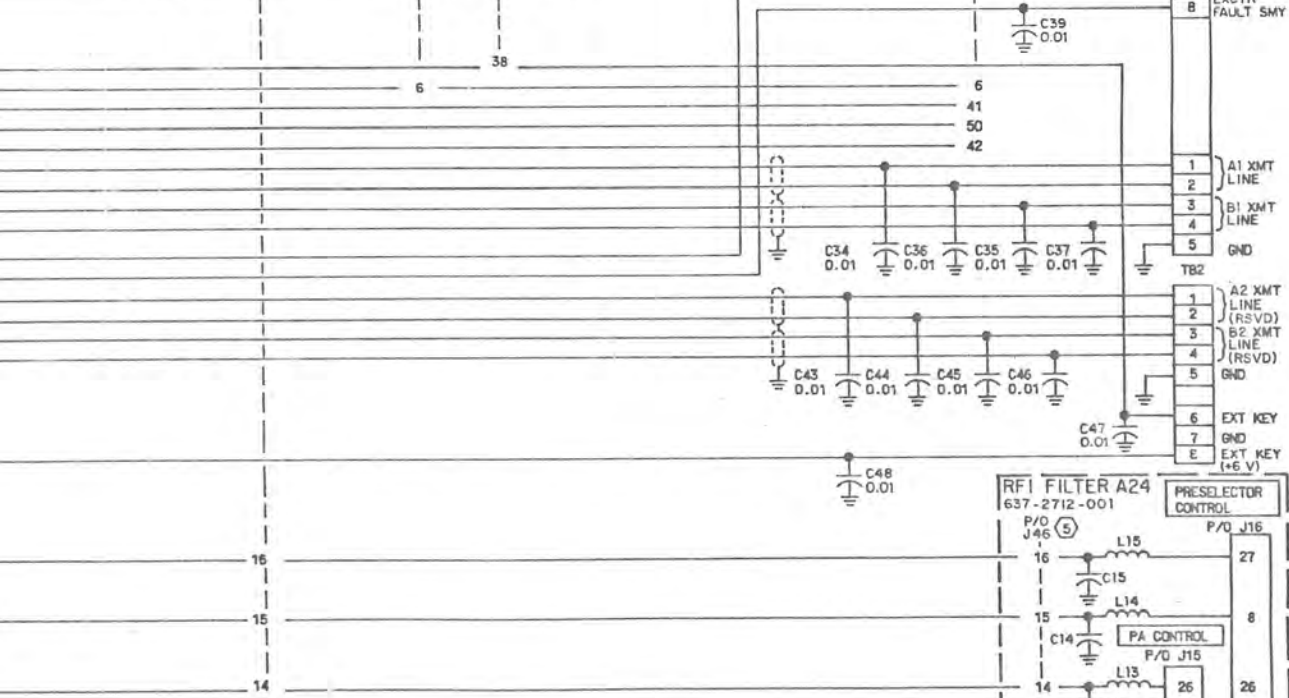
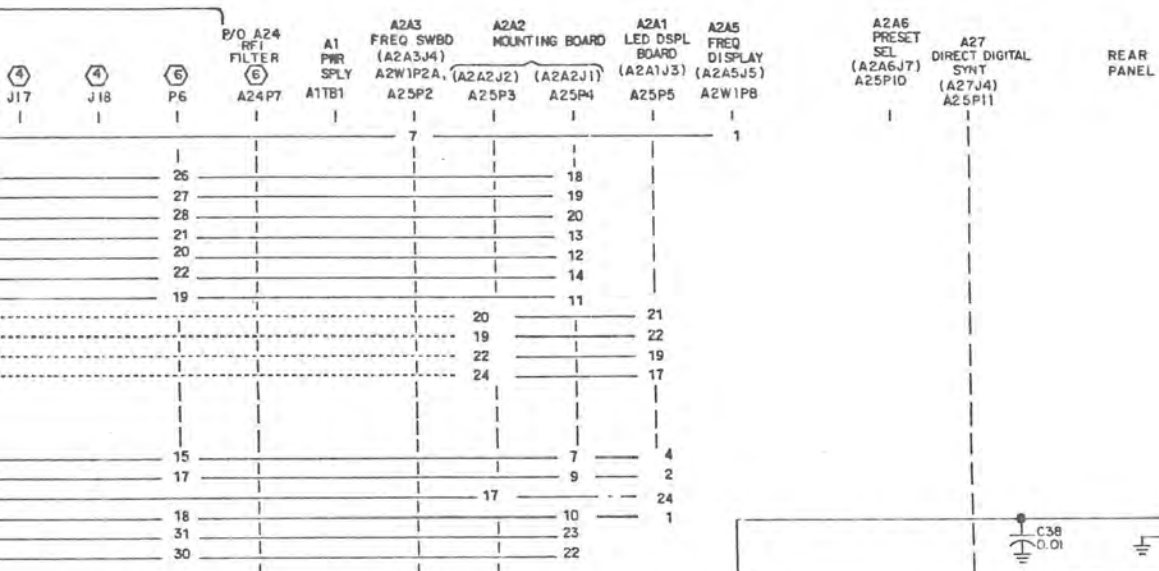
FUNCTION	(RESERVED)		(RESERVED)		(RESERVED)	A7	A8	A9	A10	A11	A12	A13	(4)	(4)	(4)	(4)	(4)
	A3 CH A2-B2 AUDIO (A3P1) J1	A4 CH A1-B1 AUDIO (A4P1) J2	A5 CH B2 IF AMPL (A5P1) J3	A6 CH A2 IF AMPL (A6P1) J4	A7 CH B1 IF AMPL (A7P1) J5	A8 CH A1 IF AMPL (A8P1) J6	A9 RF XLTR (A9P1) J7	A10 CONTROL LOGIC (A10P1) J8	A11 PARALLEL INPUT (A11P1) J9	A12 PARALLEL OUTPUT (A12P1) J10	A13 SERIAL INTERFACE (A13P1) J11	(4) J12	(4) J13	(4) J17	(4) J18	(4)	(4)
LCL FREQ ENBL (PRESS STORE)									15								
PA LOW PWR ENBL									78	78	78						
PA HV ENBL									14	14	14						
PA LV ENBL									79	79	79						
CH A1 ENBL						44			11	91	26						
CH B1 ENBL									75	92	6						
RESERVED					44				76	21	17						
RESERVED									10	74	74						
A1 IND																	
B1 IND																	
RESERVED																	
RESERVED																	
ENBL NO. 1									52	22							
ENBL NO. 2									53	23							
ENBL NO. 3									54	24							
AM ENBL									35	8	8	8					
CW ENBL									38	9	72	72					
1SB ENBL										9	9	17					
PEAK CLIP	8	8							25	74	32	32					
LCL CONTROL ENBL									16	16	16	16					
MONITOR (PRESET ENBL)									80	80	80						
CW CARR ENBL (CW KEY)			12						40								
EXT KEY									84				38				
450 kHz ENBL									48					6			
SUBCARRIER FAULT									111	4				41			
REF FAULT									113	18				50			
SUB CARR ENBL														42			
CH A1 XMT LINE	H		36														
	L		37														
CH B1 XMT LINE	H		47														
	L		48														
SYS FAULT SMY									87								
EXCTR FAULT SMY									88								
CH A2 XMT LINE (RESERVED)	H		36														
	L		37														
CH B2 XMT LINE (RESERVED)	H		47														
	L		48														
EXT KEY (+6 V)									20								
PRESELECT RF OVERLOAD									100								
PRESELECT FAULT									35								
TUNE START									99								

-001  
15 1/2 x 8 1/2

31 X 17		120	502		MATERIAL
IMAGE AREA W X H	LTR SIZE	PAGE INCR	PCT	FINISH	NONE
PUBN NO.					NONE
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DWG NO. 659-7089 BR 2

REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		



15 1/2 x 8 1/2  
502  
PAGE INCR PCT  
VISIONS USE ONLY

MATERIAL	UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DWGS ARE IN MILLIMETRES [INCHES], SINGLE DIMENSIONED DWGS ARE IN INCHES.	
NONE	<b>METRIC</b>	<b>US CUSTOMARY</b>
	TOL ON METRIC DIM: .XX±0.02, .XXX±0.008	TOL ON [ ] DIM: .XX±0.02, .XXX±0.008
	HOLE DIAMETERS UNDER 6.35: +0.13-0.13	HOLE DIAMETERS UNDER .250: +0.005-0.005
	6.35 TO 12.7: +0.15-0.13	.251 TO .500: +0.006-0.005
	OVER 12.7: +0.20-0.13	OVER .500: +0.008-0.005
	ANGLES: 21.0°	ANGLES: 21.0°
	CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 Ø.	CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 Ø.
	PART SHALL COMPLY TO 580-5400-001—THIRD ANGLE PROJECTION	

CONTRACT NO.	PREP G. MESPLAY 84-B-22
CHK J. RITNER 84-B-22	APVD C. ERRINGTON

ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS			
DALLAS, TEX 75207 NEWPORT BEACH, CALIF 92643 CEDAR RAPIDS, IA 52406			
INTERCONNECT DIAGRAM— HF-8014/144 EXCITER, CHASSIS, MAIN SIDEBARD, AND RIBBON CABLING			
SIZE D	FSCM 13499	DWG NO. 659-7089	REV LTR B
SCALE NONE	SHEET 2		

FRG  MFP  REL  CR  MB  DL  TO



NOTES:

P/O A25 SIDEBOARD ASSEMBLY

FUNCTION	(RESERVED) A3 CH A2-B2 ALD10 (A3P1) J1	(RESERVED) A4 CH A1-B1 ALD10 (A4P1) J2	(RESERVED) A5 CH B2 IF AMPL (A5P1) J3	(RESERVED) A6 CH A2 IF AMPL (A6P1) J4	A7 CH B1 IF AMPL (A7P1) J5	A8 CH A1 IF AMPL (A8P1) J6	A9 RF XLTR (A9P1) J7	A10 CONTROL LOGIC (A10P1) J8	A11 PARALLEL INPUT (A11P1) J9	A12 PARALLEL OUTPUT (A12P1) J10	A13 SERIAL INTERFACE (A13P1) J11	(4) J12	(4) J13	(4) J17	(4) J18
PA HIGH VOLTAGE ENBL								34							
PA LOW PWR ENBL								98							
PA LOW VOLTAGE ENBL								33							
EXCITER TUNE								97							
PA SIDETONE ENBL								32							
TGC IN								96							
ALC RETURN															J8-31 (SH 5)
ALC IN								95							
PA FAULT								30							
PA READY								94							
SYSTEM KEY								29							
PA INTERLOCK								53							
COUPLER FAULT								28							
20 MHz								129	129	129					38
10 MHz								64	64	64					37
8 MHz								128	128	128					36
4 MHz								63	63	63					35
2 MHz								127	127	127					34
1 MHz								62	62	62					33
800 kHz								126	126	126					32
400 kHz								61	61	61					31
200 kHz								125	125	125					30
100 kHz								60	60	60					29
80 kHz								124	124	124					28
40 kHz								59	59	59					27
20 kHz								123	123	123					26
10 kHz								58	58	58					25
8 kHz								122	122	122					24
4 kHz								57	57	57					23
2 kHz								121	121	121					22
1 kHz								56	56	56					21
800 Hz								120	120	120					20
400 Hz								55	55	55					19
200 Hz								119	119	119					18

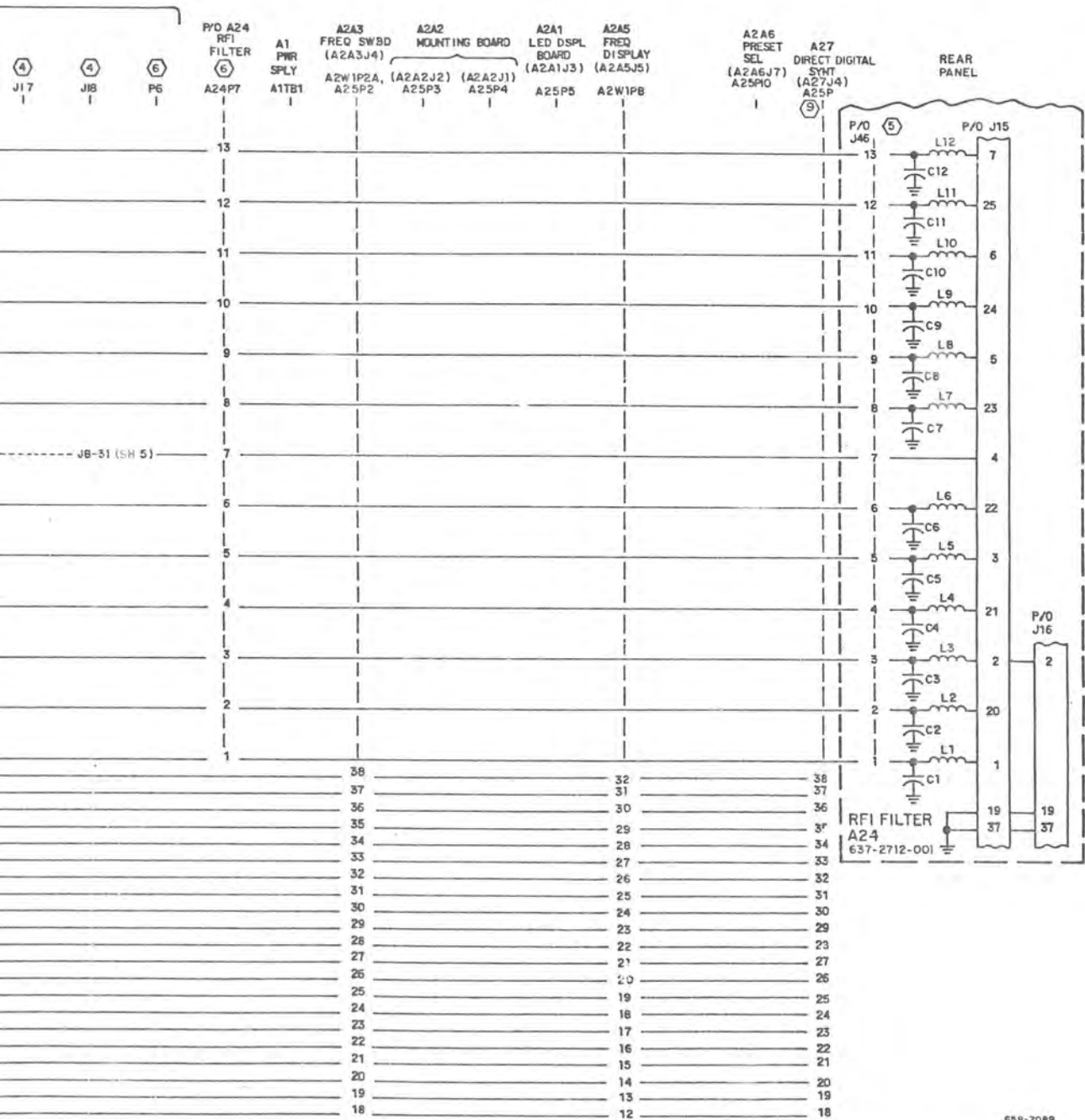
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15 1/2 x 8 1/2

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PUBN NO.				
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DWG NO. 659-7089 SH 3

REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		



659-7089

MATERIAL		UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DWGS ARE IN MILLIMETRES (INCHES), SINGLE DIMENSIONED DWGS ARE IN INCHES.		CONTRACT NO.		ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS	
NONE		METRIC		PREP G. MESPLAY 84-8-22		DALLAS, TEX 75207 NEWPORT BEACH, CALIF 92663 CEDAR RAPIDS, IA 52406	
NONE		US CUSTOMARY [ ]		CHK J. WITMER 84-8-22		INTERCONNECT DIAGRAM - HF-8014/146 EXCITER, CHASSIS, MAIN SIDEBARD, AND RIBBON CABLING	
FINISH		TOL ON METRIC DIM: .XX±0.5, .XX±0.2		APVD C. ERRINGTON		SIZE FSCM DWG NO. 659-7089	
NONE		HOLE DIAMETERS UNDER 6.350±0.13-0.13		REV LTR B		SCALE NONE SHEET 3	
		6.35 TO 12.76±0.15-0.15					
		OVER 12.76±0.20-0.15					
		ANGLES: ±1.0°					
		CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 Ø					
		PART SHALL COMPLY TO 580-3400-DDI--THIRD ANGLE PROJECTION					

FRONT VIEW REL CR 2 NO. 0. 10.0

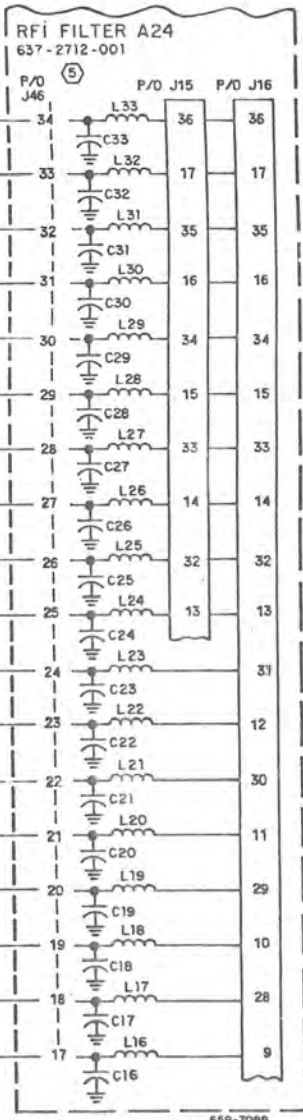


DWG NO. 659-7089

SH 4

REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		

P/O A24 RFI FILTER	A1 FWR SPLY	A2A3 FREQ SWBD A2A3J4	A2A2 MOUNTING BOARD (A2A2J2) (A2A2J1)	A2A1 LED DSPL BOARD (A2A1J3)	A2A5 FREQ DISPLAY (A2A5J5)	A2A6 PRESET SEL (A2A6J7) A25PIO	A27 DIRECT DIGITAL SYNT (A27J4) A25P	REAR PANEL		
J17	J18	P6	A24P7	A1TB1	A2W1P2A, A25P2	A25P3	A25P4	A25P5	A2W1P8	A25P
					17				11	17
					16				10	16
					15				9	15
					14				8	14
					13				7	13
					12				6	12
					11				5	11
					10				4	10
					9				3	9



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PAGE 50  
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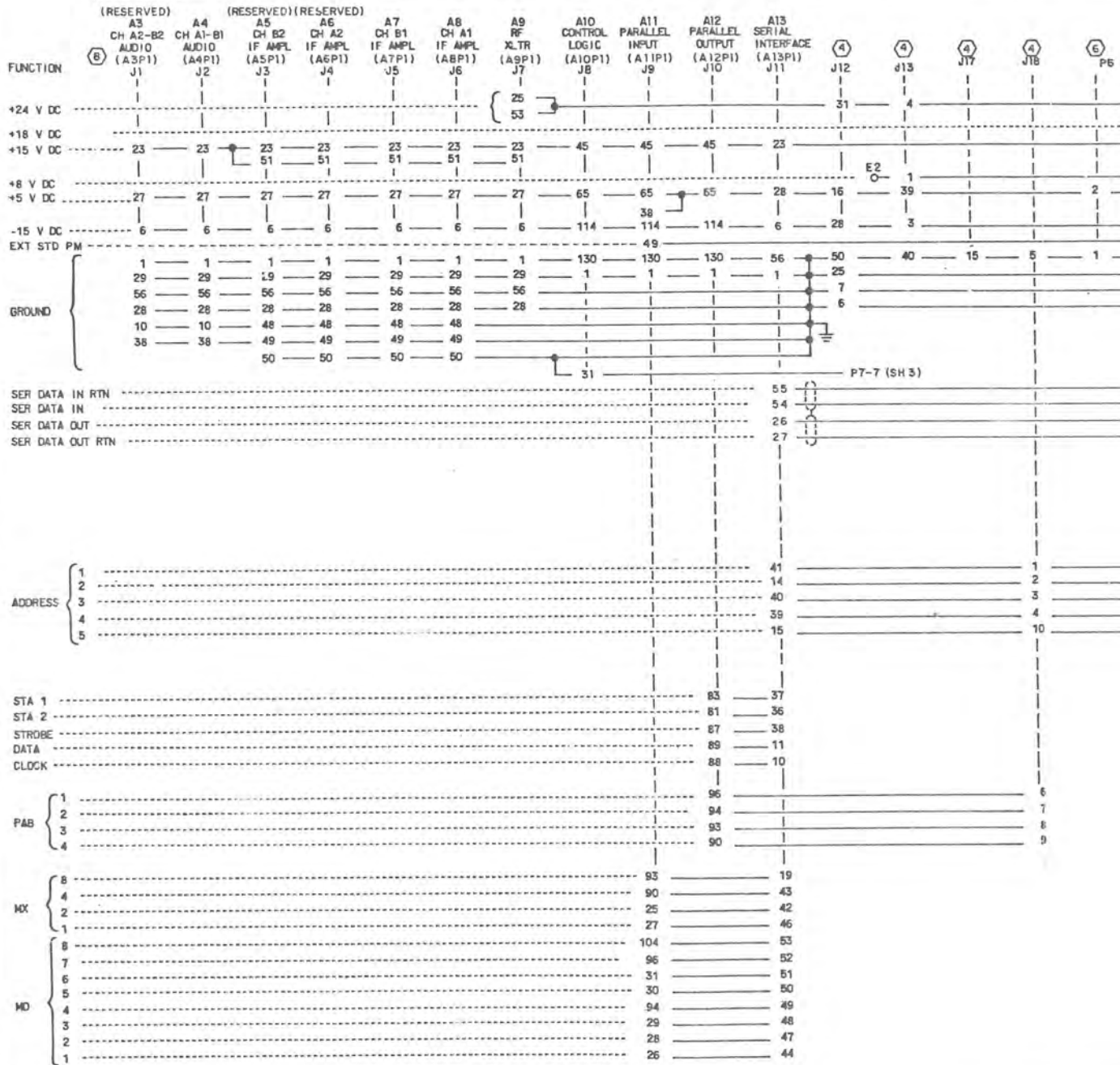
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NONE	METRIC	US CUSTOMARY [ ]
	TOL ON METRIC DIM. X*±0.5, .XX*±0.2	TOL ON [ ] DIM. .XX*±.02, .XXX*±.008
	HOLE DIAMETERS UNDER 6.380*±0.13-0.13 6.38 TO 12.78*±0.15-0.13 OVER 12.78*±0.20-0.13	HOLE DIAMETERS: UNDER .2518*±.005-.005 .251 TO .5008*±.006-.005 OVER .5008*±.008-.005
	ANGLES: ±1.0°	ANGLES: ±1.0°
	CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 Ø.	CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 Ø.
	PART SHALL COMPLY TO 580-5400-001—THIRD ANGLE PROJECTION	

CONTRACT NO.	ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS		
PREP G MESPLAY 84-8-21	SHALLAS, TER 75207 NEWPORT BEACH, CALIF 92663 CEDAR RAPIDS IA 52406		
CHK J WITMER 84-8-21	INTERCONNECT DIAGRAM - HF-8014/14A EXCITER, CHASSIS, MAIN SIDEBARD, AND RIBBON CABLING.		
APVD C. ERRINGTON	SIZE D	FSCM 13499	DWG NO. 659-7089
	SCALE NONE		REV LTR B
			SHEET 4

FRO  HFP  REL  CR 2 H8 0 DL 0 fo.1

NOTES:

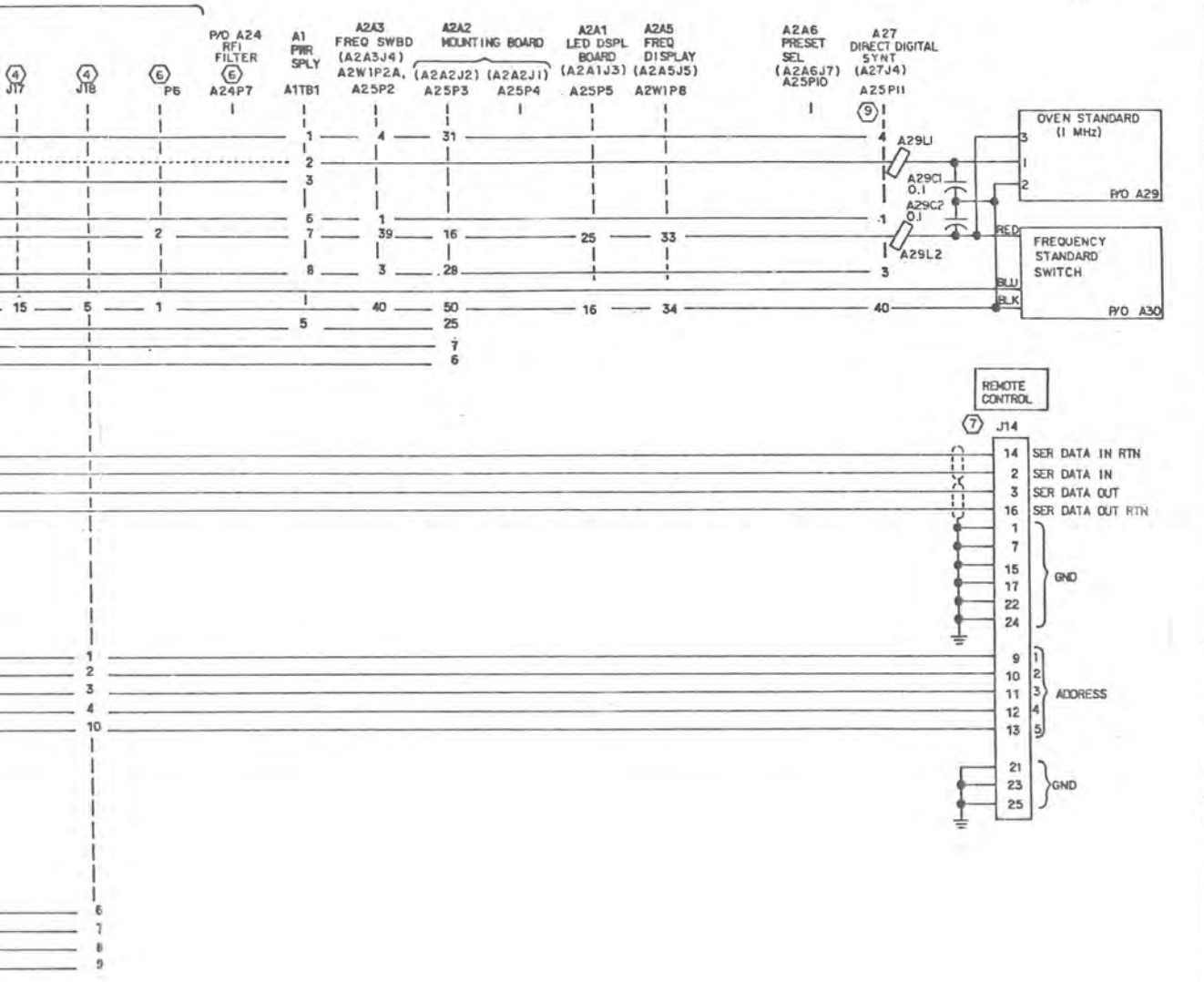
P/O A25 SIDEBORD ASSEMBLY



-001  
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IMAGE AREA W X H	LTR SIZE	PAGE INCR	PCT	FINISH	NONE
PUBN NO.					
FOR COLLINS DIVISIONS INTERNAL PUBLICATIONS USE ONLY					

REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		



CADD SUBPOB1 ENGR

659-7089

01  
PAGE 50  
INCR PCT  
FINISH NONE  
REVISIONS USE ONLY

MATERIAL		NONE	
UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DWGS ARE IN MILLIMETRES (INCHES), SINGLE DIMENSIONED DWGS ARE IN INCHES.			
METRIC		US CUSTOMARY [ ]	
TOL DN METRIC DIM: X+0.5, XX+0.2		TOL DN [ ] DIM: XX+0.02, XXX+0.008	
HOLE DIAMETERS UNDER 6.38: +0.13-0.13		HOLE DIAMETERS: UNDER .25: +0.005-.005	
6.38 TO 12.78: +0.15-0.15		.25 TO .50: +0.006-.006	
OVER 12.78: +0.20-0.13		OVER .50: +0.008-.008	
ANGLES: ±1.0°		ANGLES: ±1.0°	
CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 B.		CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 B.	
PART SHALL COMPLY TO 580-3400-001--THIRD ANGLE PROJECTION			

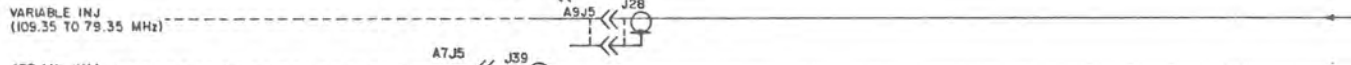
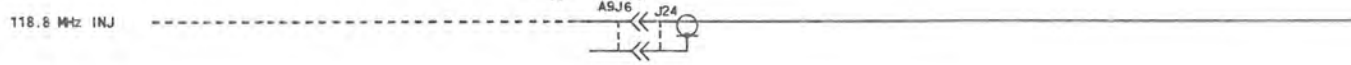
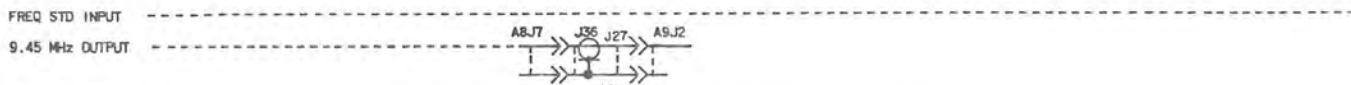
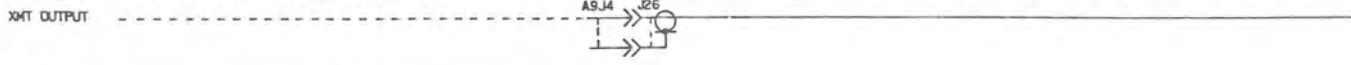
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DALLAS, TEX 75207		RIFORD BEACH, CALIF 92643	
PREP G. MESPLAY 84-8-21		INTERCONNECT DIAGRAM - HF-B014/14A EXCITER, CHASSIS, MAIN SIDBOARD, AND RIBBON CABLING.	
CHK J. RITTER 84-8-21		MATERIAL	
APVD C. ERRINGTON		MATERIAL	
SIZE	FSCM	DWG NO.	REV
D	13499	659-7089	LTR B
SCALE NONE		SHEET	5

FRO  WFP  REL  CR 2 NB 0 DL 0 TO 1

NOTES:

P/O A25 SIDEBORD ASSEMBLY

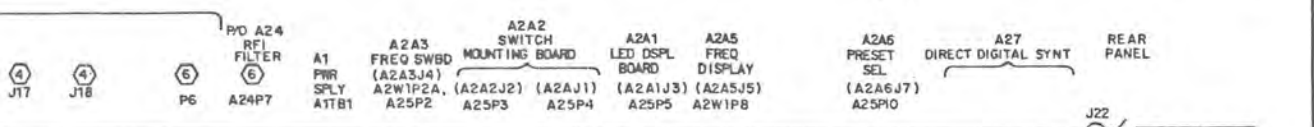
	(RESERVED) A3	A4	(RESERVED) A5	(RESERVED) A6	A7	A8	A9	A10	A11	A12	A13	(4)	(4)	(4)	(4)
	CH A2 - B2 AUDIO (A3P1)	CH A1 - B1 AUDIO (A4P1)	CH B2 IF AMPL (A5P1)	CH A2 IF AMPL (A6P1)	CH B1 IF AMPL (A7P1)	C1 A1 IF AMPL (A8P1)	RF XLTR (A9P1)	CONTROL LOGIC (A10P1)	PARALLEL INPUT (A11P1)	PARALLEL OUTPUT (A12P1)	SERIAL INTERFACE (A13P1)	J12	J13	J17	J18
FUNCTION	J1	J2	J3	J4	J5	J6	J7	J8	J9	J10	J11				



-001  
15 1/2 x 7 1/2

31 x 14 3/4	120	50		MATERIAL
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PUBN NO.				NON
FOR COLLINS DIVISIONS INTERNAL PUBLICATIONS USE ONLY				NON

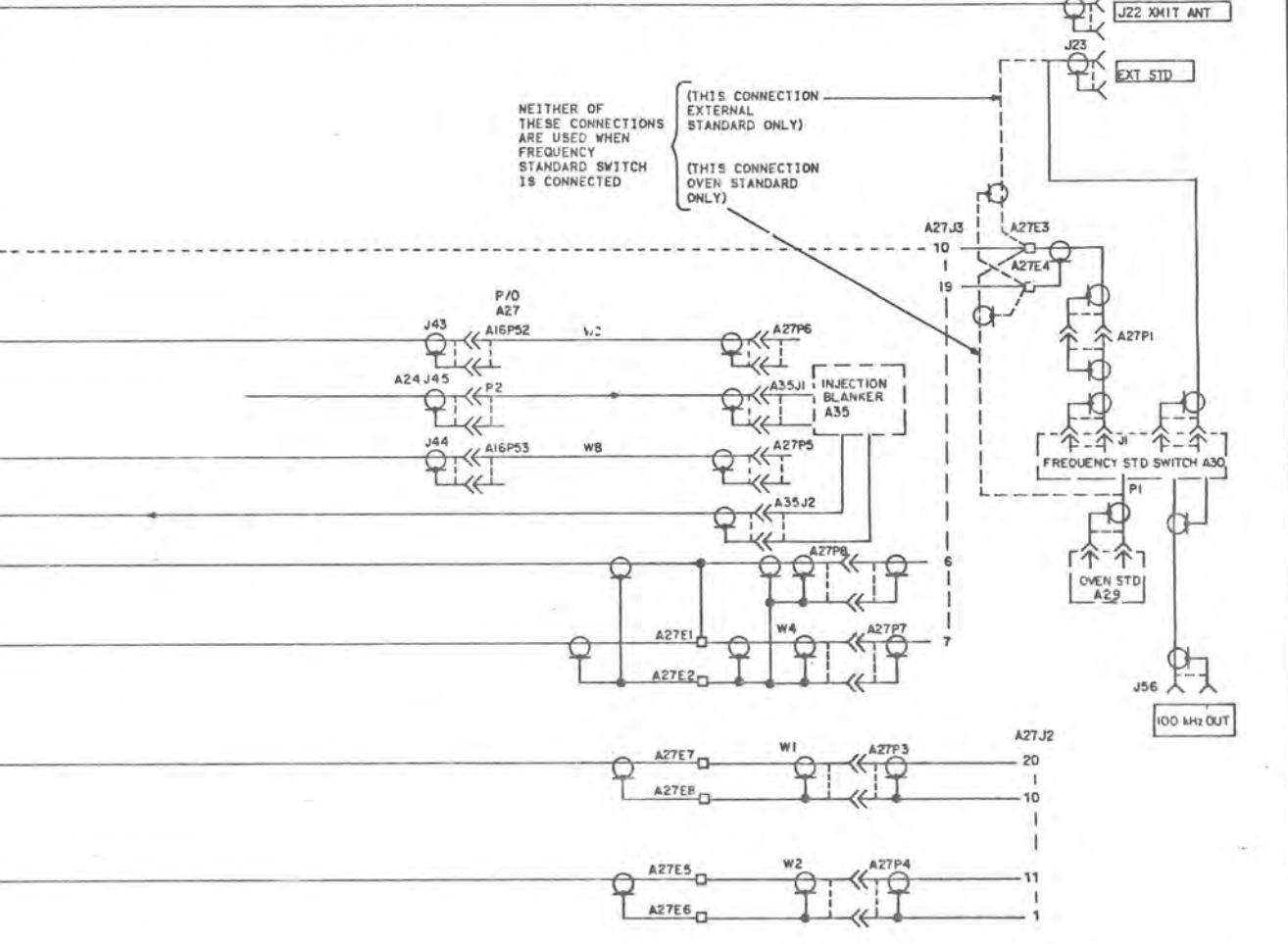
REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		



NEITHER OF THESE CONNECTIONS ARE USED WHEN FREQUENCY STANDARD SWITCH IS CONNECTED

(THIS CONNECTION EXTERNAL STANDARD ONLY)

(THIS CONNECTION OVEN STANDARD ONLY)



659-7089

MATERIAL		UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DWGS ARE IN MILLIMETRES (INCHES), SINGLE DIMENSIONED DWGS ARE IN INCHES.		CONTRACT NO.		ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS DALLAS, TEX 75207 HENRIEPORT BEACH, CALIF 92643 CEDAR RAPIDS, IA 52406	
NONE		METRIC		US CUSTOMARY ( )		INTERCONNECT DIAGRAM-HF-8014/8014A EXCITER, CHASSIS, MAIN SIDEBOARD, AND RIBBON CABLING	
FINISH: NONE		TOL ON METRIC DIM: .XX±0.5, .XX±0.2		TOL ON [ ] DIM: .XX±.02, .XXX±.008		SIZE: D 13499	
AGE: 50		HOLE DIAMETERS: UNDER 6.350: +0.13-0.13 6.35 TO 12.70: +0.15-0.13 OVER 12.70: +0.20-0.13		HOLE DIAMETERS: UNDER .250: +.005-.005 .251 TO .500: +.006-.005 OVER .500: +.008-.005		FSCM: 659-7089	
PCT		ANGLES: ±1.0°		ANGLES: ±1.0°		DWG NO. 659-7089	
STIONS USE ONLY		CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 Ø		CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 Ø		REV LTR: B	
		PART SHALL COMPLY TO 580-5400-001--THIRD ANGLE PROJECTION				SCALE: NONE SHEET 6	
						FRD <input type="checkbox"/> MFP <input type="checkbox"/> REL <input type="checkbox"/> CR <input type="checkbox"/> NB <input type="checkbox"/> DL <input type="checkbox"/> TO <input type="checkbox"/>	

REV 130472 G11



NOTES:

EXCITER CABLE/ASSEMBLY CONFIGURATIONS

CABLE/ASSEMBLY	PART NUMBER	HF-8014 EXCITER					
		-001					
SIDEBOARD ASSEMBLY A25	634-8211-001	X					
SIDEBOARD A25A1	638-6617-001	X					
CABLE ASSEMBLY	634-8210-001	X					
CABLE ASSEMBLY	634-8212-001	X					
WIRING HARNESS	647-2407-001	X					
WIRING HARNESS	642-2408-001	X					
RFI FILTER A24	637-2712-001	X					
SPECIAL PURPOSE CABLE	637-9313-001	X					
OVEN STANDARD, OSC ASSY A29	637-9135-001						
FREQ STANDARD SWITCH A30	646-6558-001						
FREQ DISPLAY CABLE A2W1	634-8289-001						
SYNTHESIZER CHASSIS ASSY A27	634-8201-001	X					
SYNTHESIZER SIDEBOARD A27A1	638-6873-001	X					
SYNTHESIZER CHASSIS ASSY A27	652-6615-001						

HF-8014A EXCITER								211	
-001	-002	-003	-004	-005	-006	-007			
X	X	X	X	X	X	X		X	MAIN SIDEBOARD ASSEMBLY
X	X	X	X	X	X	X		X	MAIN SIDEBOARD
X	X	X	X	X	X	X		X	INCLUDES A25J13, A25P2, AND
X	X	X	X	X	X	X		X	INCLUDES A25J12, A25P3, A25P
X	X	X	X	X	X	X		X	INCLUDES TB1 AND ASSOCIATED
X	X	X	X	X	X	X		X	INCLUDES TB2 AND ASSOCIATED
X	X	X	X	X	X	X		X	RFI FILTER, INCLUDES J15, A
X	X	X	X	X	X	X		X	INCLUDES A24J46 AND A24P7
	X	X	X	X	X	X		X	
	X	X	X	X	X	X		X	(P/O AC-8014) INCLUDES A2V
X	X	X	X	X	X	X			
X	X	X	X	X	X	X			
								X	

RF CABLES

RF CABLE ASSY	637-1525-004	X					
RF CABLE ASSY	637-1526-003	X					
RF CABLE ASSY	637-1526-003	X					
RF CABLE ASSY	637-1526-003	X					
RF CABLE ASSY	637-1526-004	X					
RF CABLE ASSY	637-1529-001	X					
RF CABLE ASSY	637-1529-001	X					
RF CABLE ASSY	637-1529-001	X					
RF CABLE ASSY	637-1529-001	X					
RF CABLE ASSY	624-2454-001	X					
RF CABLE ASSY	637-9136-001						
RF CABLE ASSY	P/O A29						
RF CABLE ASSY	P/O A30						
RF CABLE ASSY	P/O A30						
RF CABLE ASSY	P/O A30						
RF CABLE ASSY	P/O A30						

X	X	X	X	X	X	X		X	INTERCONNECTS J22 AND J26
X	X	X	X	X	X	X		X	INTERCONNECTS J27 AND J36
X	X	X	X	X	X	X		X	INTERCONNECTS J24 AND J43
X	X	X	X	X	X	X		X	INTERCONNECTS J28 AND J45
X	X	X	X	X	X	X		X	INTERCONNECTS J32 AND J44
X	X	X	X	X	X	X		X	INTERCONNECTS A27E1 AND J
X	X	X	X	X	X	X		X	INTERCONNECTS A27E5 AND J
X	X	X	X	X	X	X		X	INTERCONNECTS A27E7 AND J
X	X	X	X	X	X	X		X	INTERCONNECTS J50, J51, J52
									(P/O AC-8013) INTERCONNECT
	X	X	X	X	X	X		X	(P/O AC-8012) INTERCONNECT
	X	X	X	X	X	X		X	(P/O AC-8015) INTERCONNECT
	X	X	X	X	X	X		X	(P/O AC-8015) INTERCONNECT
	X	X	X	X	X	X		X	(P/O AC-8015) INTERCONNECT
	X	X	X	X	X	X		X	(P/O AC-8015) INTERCONNECT

*15 1/2 x 8 1/2*

31 X 17	120	50	
IMAGE AREA W X H	LTP SIZE	PAGE INCR	PCT
PUBN NO.			
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MATERIAL	NONE
FINISH	NONE

REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		

FUNCTION
MAIN SIDEBARD ASSEMBLY
MAIN SIDEBARD
INCLUDES A25J13, A25P2, AND A25P11
INCLUDES A25J12, A25P3, A25P4, A25P5, AND A25P6
INCLUDES T81 AND ASSOCIATED WIRING
INCLUDES T82 AND ASSOCIATED WIRING
RFI FILTER, INCLUDES J15, AND J16
INCLUDES A24J46 AND A24P7
(P/O AC-8014) INCLUDES A2W1P8, A2W1P2A, AND A2W1P2B

NOTES:

- ① REFER TO CONFIGURATION TABLE FOR CABLES/ASSEMBLIES USED IN EACH EXCITER. INCLUDED IN THIS TABLE ARE ONLY THE CABLES/ASSEMBLIES SHOWN ON THIS SCHEMATIC.
- ② UNLESS OTHERWISE SPECIFIED; CAPACITANCE VALUES ARE 0.01 MICROFARADS AND INDUCTANCE VALUES ARE 100 MICROHENRYS.
- ③ PARTIAL REFERENCE DESIGNATIONS ARE SHOWN: FOR COMPLETE DESIGNATION, PREFIX WITH UNIT AND/OR ASSEMBLY DESIGNATION.
- ④ J12, J13, J17, AND J18 ARE SOLDERED INTO AND ARE PART OF SIDEBARD ASSEMBLY A25 (THERE IS NO MATING CONNECTOR FOR J12, J13, J17, OR J18).
- ⑤ A24J46 IS SOLDERED INTO AND IS PART OF RFI FILTER A24 (THERE IS NO MATING CONNECTOR FOR A24J46).
- ⑥ A25P6 AND A24P7 MATE WITH ONE SIDE OF J8, A10P1 MATES WITH OTHER SIDE OF J8 (OPPOSITE SIDES OF SIDEBARD; PIN NUMBERING SHOWN BELOW).

INTERCONNECTS J22 AND J26 (XMT OUT)
INTERCONNECTS J27 AND J36 (9.45 MHz 1F)
INTERCONNECTS J24 AND J43 (118.6 MHz 1NJ)
INTERCONNECTS J28 SMD J45 (VAR 1NJ)
INTERCONNECTS J52 AND J44 (9.9 MHz 1NJ)
INTERCONNECTS A27E1 AND J34 (450 kHz 1NJ)
INTERCONNECTS A27E1 AND J39 (450 kHz 1NJ)
INTERCONNECTS A27E5 AND J35 (443.71 kHz 1NJ)
INTERCONNECTS A27E7 AND J54 (456.29 kHz 1NJ)
INTERCONNECTS J50, J51, J52 AND J53 (450 kHz 1F)
(P/O AC-8013) INTERCONNECTS A27E3 AND J23 (EXT STD)
(P/O AC-8012) INTERCONNECTS A27E3 AND A25W1P1 (1 MHz STD)
(P/O AC-8015) INTERCONNECTS A30P1 AND A25J11 (1 MHz STD)
(P/O AC-8015) INTERCONNECTS A30J1 AND A25W1P1 (100 kHz REF)
(P/O AC-8015) INTERCONNECTS A30J2 AND J23 (EXT STD)
(P/O AC-8015) INTERCONNECTS A30J3 AND J56 (100 kHz REF OUT)

A25P6	P/O J8	P/O A10P1	A24P7	P/O J8	P/O A10P1
1	1		1	28	28
2	66		2	93	93
3	2		3	29	29
4	67		4	94	94
5	3		5	30	30
6	68		6	95	95
7	4		7	31	31
8	69		8	96	96
9	5		9	32	32
10	70		10	97	97
11	6		11	33	33
12	71		12	98	98
13	7		13	34	34
14	72		14	99	99
15	8		15	35	35
16	73		16	100	100
17	9		17	36	36
18	74		18	101	101
19	10		19	37	37
20	75		20	102	102
21	11		21	38	38
22	76		22	103	103
23	12		23	39	39
24	77		24	104	104
25	13		25	40	40
26	78		26	105	105
27	14		27	41	41
28	79		28	106	106
29	15		29	42	42
30	80		30	107	107
31	16		31	43	43
32	81		32	108	108
33	17		33	44	44
34	82		34	109	109

- ⑦ J14 HARDWIRED TO AND IS PART OF SIDEBARD ASSEMBLY A25.
- ⑧ REFERENCE DESIGNATOR IN PARENTHESIS INDICATES MATING CONNECTOR.
- ⑨ PINS DUPLICATED FOR CLARITY.

659-7089

-001

MATERIAL		UNLESS OTHERWISE SPECIFIED, DIMENSIONED DWGS ARE IN MILLIMETRES [INCHES]. SINGLE DIMENSIONED DWGS ARE IN INCHES.		CONTRACT NO.		ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS DALLAS, TEX 75207 NEWPORT BEACH, CALIF 92663 CEDAR RAPIDS, IA 52408			
5/8 x 1/2	50	NONE	METRIC TOL ON METRIC DIM. X ± 0.5, .XX ± 0.2 HOLE DIAMETERS UNDER 6.35 ± 0.13 - 0.13 6.35 TO 12.70 ± 0.15 - 0.13 OVER 12.70 ± 0.20 - 0.13 ANGLES: ± 1.0° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 Ø. PART SHALL COMPLY TO 580-5400-001--THIRD ANGLE PROJECTION	US CUSTOMARY [ ] TOL ON [ ] DIM. .XX ± 0.02, .XXX ± 0.008 HOLE DIAMETERS: UNDER .250 ± 0.005 - .005 .251 TO .500 ± 0.006 - .005 OVER .500 ± 0.008 - .005 ANGLES: ± 1.0° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 Ø.	PREP G. MESPLAY 84-8-22 CHK J. WITMER 84-8-22 APVD C. ERRINGTON	INTERCONNECT DIAGRAM- HF-8014/14A EXCITER CHASSIS, MAIN SIDEBARD AND RIBBON CABLING			
PAGE INCR	PCT	FINISH				SIZE D	FSCM 13499	DWG NO 659-7089	REV LTR B
VISIONS USE ONLY						SCALE NONE	SHEET 7		

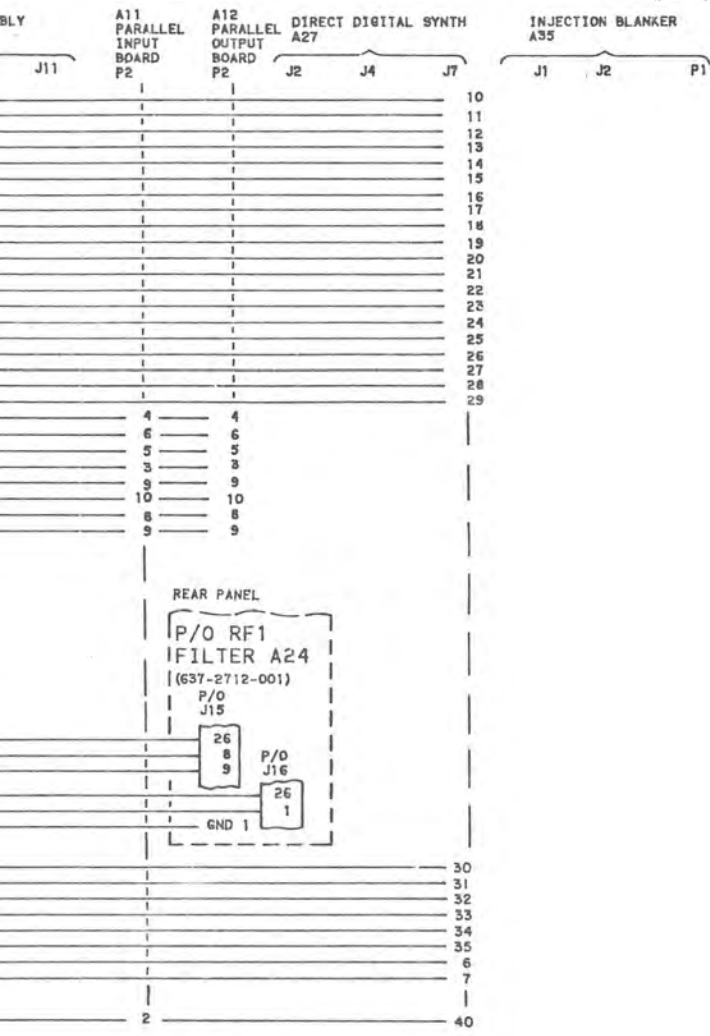
NOTES:

FUNCTION	PARALLEL INTERFACE A31								SIDEBOARD ASSEMBLY A25				A11 PARALL INPUT BOARD P2
	J57 (P1)	J56 (P2)	P3	P4	P5	P6 (W10J1)	P7	P8	J8 (9)	J9 (9)	J10	J11	
FN0				10									
FN1		29		11									
FN2		27		12									
FN3		14		13									
FN4		28		14									
FN5		10		15									
FN6		31		16									
FN7		30		17									
FN8		50		18									
FN9		13		19									
FN10		15		20									
FN11		49		21									
FN12		22		22									
FN13		44		23									
FN14		17		24									
FN15		9		25									
FN16		11		26									
FN17		5		27									
FN18		32		28									
FN19		6		29									
W3C11B1					4			4					4
W3C11B2					6			6					6
W3C11B4					5			5					5
W3C11B8					3			3					3
W3C10B1					9			9					9
W3C10B2					10			10					10
W3C10B4					8			8					8
W3C10B8					7			7					7
LOC ENA						2				16			
SFE						3				94			
RF616						6				76			
RF68						7				11			
RF64						8				75			
RF62						9				10			
RF61						10				22			
+5 V DC						11				65			
LFC						14				47			
LPE						15				78			
SRFC						16				21			
SRFC						4				96			
TSG1							2						
TSG2							1						
TSG3							4						
TSG4							3						
TSG5							6						
END 1							5						
TGC RESET							17			112			
CR0		4		30									
CR1		26		31									
CR2		33		32									
CR3		48		35									
CR4		46		34									
CR5		45		35									
CR6		16		6									
CR7		47		7									
GND	42	41		40	2	12		2		130			2
	43	42											
LCL FREQ EN				5						9			15

MATERIAL				NONE
IMAGE AREA W x H	LTR SIZE	PAGE INCR	PCT	FINISH
PUBN NO.				NONE
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DWG NO. 659-7089 SM 8

REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		



659-7089

-001

MATERIAL	NONE
FINISH	NONE

UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DWGS ARE IN MILLIMETRES [INCHES], SINGLE DIMENSIONED DWGS ARE IN INCHES.

METRIC	US CUSTOMARY [ ]
TOL ON METRIC DIM. X±0.5, XX±0.2	TOL ON [ ] DIM. .XX±0.02, XXX±0.008
HOLE DIAMETERS	HOLE DIAMETERS:
UNDER 6.350+0.13-0.13	UNDER .2500+0.005-0.005
6.35 TO 12.70+0.15-0.13	Z31 TO .5000+0.006-0.005
OVER 12.70+0.20-0.13	OVER .5000+0.006-0.005
ANGLES: ±1.0°	ANGLES: ±1.0°
CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 Ø.	CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 Ø.
PART SHALL COMPLY TO 580-5400-001--THIRD ANGLE PROJECTION	

CONTRACT NO.	ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS
PREP	G. MESPLAY
DATE	8/4/81
CHK	J. WITMER
DATE	8/4/81
APVD	C. ERRINGTON

ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS DALLAS, TEX 75207 NEWPORT BEACH, CALIF 92663 CEHAR RRP/DS/IA 52406			
INTERCONNECT DIAGRAM- HF-8014/14A EXCITER CHASSIS SIDEBOARD AND RIBBON CABLE (622-3473-EJ1)			
SIZE	FSCM	DWG NO.	REV
D	13499	659-7089	LTR B
SCALE	NONE	SHEET	8

FRO  MFP  REL  CR  NE  DL  TO  1

659-7089

NOTES:

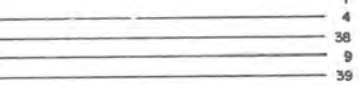
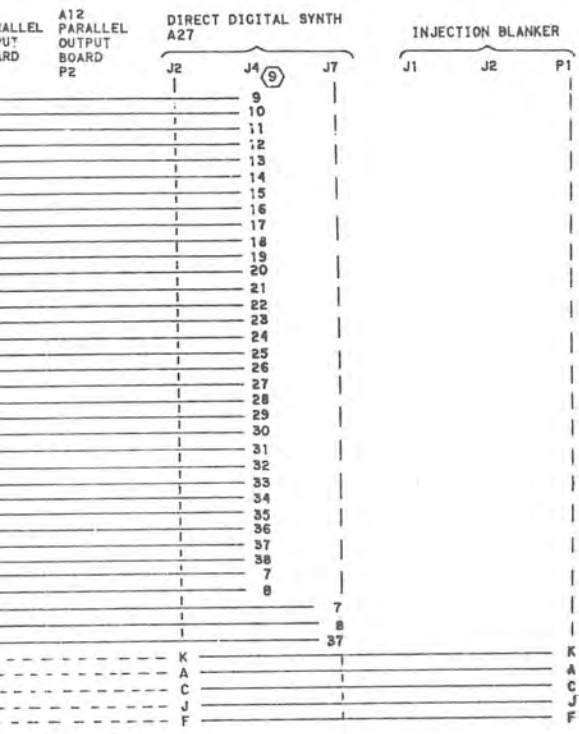
FUNCTION	PARALLEL INTERFACE A31									SIDEBOARD ASSEMBLY A25				A11	A12
	J57 (P1)	J58 (P2)	P3	P4	P5	P6 (WIOJ1)	P7	P8	P9	J8	J9 (9)	J10	J11	PARALLEL INPUT BOARD P2	PARALLEL OUTPUT BOARD P2
1 Hz	32		9								9				
2 Hz	48		10								10				
4 Hz	16		11								11				
8 Hz	17		12								12				
10 Hz	13		13								13				
20 Hz	30		14								14				
40 Hz	33		15								15				
80 Hz	47		16								16				
100 Hz	46		17								17				
200 Hz	11		18								18				
400 Hz	45		19								19				
800 Hz	31		20								20				
1 kHz	44		21								21				
2 kHz	49		22								22				
4 kHz	25		23								23				
8 kHz	9		24								24				
10 kHz	1		25								25				
20 kHz	29		26								26				
40 kHz	4		27								27				
80 kHz	21		28								28				
100 kHz	16		29								29				
200 kHz	3		30								30				
400 kHz	26		31								31				
800 kHz	10		32								32				
1 MHz	22		33								33				
2 MHz	2		34								34				
4 MHz	27		35								35				
8 MHz	20		36								36				
10 MHz	28		37								37				
20 MHz	6		38								38				
40 MHz	14		7								7				
80 MHz	15		8								8				
W/C ENBL															
PFE MODE															
NFS		24													
BLANK&R ENBL															
NFA															
DNFA															
-15 V DC															
+20 V DC															
TSE1		8													
TSE2		24													
TSE3		23													
TSE4		50													
PRFQL		12													
PFE		19													
TSOVRD		35													
PRFGE		36													
PRFG1		41													
PRFG2		40													
PRFG3		39													
PRFG4		38													
PRFG5		37													
PRFG6		34													
PFL		34													
BLANKING EN			19												
NFA-CTL															
PFL															
NFA-VFO															
NFA-EXT															
GPO-2															
GPO-1															
BFE															
GPI-1															
GPI-2															
GPI-3															

-001

IMAGE AREA W X H				LTR SIZE	PAGE INCR	PCT	MATERIAL NONE
PUBH NO.							FIN/SH
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DWG NO. 659-7089 SH 9

REVISIONS			
LTR	DESCRIPTION	DATE	APVD
	SEE SHEET 1		



659-7089

MATERIAL NONE	UNLESS OTHERWISE SPECIFIED, DUAL DIMENSIONED DWGS ARE IN MILLIMETRES (INCHES), SINGLE DIMENSIONED DWGS ARE IN INCHES. <b>METRIC</b> TOL ON METRIC DIM: .XX±0.5, .XX±0.2 HOLE DIAMETERS UNDER 6.35±0.13-0.13 6.35 TO 12.7±0.15-0.13 OVER 12.7±0.20-0.13 ANGLES: ±1.0° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN 0.25 Ø. PART SHALL COMPLY TC 580-5400-001--THIRD ANGLE PROJECTION	CONTRACT NO. N. DISPLAY PREP 84/6/91 CHK J. WITMER 84/6/91 APVD C. ERRINGTON	ROCKWELL INTERNATIONAL CORPORATION COLLINS GROUPS DALLAS, TEX 75207 NEWPORT BEACH, CALIF 92663 CEDAR RAPIDS, IA 52404	
			INTERCONNECT DIAGRAM HF-8014/14A EXCITER CHASSIS, MAIN SIDEBOARD, AND RIBBON CABLE (622-3473-211)	<input checked="" type="checkbox"/> METRIC <input type="checkbox"/> INCHES
FINISH NONE	<b>US CUSTOMARY [ ]</b> TOL ON [ ] DIM: .XX±.02, .XX±.008 HOLE DIAMETERS: UNDER .25±.005-.005 .25 TO .500±.006-.005 OVER .500±.008-.005 ANGLES: ±1.0° CONCENTRICITY BETWEEN DIA ON A COMMON AXIS TO BE WITHIN .010 Ø.	SIZE D 13499	DWG NO. 659-7089	REV LTR B
		SCALE NONE	SHEET 9	

FRO  HFP  REL  CR 2 NB 2 DL 2 L

622-1089